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1 A systematic review on the silica fibre thermoluminescence 2 dosimeters for medical applications

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6 Abstract

7 Silica fibre thermoluminescence (TL) dosimeters have demonstrated versatility in medical and industrial, offering high
8 spatial resolution, sensitivity, water resistance, and insensitivity to electromagnetic fields. A systematic review focusing on
9 the medical applications of silica fibre TLDs is conducted, highlighting the potential of these materials in medical radiation
10 dosimetry. Despite some limitations, such as non-linearity at low energies and relatively high signal fading, silica fibre TL
AQ1 dosimeters have shown excellent TL performance. However, their application in clinical practice is yet to be established
12 since the TL responses for a wide range of doses and energies are not accurately certified yet. AQ2

13 **Keywords** Silica glass fibre · Thermoluminescence dosimeter (TLD) · Glow curve · Dose–response · Signal fading

14 Introduction

15 Radiation dosimetry plays a crucial role in the diagnosis
16 and treatment of a wide range of medical conditions, from
17 cancer and cardiovascular diseases to neurological and
18 metabolic disorders [1]. Accurate measurement and moni-
19 toring the radiation exposure are essential for ensuring the
20 radiation safety of patients and healthcare professionals, as
21 well as their well-being. However, radiation dosimetry in
22 medicine is not without its challenges, particularly due to
23 the fast-growing technologies in radiation medicine. Accu-
24 rate measurement (with high spatial resolution), dose and
25 radiation variations, tissue heterogeneity, patient size, and
26 patient shape are the most challenging aspects of dosimetry,
27 requiring highly accurate and reliable techniques to over-
28 come. A schematic illustration of the typical amounts of skin
29 dose at different medical applications of ionizing radiation is
30

presented in Fig. 1. Due to the higher doses in radiotherapy,
the applied dosimeters are required to be more stable, repeat-
able, and immune to environmental interferences such as
humidity and temperature.

Due to their hands-on characteristics, thermolumines-
cence dosimeters (TLDs) are now broadly used in medical
radiation for personal dosimetry, environmental monitor-
ing, and dose distribution [2]. Thermoluminescence hap-
pens when an insulator or a semiconductor material emits
light when heating after being exposed to ionizing radiation.
During the exposure, the absorbed energy in TL material
could excite the atomic electrons to higher energy levels, and
when the material is subsequently heated with specific con-
ditions, the excited electrons can return to their ground state
while emitting visible light [3]. A broad range of TL mate-
rials are commercialized; for instance, TLD-100 (LiF:Mg,
Ti) is a highly sensitive dosimeter that can measure a wide
range of radiation doses, TLD-600 (CaSO₄:Dy) and TLD-
500 (Al₂O₃:C) dosimeters which are efficient in the high-
dose and high-energy environment (such as radiotherapy
and nuclear power plants), and Li₂B₄O₇ dosimeters, which
can be employed for radiation monitoring in medical and
industrial sites. Despite their substantial advantages, conven-
tional TLDs suffer from several restrictions. These include
the costly production and readout procedures, as well as
their relatively large sizes, which could limit their spatial
resolution. In addition, the accuracy and sensitivity of con-
ventional TLDs can generally be affected by environmental

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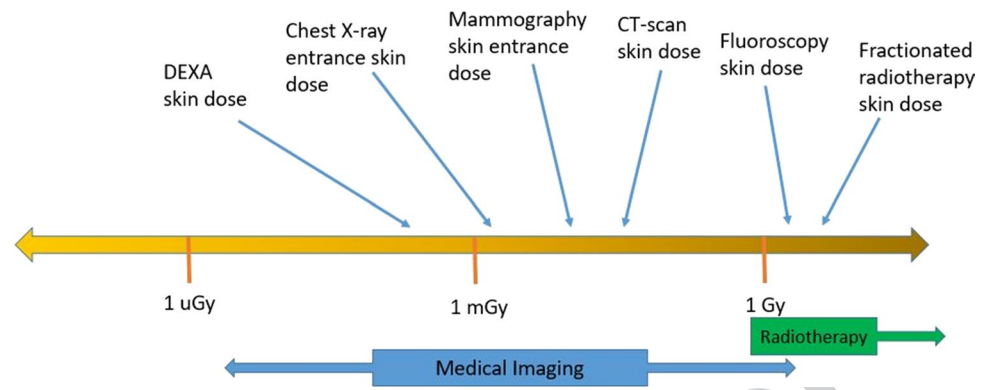
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Fig. 1 Typical dose levels received in medical radiation



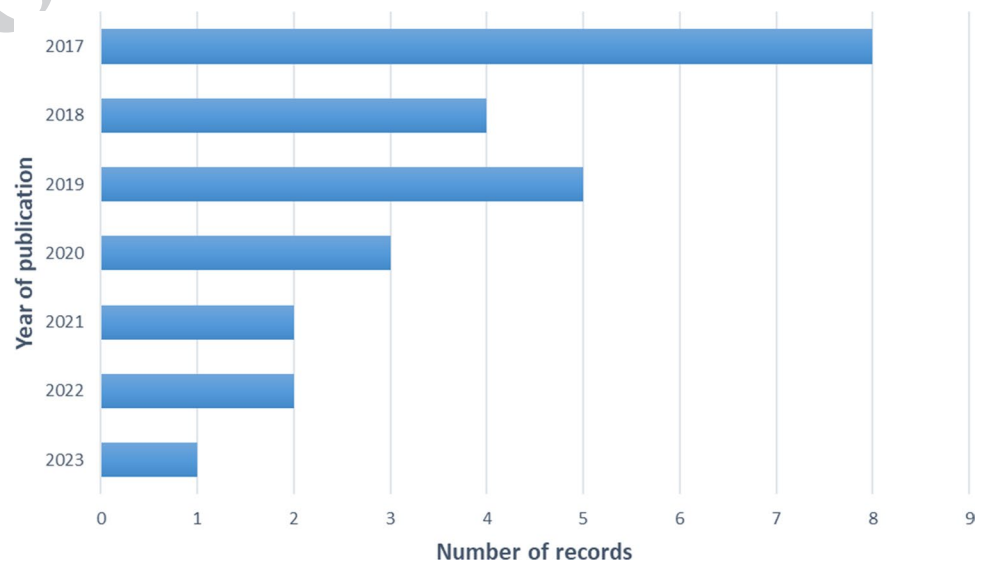
58 factors (such as moisture, temperature, and magnetic fields),
59 so they hardly can be employed in intracavitary and image-
60 guided modalities [4].

61 Numerous efforts have been conducted to find alternative
62 materials for TL dosimetry. Patented by Amouzad and Rafiq
63 [5], the silica optical fibres (basically developed for tele-
64 communication purposes) have revealed potential in passive
65 radiation dosimetry due to their TL sensitivity [6]. In com-
66 parison with the conventional commercially produced TLDs,
67 silica-based optical fibres can provide a higher spatial resolu-
68 tion down to several tens of micrometres with a low produc-
69 tion cost. These materials possess a non-hygroscopic nature
70 and are not sensitive to electromagnetic interferences, thus
71 showing high flexibility in radiation detection and promis-
72 ing capability for in vivo applications [7]. Throughout the
73 last two decades, many researchers have performed detailed
74 characterization of doped silica fibres and their applications
75 in radiation detection [7–10]. Figure 2 presents the fre-
76 quency of published articles over the last seven years. Silica
77 fibre dosimeters have a wide range of applications, from
78 radiation-based industries like environmental monitoring,

79 food irradiation, and quality dose audits, to medical radia-
80 tion disciplines such as radiotherapy, radiology, and nuclear
81 medicine. The dependence of TL response on various factors
82 is studied widely in the literature, including the impact of
83 dosimeter size [11, 12], dopant material and concentration
84 [13, 14], radiation type, dose and energy [15–18], radiation
85 angle and source-to-detector distance [17, 19], and annealing
86 procedure and dose history [20]. These factors have a sig-
87 nificant influence on the TLD's accuracy, spatial resolution,
88 dose/dose-rate dependency, linearity, reproducibility, signal
89 fading, and energy response [11, 12, 21].

90 Given the widespread interest in the medical applications
91 of doped silica fibre dosimeters, the authors were motivated
92 to perform a study on the materials and methods, characteri-
93 zation results, and proposed applications mentioned in the
94 literature with a statistical approach. While several review
95 articles are already published in this field, to the best of our
96 knowledge, a thorough systematic review containing a statis-
97 tical analysis of the results and also potential applications of
98 these TL dosimeters has not been reported. This paper sum-
99 marizes the most recently published literature concerning

Fig. 2 Frequency of literature over the assessed time period



the structure of silica fibres and their characterization. We discuss the behaviour of different silica-based dosimeters while interacting with various radiation types, and also their potential applications in medicine. Furthermore, the research gaps and challenges, saturated topics, as well as proposed solutions in the literature are emphasized.

Methodology

This systematic review is performed by conducting a broad literature search on the studies that investigated glass fibre TLDs and their applications in medical science, specifically medical imaging, and radiotherapy. The search strategies and the number of results for each database are summarized in Table 1. Since our focus was on TL dosimeters, the studies on radioluminescence (RL), photoluminescence (PL), optically stimulated luminescence (OSL), and Cherenkov radiation features of silica-based dosimeters are excluded. In addition, the studies on non-medical applications, non-fibre dosimeters (including bead, powder, and gel dosimeters), and also plastic fibres are not included in this review. Since we intended to review the most recent articles that studied medical applications of this specific type of dosimeters, a seven-year time period is imposed and all the publications from 2017 are collected. The original articles from scholarly journals are assessed, and the conference proceedings/posters, editorials, and review articles are excluded. The literature search was performed on February 17th, 2023 using Scopus, ScienceDirect, and Sunway University library (Tun Hussein Onn Sunway Library) websites.

Results and discussion

A total of 1451 records were retrieved by the literature search, and 4 additional records were added through citation searching. After the duplicate removal, and screening of the title, abstract, and full-texts, 25 original articles

were included in this systematic review. The flow diagram of the literature selection process is depicted in Fig. 3.

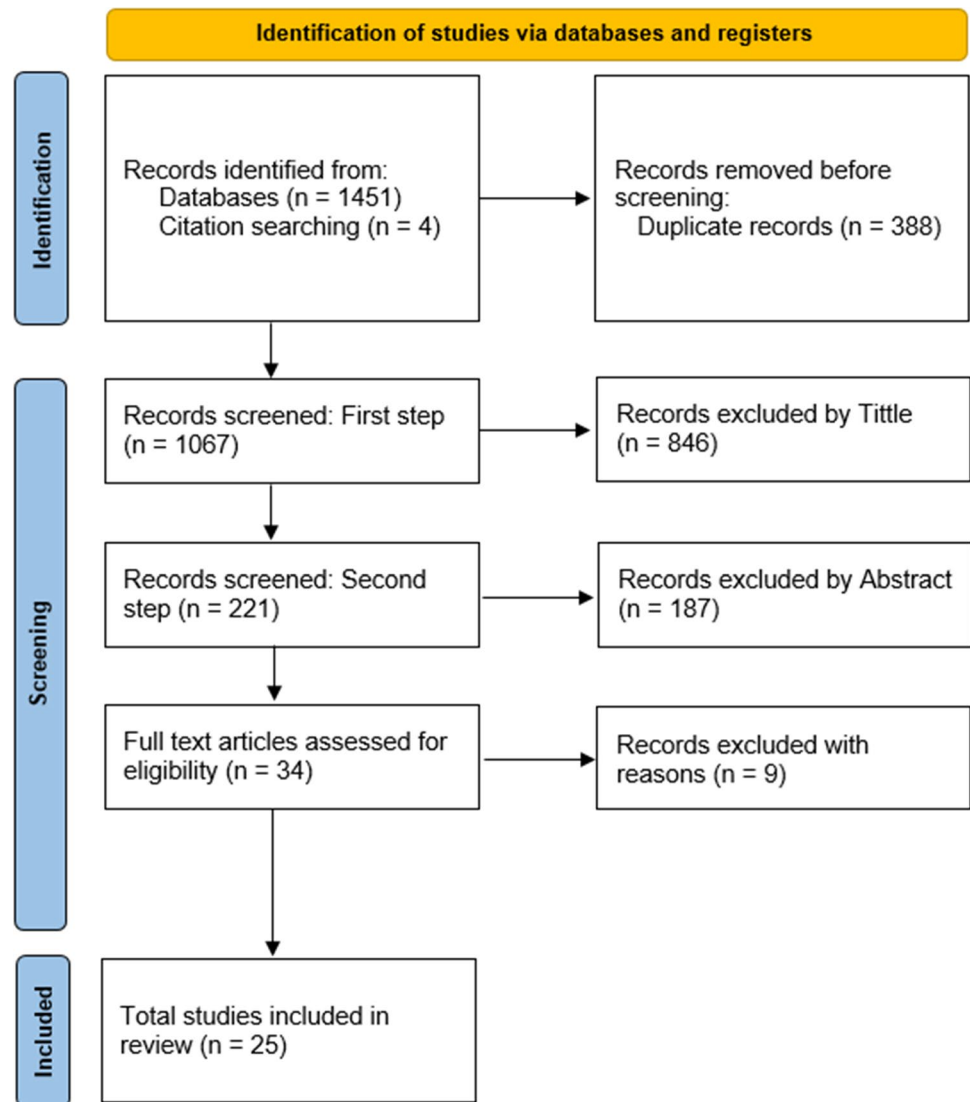
Table 2 summarizes all the reviewed publications along with their key characteristics and major findings. A glance at this table reveals that the majority of reviewed articles are concentrated on the therapeutic aspects of silica fibre dosimetry, while the functionality of these dosimeters in diagnostic radiation applications has also been confirmed to be comparable with conventional TLD materials.

Fibre structure

Initially intended for telecommunication, silica fibres have also drawn attention for their thermoluminescent responses to ionizing radiation, as mentioned before. This feature has led to many studies exploring various types of these fibres for dosimetric applications. Silica fibres are generally manufactured through the Modified Chemical Vapor Deposition (MCVD) process, which is the preferred method for high-performance optical fibres [38]. This involves the preparation of a preform (made of SiO₂), deposition of a soot layer (a fine powder made of a mixture of gases such as germanium tetrachloride, GeCl₄, and silicon tetrachloride, SiCl₄), heating to a high temperature to consolidate the soot and finally core and cladding deposition by a similar procedure [39]. Despite the satisfactory TL response of un-doped fibres, the introduction of a dopant material to the fibre's core creates extrinsic defects that increase the generation of electron-hole pairs after exposure to ionizing radiation, and in turn, the sensitivity of the dosimeter. The fibre's cladding can also be made of either pure silica or a doped material [40]. The frequency of different structures used in the reviewed articles are summarized in Table 3, as well as the radiation sources and clinical applications of silica fibres. In this context, the term 'structure' involves the geometrical form of the fibre, the dopant material used, and the dopant concentration.

Table 1 Summary of the search strategy

| Database | Search Query | Period of study | Document Type | Source Type | Language | Number of records |
|---------------------------|---|-----------------|-------------------|------------------|----------|-------------------|
| Scopus | (Silica OR glass) AND (fibre OR fibre) AND dosimet* AND (medic* OR radiotherapy) | 2017–2023 | Article | Journal | English | 132 |
| ScienceDirect | (Silica OR glass) AND (fibre OR fibre) AND (dosimeter OR dosimetry) AND (medical OR medicine OR radiotherapy) | 2017–2023 | Research Articles | Journal | English | 402 |
| Sunway University Library | (Silica OR glass) AND (fibre OR fibre) AND (dosimet*) AND (medic* OR radiotherapy) | 2017–2023 | Article | Academic Journal | English | 917 |

Fig. 3 Flow diagram of the literature selection process

168 Fibre forms

169 The dosimetric performance of silica fibres can be significantly influenced by their geometrical form [41]. The initial studies by Mahdiraji et al. [42] and Girard et al. [43] focused on the irradiation responses of commercially available cylindrical Ge-doped single-mode telecommunication fibres (SMF) and multi-mode telecommunication fibres (MMF) for TL dosimetry. Encouraged by promising results, these fibres received extensive interest, with various research groups aiming to characterize and evaluate their potential in medical dosimetry. Subsequently, fabricated cylindrical fibres (CF) and capillary optical fibres (COF) were examined for their medical applications, both were made using the aforementioned MCVD process. Afterwards, the flat fibres (FF) were developed as a collapsed version of COF through low vacuum pressure application during the drawing procedure [44]. The collapsing lead to the fusion of capillary walls

185 and the creation of more defects, potentially enhancing the TL yield. Another innovative micro-structured fibre, known as photonic crystal fibre (PCF), was also explored and identified as a more efficient TL dosimeter compared to ordinary CF [45]. The PCF can be produced of silica or polymer using a “stack-and-draw” method [46], which includes the fusion of the outer surfaces of a bundle of capillary fibres together. A random or regular distribution of longitudinal holes can be observed in the cross-section of the PCFs. Further improvement in the TL performance of these fibres was achieved by collapsing the PCF holes through the fibre drawing procedure, which is referred to as collapsed PCF or PCFc. Figure 4 shows the cross-sectional SEM images of 4 different silica fibre forms.

199 Many researchers have compared these various forms in terms of their TL performance. In an early study, Bradley et al. [45] drew a comparison between the TL response of three un-doped fibres (COP, FF, and PCF) and two forms

Table 2 A summary of the materials and methods and main findings of the reviewed literature (PCF=Photonic Crystal Fibre, PCFc=Collapsed Photonic Crystal Fibre, FF=Flat Fibre, CF=Cylindrical Fibre, SMF=Single Mode Telecommunication Fibre)

| No | Author | Fibre form | Dopant | Radiation type and energy | Clinical applications | Major findings |
|----|------------------------------|------------|--------|--|-----------------------|---|
| 1 | Begum et al. (2023) [22] | PCFc | Ge | Photon (6, 10 MV) | Photon radiotherapy | The TL response was independent of beam energy The threshold doses were 28 and 27 mGy for 6 and 10 MV photon beams, respectively Reproducibility within 3% for 4 Gy irradiations PDD agreed within 5% between PCF and ionization chamber All fibres exhibit a linear dose-response from 1 to 3 Gy with $R^2 > 0.99$ Minimal energy dependence, with reproducibility within a 3% deviation The fading rates at day 106 after irradiation were 37.6%, 63.4%, and 14.2% for CF, FF, and TLD-100 respectively, The mean ratios of on-axis dose, wedge transmission, and output factor for silica fibres to TLD-100 were 1.014, 0.991, and 1.013, respectively At 120 days, 26% and 20% fading for CF and FF respectively Linear dose response for 6 MeV electrons with $R^2=0.985$ The electron therapy audit findings are within the acceptable range of 5% tolerance, with the highest deviation of 4% for FF |
| 2 | Fadzil et al. (2022) [23] | CF, FF | Ge | Photon (6, 10 MV) | Photon radiotherapy | |
| 3 | Abdullah et al. (2022) [18] | CF, FF | Ge | Electron (6, 9, 12, 16, 20 MeV) | Electron radiotherapy | |
| 4 | Alyahyawi et al. (2021) [24] | FF | GeB | Gamma (^{60}Co - $E_{\text{mean}} = 1.25$ MeV) | Radiosurgery | Performance of GeB-FF and TLD-100 was studied by measuring scattered radiation from cranial cavity radio-surgery Both types could measure < 1% to < 0.1% of prescribed dose Uncorrected GeB-FF results indicated absorbed doses in the pelvis, chest, and neck approximately 1.4, 1.2, and 1.5 times higher than TLD-100 |

Table 2 (continued)

| No | Author | Fibre form | Dopant | Radiation type and energy | Clinical applications | Major findings |
|----|-------------------------------|------------|--------|---|---|---|
| 5 | Abdul Sami et al. (2021) [25] | FF, PCF | GeB | Electron (2, 9 MeV) | Electron radiotherapy/Sterilization dosimetry | The dosimeters showed linear response for doses from 4 to 50 Gy, with sub-linear behaviour beyond this dose. The deconvolution showed five glow peaks, the three first peaks were attributed to oxygen atoms in the silica network and the last two peaks are related to boron atom. The borosilicate glass slide showed promise for electron dosimetry in radiotherapy and sterilization modalities. |
| 6 | Zakaria et al. (2020) [26] | CF, FF | Ge | Electron (6, 9, 12 MeV) | Electron radiotherapy | Strong linearity ($R^2 > 0.99$) and minimal dependence on dose rate for all fibres. The 2.3 mol% FF outperformed other fibres, with the highest sensitivity and minimal TL fading for a period of 3 months. The FF exhibited a relative difference of less than 2% in PDD curves. |
| 7 | Rais et al. (2020) [27] | CF, FF | Ge | Photon (RQT 8: 100 kV, RQT 9: 120 kV, RQT: 10: 150 kV) | CT scan | Deconvolution of the glow curves revealed five distinct glow peaks for all fibres (P1 to P5). P1 was the dominant peak in most cases, except for the 6 mol% Ge-FF fibre, where P3 was the dominant peak. |
| 8 | Nawi et al. (2020) [28] | CF, FF | Ge | Electron (6, 9, 12, 16, 20 MeV) | Electron radiotherapy | Highly linear dose-response within the range of 1 to 4 Gy. The highest response was from smallest 6 mol% Ge-doped FF, exceeding the TLD-100 by a factor of 1.1. Lowest signal loss (around 26.9% within 120 days) for smallest 6 mol% Ge-doped FF. Excellent reproducibility, with a CV of less than 2% and 4% for 6 and 8 mol% fibres, respectively. No energy and dose rate dependency for all the examined TLDs. |

Table 2 (continued)

| No | Author | Fibre form | Dopant | Radiation type and energy | Clinical applications | Major findings |
|----|---------------------------|------------|--------|--|---------------------------------|---|
| 9 | Lam et al. (2019) [17] | FF, CF | Ge | Photon (6, 10 MV) | Small-field photon radiotherapy | The reproducibility for FF and commercial fibre dosimeters was between 2 and -6% while being less than 14% for CF High linearity up to 80 Gy with $R^2 > 99\%$ The angular independence is less than 3% High signal fading of 25% for the FF at 31 days after irradiation |
| 10 | Moradi et al. (2019) [19] | CF | Ge | Photon (50 kVp, 6 MV) | Intraoperative radiotherapy | The correction factors and combined uncertainty of 9.5 to 12.4% were established for the application of silica fibre TLDs in Intraoperative radiotherapy (IORT) The minimum detectable dose was about 50 mGy For the same dose, the TL response for 5 cm applicator was 31% lower than 1.5 cm applicator |
| 11 | Rais et al. (2019) [29] | CF, FF | Ge | Photon (RQT 9: 120 kV) | CT scan | Supralinear behaviours for doses below 2 mGy in both the fabricated and commercial fibres For doses above 4 mGy, all dosimeters show $f(D)$ close to 1, indicating a linear response The Ge-doped FF had the highest TL sensitivity, being 84 and 87 times that of TLD-100 for 2.3 and 6 mol%, respectively |
| 12 | Hassan et al. (2019) [15] | CF | Ge | Proton (150 MeV), Gamma (^{60}Co - $E_{\text{mean}} = 1.25$ MeV), Photon (6, 10 MV), Electron (6 MeV) | Proton therapy/Radiotherapy | High TL response for 1 to 10 Gy dose, with linearity index close to 1 ($R^2 > 0.99$) The minimum detectable dose (MDD) of 10.7 mGy The signal fading was lesser than 19% at 96 days post-irradiation |

Table 2 (continued)

| No | Author | Fibre form | Dopant | Radiation type and energy | Clinical applications | Major findings |
|----|------------------------------|-------------------------------|---------------------------------|---|------------------------------|--|
| 13 | Alyahyawi et al. (2019) [30] | CF | Ge | Photon (80, 100, 140 kVp 6, 10 MV) | CT scan/ radiosurgery | Dose to the eye lens did not exceed 0.5 Gy at any of the 20 radiotherapy centres when using SRS-related technology Mean dose to the lens is around 0.03 to 0.08 Gy for CT scan modalities The Ge-doped silica fibres and glass beads showed potential for dosimetry of central and peripheral eye lens The TL response of collapsed PCFs was higher than uncollapsed ones Signal fading of Ge-PCF, Ge-B-PCF, and TLD-100 was 21%, 15%, and 7%, respectively The SiO ₂ doped fibres are less hygroscopic than TLD-100, showing potential for use in alpha particle radiotherapy dosimetry |
| 14 | Bradley et al. (2018) [31] | CF, FF, PCF, PCF _c | Ge, B, Br | Photon, Alpha (5 to 7.5 MeV) | Radionuclide therapy | The glow curve peaked at 249 °C and was not affected by repeating the measurements The TL responses were dose rate dependent for 100 to 500 MU/min The effective atomic number (Z_{eff}) was 13.37, which was close to the Z_{eff} for human bone (11.6–13.8) Saturation levels were from 5 kGy for Ge-doped to 80 kGy for Al-doped fibre The borosilicate fibre showed acceptable linearity, saturation in 100 kGy, and fading of 5–6% after 24 h, which have made them suitable for single-use The fibres with lower concentrations saturated at higher doses |
| 15 | Begum et al. (2018) [32] | FF | Ge | Photon (6, 10 MV) | Photon radiotherapy | |
| 16 | Moradi et al. (2018) [13] | CF | P, Er, Ge, Al, Tm, borosilicate | Gamma (⁶⁰ Co- $E_{\text{mean}} = 1.25$ MeV), Electron (2 MeV) | Ultra-high dose radiotherapy | |

Table 2 (continued)

| No | Author | Fibre form | Dopant | Radiation type and energy | Clinical applications | Major findings |
|----|------------------------------|--------------|---------|---|---------------------------------------|--|
| 17 | Alyahyawi et al. (2018) [33] | FF, disc PCF | Ge, GeB | Photon (60 kVp 25, 28, 32, 35 kVp) | Dental X-ray/Mammography | For mammography, the Ge-B-FF and Ge-disc showed 7 and 3 times higher sensitivity than TLD-100 For fibres, the lowest responses happened at 25 kVp, and the highest response happened at 32 kVp For TLD-100 the highest response happened at 28 kVp For dental radiography, the Ge-B-FF showed 3 and 3.9 times higher sensitivity than Ge-disc and TLD-100 |
| 18 | Alawiah et al. (2017) [16] | FF | Ge | Electron (2.5 MeV) | Ultra-high dose electron radiotherapy | A critical dose limit (CDL) for FF was 5 times higher than that of TLD-100 After 1 MGy radiation dose, TLD-100 and FF needed to be annealed at more than 400 °C temperature |
| 19 | Moradi et al. (2017) [34] | SMF | Ge | Photon (30 kVp, 6 MV) | Photon radiotherapy/Diagnostic X-ray | The angular dependency for 30 kVp X-ray was up to 35% in the air For 6 MeV beam, the values were 20%, 10%, and 3% in air, on the surface, and in-depth, respectively |
| 20 | Lam et al. (2017) [35] | CF, FF | Ge | Photon (6 MV) | Photon radiotherapy | A linear TL response for commercial and cylindrical fibres The structure of glow curves was unchanged for different preheat temperatures The highest peak intensity (PI) was for CFs |
| 21 | Moradi et al. (2017) [20] | SMF | Ge | Gamma ($E_{\text{mean}} = 1.25 \text{ MeV}$) | Gamma radiation therapy | The effect of dose history on the TL response of SMF dosimeters was indicated A 100 Gy dose history can increase the response 1.72 times The impact of dose history is due to the lower re-trapping rate after saturation The TL response for higher sensitivity SMF stabilized after a dose history of 100 Gy, whereas the response became steady after a dose history of 20 Gy for the fibre with lower sensitivity |

Table 2 (continued)

| No | Author | Fibre form | Dopant | Radiation type and energy | Clinical applications | Major findings |
|----|------------------------------|------------|---------|--|-----------------------------|--|
| 22 | Mahdiraji et al. (2017) [12] | CF | Ge | Photon (6 MV) | Photon radiotherapy | The fibre core is responsible for the highest TL signal Cladding thickness had minimum impact on the TL signal Higher sensitivity for smaller sizes after normalization to the mass or cross-sectional area The shearing effect could be contributed to this finding |
| 23 | Alyahyawi et al. (2017) [36] | SMF, PCFc | Ge, GeB | Photon (80, 100, 120 kVp) | Low-dose radiography | PCFc-Ge-B, PCFc-Ge, and SMF showed 15, 10, and 2 times higher sensitivity than TLD-100 30 days after irradiation, the signal fading was 20%, 13%, 8% for three fibres, and 7% for TLD-100 |
| 24 | Begum et al. (2017) [14] | CF | Ge | Photon (6, 10 MV) | Photon radiotherapy | Highest TL response for 4 mol% Ge-doped fibres and least response for 25 mol%, which was due to the quenching effects All fibres had linear dose-response The primary dosimetry peak happened at about 244 °C for the most sensitive fibre (4 mol% concentration) |
| 25 | Hassan et al. (2017) [37] | FF | Ge | Proton (150, 210 MeV), Gamma (1.25 MeV), Photon (6 MV), Electron (9 MeV) | Proton therapy/Radiotherapy | Dose linearity with $R^2 = 0.99$ for Ge-doped FF at the dose range from 1 Gy up to 10 Gy Reproducibility with the SD between 0.86% and 6.41% Signal fading after 96 days was 24% and 18% for Ge-doped FF and TLD-100, respectively The examined fibres showed promise in proton dosimetry |

Table 3 Frequency of different fibre properties and radiation sources in the literature

| Item | Frequency in literature (%) |
|-----------------------------|-----------------------------|
| <i>Fibre form</i> | |
| Cylindrical Fibre | 63 |
| Flat Fibre | 54 |
| Capillary Optical Fibre | 43 |
| Photonic Crystal Fibre | 21 |
| <i>Dopant material</i> | |
| Ge | 88 |
| Ge-B | 21 |
| Other | 8 |
| <i>Dopant concentration</i> | |
| 2.3 mol% | 21 |
| 4 mol% | 8 |
| 6 mol% | 38 |
| 8 mol% | 8 |
| Other/not specified | 46 |
| <i>Radiation source</i> | |
| Photon | 75 |
| Electron | 33 |
| Gamma (^{60}Co) | 21 |
| Proton | 8 |
| <i>Clinical application</i> | |
| Therapeutic | 88 |
| Diagnostic | 25 |

of Ge-doped fibres (COP, FF) under 0.5–8 Gy dose from 6 and 20 MV photons. The results of this study showed a significantly higher response from FF other than COP. This could highlight the impact of generating new defects through the fusion of the capillary fibre's inner surface. The study also showed an even greater response from PCF, which was also claimed to be attributed to the effect of surface fusion. The dose responses for these three fibre

forms extracted from this study are presented in Fig. 5. The authors also examined the impact of Ge-dopant for capillary and flat fibres exposed to 6 MeV electron irradiation, revealing that the addition of the dopant could enhance the TL response by almost 10 times. However, the results were still lower than that of TLD-100 as the gold standard.

Another investigation was conducted by Mahdiraji et al. [41] on several types of silica fibres exposed to 6 MeV electrons. They compared the F300 ultra-pure fused silica fibres, relatively pure fused (PS), Ge-doped, and GeB-doped fibres in terms of the TL response and glow curves. The results obtained from the TL responses across a range of doses, from 0.5 to 8 Gy, further confirmed the superior performance of flat fibres compared to capillary fibres. Moreover, the inclusion of dopants was found to enhance efficiency, as the GeB-doped fibres exhibited higher TL responses compared to the Ge-doped fibres. The glow curves acquired by these researchers also showed a second peak for FFs compared to COFs, likely due to the contribution of additional defects in the structure of collapsed FF dosimeters (Fig. 6).

Bradley et al. [39] discussed the production techniques of silica-based media and their challenges, as well as their potential for TL dosimetry. The first attempts for characterization of collapsed PCF with Ge and GeB dopants are also discussed, presenting and comparing the dose responses with TLD-100 and TLD-200. Using 80 kVp X-ray irradiation, the authors stated that PCFs could offer a higher TL response than that of TLD-100, however, TLD-200 could outperform these fibres.

Table 4 summarizes the benefits and drawbacks of the four main silica fibre forms, making a clear comparison based on the literature. It is important to note that according to the characteristics of different forms of silica fibres, the choice of dosimeter will depend on the specific applications and dosimetry conditions. Thus said, a careful balance between the TL sensitivity, spatial resolution, stability, and cost must be considered.

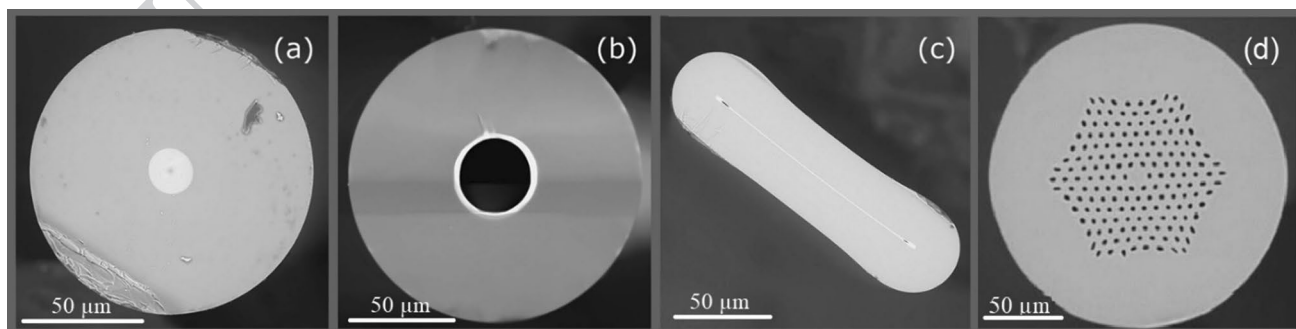


Fig. 4 Different silica fibre forms: **a** cylindrical fibre (CF), **b** capillary optical fibre (COF), **c** flat fibre (FF) (Ghomeishi et al. [47]), and **d** photonic crystal fibre (PCF) (Bradley et al. [45])

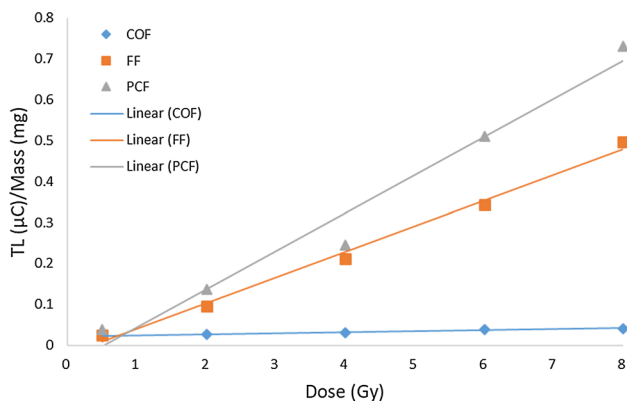


Fig. 5 The TL response for three fibre forms (COF, FF, and PCF). Reproduced from Bradley et al. [45] with permission

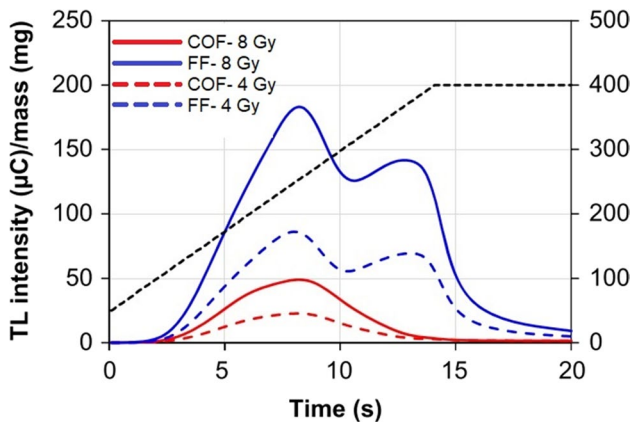


Fig. 6 The glow curves for COF and FF dosimeters. Reprinted from Mahdiraji et al. [41] with permission

Dopant material and concentration

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The response of silica fibre TLDs to ionizing radiation strictly depends on the material and concentration of the dopants, as well as the type of radiation. One of the main roles of the dopant material is to increase the sensitivity of the TL dosimeter to radiation by increasing the number of electron traps and the ability to detect lower doses. Moreover, the dopants can enhance the stability of dosimeters by reducing the signal fading, which is the loss of the TL signal over time. The dopant can also improve other dosimetric properties as well, such as linearity and energy response [48]. In practice, a limited number of elements are proposed as dopant material for silica fibres TL dosimeters. So far, germanium (Ge), boron (B), thulium (Tm), phosphorus (P), aluminium (Al), and silver (Ag) are investigated in the literature and have shown promise [13, 39, 49]. As shown in Table 3, Ge-doped silica fibres are the most frequent types. The cost-effective manufacturing process of Ge-doped optical fibres has proven germanium as the most commercially favourable element for both telecommunication and dosimetry purposes. Comparing the Ge-doped and Ge-B-doped silica fibres in terms of their TL yield, several studies have also stated the superiority of the Ge-B dopant [36, 41, 49, 50]. However, while the presence of boron would also add the extra capability of neutron detection to the silica fibre, the costly fabrication procedure of boron-doped fibres remains a major challenge [49].

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The concentration of dopant in silica fibre could also affect the TL performance depending on the radiation properties. In general, a certain level of dopant concentration can improve the TL sensitivity, while exceeding this amount will

Table 4 Advantages and disadvantages of different forms of silica fibres

| Fibre form | Advantages | Disadvantages |
|-------------------------------|--|--|
| Capillary Optical Fibre (COF) | Potential for high-dose radiation measurements due to high saturation dose (100 Gy) [13] | Limited sensitivity compared to CF and FF [41] Difficult to handle and read because of the delicate geometry |
| Cylindrical Fibre (CF) | High peak intensity (PI) of glow peaks [35] Relatively low signal fading, with 8% after 30 days [36] | Sensitivity is about 5 times lower than PCF [36] Angular dependence up to 35% in the air [34] Limited spatial resolution due to the cylindrical geometry |
| Flat Fibre (FF) | Up to 31 times higher sensitivity than COF, depending on the dopant material [41] Higher sensitivity than CF [26] Better stability over time and lower signal fading than CF (20% versus 26% after 120 days) [18] Higher spatial resolution due to the obtainable smaller sizes More convenient to handle and read than CF | Asymmetric geometry Additional stage in its production procedure [44] |
| Photonic Crystal Fibre (PCF) | Superior TL performance compared to other fibre forms [31] | Higher signal fading than CF [36] Limited availability due to the complex fabrication procedure and higher costs compared to other forms |

280 result in quenching effects, where the dopant absorbs some
 281 of the emitted light and reduces the TL signal. Therefore, it
 282 is important to carefully optimize the dopant concentration
 283 based on the experimental condition to achieve the desired
 284 level of sensitivity. Different techniques could be applied to
 285 evaluate the dopant concentration in silica fibre, including
 286 refractive index profiling (RIP), scanning electron micro-
 287 scope energy-dispersive x-ray analysis (SEM–EDX), and
 288 proton-induced x-ray emission or proton-induced gamma
 289 emission (PIXE/PIGE) [39].

290 The effect of dopant concentration is studied by Noor
 291 et al. [51], where 6, 8, and 10 mol% Ge-doped silica fibres
 292 were compared in terms of their TL characteristics under
 293 6 and 10 MV photon irradiation. Among these three, the
 294 6 mol% concentration showed the highest TL signal with the
 295 least amount of signal fading. This result was then confirmed
 296 by Begum et al. [14], which examined the dosimetric prop-
 297 erties of 4, 5, 7, and 25 mol% concentrations of Ge-doped
 298 silica fibres subjected to 6 and 10 MV photons. Their results
 299 also indicated a TL yield of 37% of the standard TLD-100
 300 for 4 mol% concentration as opposed to a mere 2% for
 301 20 mol%. Figure 7 shows the acquired glow curves presented
 302 by this study, clearly indicating the impact of dopant concen-
 303 tration. Using different dopant materials, Moradi et al. [13]
 304 have also compared three concentrations of phosphorus (1.3,
 305 3.6, and 7.8 mol%) in a P-doped silica fibre and two concen-
 306 trations of aluminium (2, 4, and 5.1 mol%) in Al-doped
 307 silica fibre. According to their study, the silica fibres with
 308 higher concentrations of dopant were saturated earlier (at
 309 lower doses), indicating the greater potential of low concen-
 310 trations for high-dose detection. However, as Table 3 demon-
 311 strates, a large proportion (38%) of the reviewed literature
 312 have conducted their studies using a 6 mol% concentration

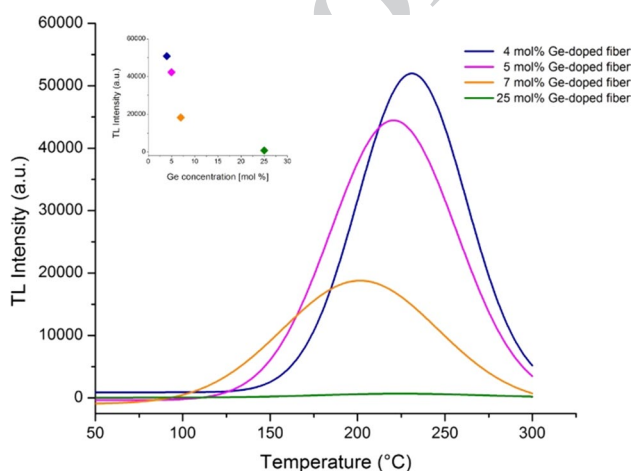


Fig. 7 The glow curves and TL intensity for typical tailor-made Ge-doped silica fibres with four different dopant concentrations. Reprinted from Begum et al. [14] with permission

of dopant material, highlighting the need for future studies
 on an optimal dopant concentration.

Fibre size

The size of silica fibre plays an important role in determin-
 ing its TL properties. The effect of fibre diameter and core-
 to-cladding ratio is extensively studied by Mahdiraji et al.
 [12], where the TL performance of Ge-doped cylindrical
 silica fibres is measured for different fibre diameters and
 core-to-cladding ratios. The authors assessed the glow curve,
 linearity, and sensitivity of 6 and 8 mol% fibres with five dif-
 ferent diameters. To modify the core-to-cladding ratio, the
 samples were etched using HF (hydrofluoric) acid solution
 to reduce the diameter of their cladding. After normalizing
 the TL yield to the fibre core mass or cross-sectional area,
 the authors concluded that smaller core diameters result in
 more sensitive dosimeters due to a higher concentration of
 defects in the core. However, this can also lead to a non-
 linear response at high doses due to the saturation of defects.
 Conversely, larger core-to-cladding ratios result in a more
 linear response at high doses but may reduce sensitivity as
 defects are dispersed over a larger area. Additionally, the
 larger cladding layer can provide more mechanical stability
 to the fibre, making it more durable and resistant to dam-
 age. It is concluded that the optimal size and core-to-clad-
 ding ratio in glass fibre dosimetry depends on the specific
 application and the desired sensitivity and linearity of the
 dosimeter. The impact of fiber size on the structure of the
 glow curve is depicted in Fig. 8 from Mahdiraji et al. [12],
 comparing five different Ge-doped CFs.

Radiation sources

The irradiation response of TLDs is directly dependent on
 the type and energy of the radiation, as well as the speci-
 fication of the dosimeter itself. The selection of a suitable

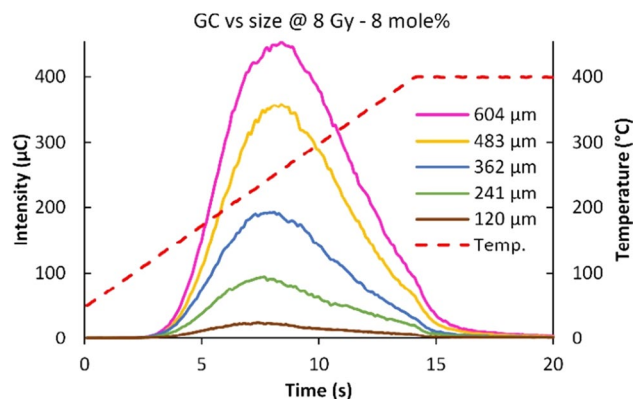


Fig. 8 The glow curves for various silica fibre sizes with 8 mol% Ge-dopant. Reprinted from Mahdiraji et al. [12] with permission

dosimeter for each particular medical application plays a crucial role in dose assessment. In radiotherapy, for instance, the durability and constancy of the performance of a dosimeter in high-dose rates are of great importance, as well as the stability in harsh environmental conditions such as humidity, temperature, and pressure variation [52]. In brachytherapy, providing high dynamic range and high spatial resolution are crucial aspects of the dosimeter owing to the existence of very high dose gradients [53]. In the case of low-energy X-rays, on the other hand, adequate sensitivity to low-dose radiation (in the range of mGy) would be in demand, since these energy ranges are now used in both radiation therapy and medical diagnostics. As demonstrated in Table 3, a significant percentage of the literature had focused on photon radiation, while proton and neutron dosimetry have not been extensively studied. This is likely due to limited access to hadronic irradiation facilities. In addition, the majority of studies are dedicated to the performance of silica fibres in high-energy therapeutic radiation. The extracted data could show a clear need for further research on proton, neutron, electron, and low-energy X-ray therapies.

X-ray and gamma-ray

According to our literature assessment, the performance of silica-based fibre dosimeters upon irradiation with photons is broadly investigated. As for low-energy diagnostic X-rays radiation, Alyahyawi et al. [33] investigated the GeB-doped FF and Ge-doped discs for dosimetry of dental radiography and mammography. The TL sensitivity, linearity, energy response, and fading of the glass fibres in low radiation levels were examined in this work. The delivered dose from dental radiographic irradiation was from 5 μ Gy to 1.3 mGy, and for mammography was from 0.4 to 28 mGy. Despite the reported high sensitivity, especially for Ge-B FF, sub-linearity behaviour for doses less than 1 mGy is noticeable for this dosimeter. The signal fading is also reported as 22% for Ge-B FF and 14% for Ge-doped discs over a period of 15 days after irradiation, which is respectively three and two times higher than that of the TLD-100. The TL response for the examined dosimeters in this work demonstrated the high performance of silica fibres and their superiority over TLD-100 for medical low-dose detection.

The TL performance of silica fibres in the diagnostic radiation energy range was also investigated by Alyahyawi et al. [36]. They used an X-ray tube to deliver 0.1- to 10 mGy doses into PCFc-Ge, PCFc-Ge-B, SMF, and TLD-100 dosimeters. According to their results, a relatively high energy dependence for the PCFc was reported, with the lowest response contributed to 120 kVp x-rays. However, the measured sensitivities for PCFc-Ge-B, PCFc-Ge, and SMF dosimeters were substantially high, approximately 15, 10, and 2 times greater than that of

TLD-100. Due to the acceptable TL performance and also the low fading (0.4–0.5% per day), these fibres are claimed to be capable candidates for medical diagnostic dosimetry.

As we noted earlier, most of the studies on silica fibres rely on high-energy therapeutic photons, which are typically generated using clinical linear accelerators (LINAC). Noor et al. [54] applied Ge-doped silica fibres for postal radiotherapy dose audits. High-energy photon beams with 6, 10, and 15 MV energy were used to deliver a range of doses from 5 cGy to 10 Gy to the fibre dosimeters, which proved a linear response over the whole energy range. The TL response of the fibres was independent of dose rate, angular, and temperature. However, the response was energy-dependent for photon energies from 6 to 15 MV. In another work, Begum et al. also examined the dose rate dependency [32] for Ge-doped FF after photon exposure. The dose rates used in this work were 100, 200, 300, 400, and 500 MU/min, and a fixed amount of the dose was delivered by adjusting the irradiation time. In this context, a monitor unit (MU) is equivalent to 1 cGy dose. The TL response acquired in their study remained rather constant by changing the dose rate, which approved the dose rate dependency of these silica fibres. The authors also highlighted the necessity of more comprehensive work in lower dose rates for accurate dosimetry. However, the overall acceptable performance of silica-based fibres could demonstrate their capability for therapeutic dosimetry at routinely applied dose rates and energies in radiotherapy modalities [49].

The widespread applications of ^{60}Co gamma rays in radiotherapy have also drawn attention to utilizing silica fibres for dose evaluation in this field. Due to the emission of relatively high-energy photons during the decay of the ^{60}Co isotope into ^{60}Ni (1.17 MeV and 1.33 MeV, $E_{\text{mean}} = 1.25$ MeV), this radioisotope is an ideal radiation source for the treatment of various types of cancer by sparing of the skin (e.g. for head and neck, lung, brain, and prostate cancers) [55]. The characterization of 6 mol% Ge-doped FF under ^{60}Co gamma-ray irradiation was performed by Nawi et al. [56], comparing the key features of this TL dosimeter against TLD-100. The glow curves for four different dimensions of flat fibres were acquired, as well as the dose–response, sensitivity, fading, and reproducibility. The glow curves have a simple peak within the range of 320–370 $^{\circ}\text{C}$, presenting a simple trap distribution. Moreover, considering the linearity with a correlation coefficient larger than 0.94 for all the sizes, and reproducibility with a coefficient of variation (CV) lower than 4%, it is claimed that the Ge-doped FF could be suitable dosimeters for gamma-ray detection. It is further stated that the fibres with the smallest size have shown the highest TL yield, which is consistent with the previously mentioned studies.

450 **Electron**

451 Due to the limited range of electrons in soft tissue, elec-
 452 tron radiotherapy can offer several advantages over pho-
 453 tons, including targeted radiation delivery, lower radiation
 454 exposure to healthy tissue, and shorter treatment duration.
 455 Several studies have conducted experiments on the utili-
 456 zation of silica fibre dosimeters for electron radiotherapy
 457 dosimetry. Nawi et al. [28] used tailor-made silica fibres
 458 with 6 and 8 mol% Ge-doped to compare different forms
 459 and sizes in terms of TL yield in electron dosimetry. All the
 460 fibres had acceptable linearity in the 1–4 Gy dose range, and
 461 the reproducibility test showed a standard deviation of less
 462 than 2% for 6 mol% and less than 4% for 8 mol% cylindri-
 463 cal and flat fibres. Overall, they concluded that the smallest
 464 size FF (85 $\mu\text{m} \times 270 \mu\text{m}$) with 6 mol% concentration shows
 465 the highest TL response, as well as the lowest signal fading
 466 (around 26.9% at 120 days after irradiation). These results
 467 are partially consistent with the study of Zakaria et al. [26],
 468 where CF and FF optical fibres with 2.3 and 6 mol% Ge-
 469 doped were studied under the influence of electron beams.
 470 Electrons with 6, 9, and 12 MeV energy were used to deliver
 471 a 1 to 5 Gy dose to the medium, acquiring excellent linearity
 472 and TL yield. They also showed that the smaller size 6 mol%
 473 FF (620 $\mu\text{m} \times 165 \mu\text{m}$) has better dose dependency than
 474 other forms, and the larger 2.3 mol% FF (643 $\mu\text{m} \times 356 \mu\text{m}$)
 475 has higher performance in signal fading.

476 Moreover, Zakaria et al. suggested the rather stable
 477 behaviour of 6 mol% FF in dose rate response could reveal
 478 its potential in FLASH radiotherapy, which is a class of radi-
 479 ation therapy that delivers an ultra-high dose of radiation in
 480 a very short period of time, with the dose rates of 40 Gy/s
 481 or higher. However, accurate correction factors for higher
 482 dose rates are needed to be established in future research.
 483 The behaviour of Ge-doped FF under ultra-high electron
 484 doses (1 Gy to 1 MGy) is also investigated by Alawiah et al.
 485 [16]. The TL sensitivity of FF dosimeters was shown to be
 486 lost with the increase in dose, though it is 4.8 times higher
 487 than TLD-100 in the studied dose range. The authors sug-
 488 gested that this sensitivity reduction could be related to the
 489 interaction of external electron radiation with inner shell
 490 atomic electrons.

491 **Proton**

492 Proton therapy is a precise form of radiation treatment that
 493 can target cancer cells while sparing healthy tissues. This
 494 can result in a lower risk of radiation damage to tissues,
 495 fewer side effects, and higher treatment success. The com-
 496 plexity of radiation-tissue interactions and the beam scatter-
 497 ing in this method has raised the demand for highly accu-
 498 rate dosimetry and treatment planning system. The potential
 499 applications of silica fibre TLDs in proton therapy have been

of interest mainly due to providing high spatial resolution
 and TL sensitivity [57–59]. Hassan et al. [15, 37] performed
 extensive research on 2.3 and 6 mol% Ge-doped FF and CF
 dosimeters subjected to proton, gamma, photon, and elec-
 tron irradiations. Using 150 and 210 MeV protons, a wide
 range of doses (up to 10 Gy) was delivered to the dosimeter,
 and the TL characteristics were investigated. Their experi-
 ments on CF dosimeters showed a higher TL response for
 higher concentrations. In contrast, the 2.3 mol% Ge-doped
 FF had a greater dose response, better reproducibility, and
 the least signal loss than the other examined fibres. Never-
 theless, similar to other radiations, the sublinear response of
 the silica fibres at lower radiation doses is again observed
 for proton dosimetry.

Neutron

Neutron dosimetry faces many challenges because of the
 complex nature of neutrons as uncharged particles, such as
 the diversity and energy dependence of neutron interactions.
 Additionally, the lack of proper cross-section data and the
 difficulty of providing adequate shielding are other obstacles
 to accurate neutron dosimetry. Few studies have evaluated
 the TL performance of silica fibres in response to neutron
 irradiation. In an early study, Hashim et al. [21] studied com-
 mercial Al- and Ge-doped silica fibres exposed to fast neu-
 trons from a ^{241}Am –Be neutron source with 10.6 GBq activ-
 ity, and for periods of 1, 2, 3, 5, and 7 days. The experiment
 showed a sensitive linear response for Ge-doped fibre, while
 the Al-doped fibre did not show a notable TL response. Veri-
 fied by the Monte Carlo simulations using MCNP5 code, the
 TL response is shown to be increasing for longer irradiation
 times, as it is displayed in Fig. 9.

Characterization of silica fibres

A broad range of output parameters are reported in the litera-
 ture concerning the characterization of fibres and their TL
 performance. These include the glow curve, dose response,
 sensitivity, reproducibility, and signal fading. In this section,
 a more detailed discussion of the characterization of silica
 fibres and the related output parameters is provided.

Glow curve

The glow curve is a graphical representation of the TL
 response of a material, showing the emitted light as a func-
 tion of temperature after exposure to ionizing radiation. The
 glow curve is of great importance in TL dosimetry as it can
 provide information about the energy and dose of the radia-
 tion received, allowing accurate and precise determination
 of radiation exposure for various applications. The impacts
 of different parameters such as fibre form, fibre size, and

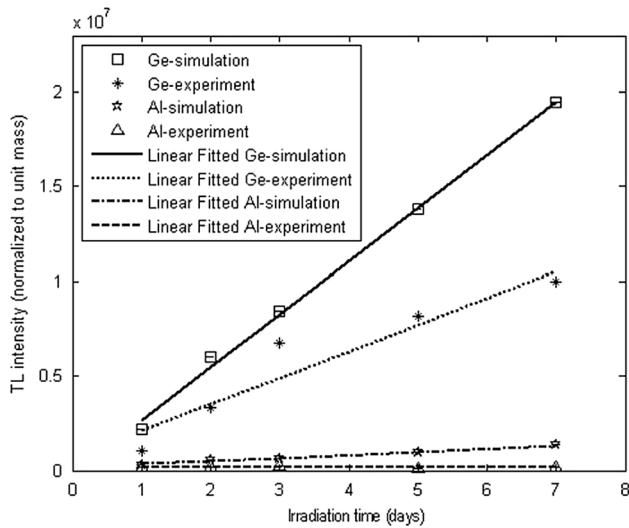


Fig. 9 The TL response of Ge-doped and Al-doped fibres irradiated by fast neutrons. Reprinted from Hashim et al. [21] with permission

547 the dopant concentration on the intensity and shape of the
 548 glow curve are elaborated in previous sections. The inten-
 549 sity of the glow curve is recognized to be affected by the
 550 radiation type, energy, and also the readout heating rate
 551 due to the changes in trapping parameters [2]. The kinetic
 552 parameters of glow curves are investigated by Lam et al.
 553 [35] for 6 mol% Ge-doped flat and cylindrical silica fibres
 554 under 6 MV photons. In their study, the WinGCF software
 555 was used to acquire the deconvolution of glow peaks and the
 556 kinetic parameters such as maximum temperature (T_{\max}),
 557 activation energy (E_a), and peak integral (PI). The decon-
 558 voluted glow curves included 5 glow peaks, with the first
 559 peak attributed to the electrons from the lowest temperature
 560 trap, and the fifth peak from the highest temperature trap
 561 (Fig. 10). Their results showed that the peak integral (PI)
 562 for CF dosimeters were higher than that of the FF and com-
 563 mercial fibres. The peak integral (PI) is a measure of the
 564 total amount of light emitted from a TLD during the thermal
 565 stimulation measurement, calculated by integrating the area
 566 under the glow peak of the TL glow curve. The authors also
 567 evidenced the consistency of T_{\max} for different heating rates
 568 for the same radiation exposure type.

569 Rais et al. [27] also studied the structure of glow curves
 570 for 2.3 mol% and 6 mol% Ge-doped CF and FF, under
 571 different doses of kilo-voltage X-ray irradiations typi-
 572 cally used in CT scan modalities. The kinetic parameters
 573 are also investigated using the glow curve deconvolution
 574 analysis. According to their results, the shape of glow
 575 curves was highly dependent on the fibre structure, as can
 576 be observed in Fig. 11a. Additionally, their deconvolution
 577 analysis also revealed 5 curves (P1–P5), consistent with
 578 the previously mentioned study of Lam et al. [35]. The
 579 deconvolution of the double-peaked glow curve is shown

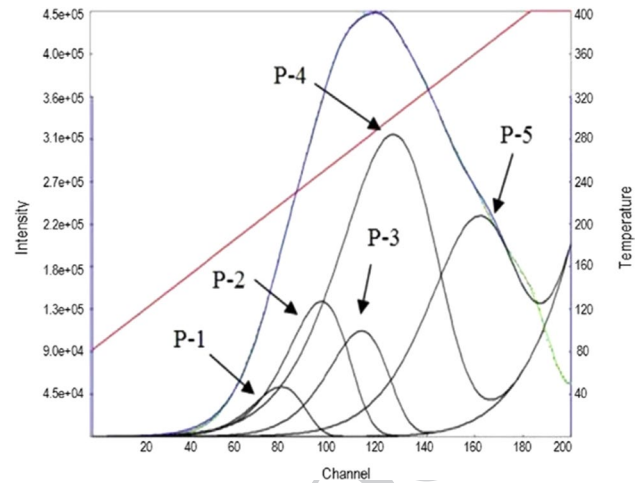


Fig. 10 The de-convoluted glow curves for a 6 mol% Ge-doped CF irradiated by a 6 MV photon beam with 600 MU/min dose rate. Reprinted from Lam et al. [35] with permission

in Fig. 11b, demonstrating the dominance of P3 which pro-
 580 vided the greatest PI among all the examined beam types. 581
 582 The authors consequently concluded that the high peak
 583 temperatures and acceptable dose dependency could prove
 584 these silica fibres as suitable candidates for CT dosimetry.
 585 However, more extensive research on the characteristics of
 586 glow peaks from various types of silica fibres and radiation
 587 sources is recommended [31].

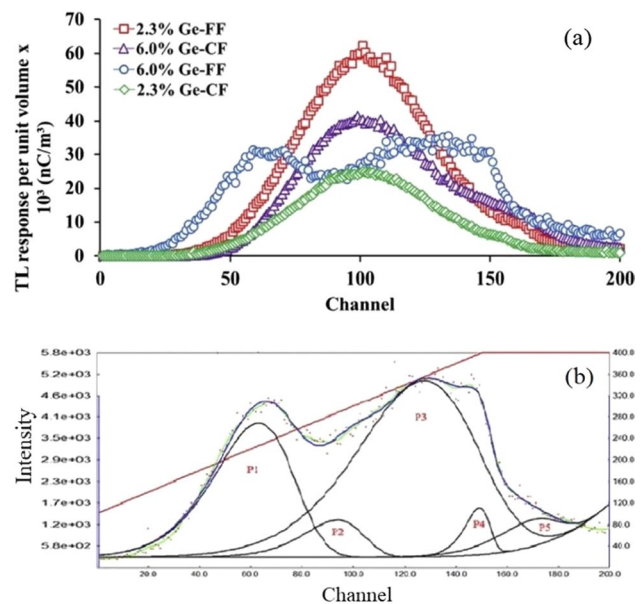


Fig. 11 The TL glow curves for four different silica fibres (a), and the deconvoluted glow curves for 6 mol% Ge-FF (b). Reprinted from Rais et al. [27] with permission

588 **Dose response**

589 The dose response of a TL dosimeter refers to the relation-
 590 ship between the absorbed dose of radiation and the corre-
 591 sponding TL signal emitted by the dosimeter. This response
 592 is crucial in medical dosimetry as it allows for accurate
 593 measurement and assessment of radiation doses delivered
 594 to patients during medical procedures, ensuring the safety
 595 and effectiveness of radiation therapy treatments. The lin-
 596 earity index, $f(D)$, is a measure of the linearity of the dose
 597 response of a radiation detector, defined as the ratio of the
 598 detector response at a high dose to the response at a low
 599 dose. An $f(D)$ value of 1 indicates the perfect linearity, how-
 600 ever, the dose response of TL dosimeters is typically non-
 601 linear ($f(D) > 1$) [15]. This nonlinearity must be taken into
 602 account when calibrating TL dosimeters for use in medical
 603 dosimetry.

604 The $f(D)$ is calculated by Rais et al. [29] for 2.3 and
 605 6 mol% Ge-doped FF and CF dosimeters exposed by diag-
 606 nostic 120 kVp X-ray, delivering doses from 2 to 40 mGy.
 607 The results are compared against commercial fibres and
 608 TLD-100, as it is shown in Fig. 12. Based on their outcomes,
 609 the fabricated and commercial fibres showed supralinear
 610 behaviours at doses less than 2 mGy, however, the $f(D)$
 611 was inclined to 1, and for all these dosimeters for the above
 612 4 mGy and up to 40 mGy.

613 work of Alyahyawi et al. [33], where Ge-B-doped FF
 614 and Ge-doped discs are utilized for radiation dosimetry in
 615 low-energy photons of dental radiography and mammogra-
 616 phy systems. According to their results, the Ge-B-doped FF
 617 showed greater TL response over the Ge-doped discs and
 618 TLD-100, revealing its capability to linearly measure the
 619 diagnostic doses down to 2 mGy with a coefficient correla-
 620 tion higher than 98%.

621 In the therapeutic domain, the dose response linearity of
 622 Ge-doped FF with various sizes was calculated by Abdul

Rahim et al. [60] for 6 MV photons at 400 cGy/min and
 with a dose range of 1–10 Gy. They showed that all the
 flat fibre sizes expressed linear responses in this dose range
 with correlation coefficients higher than 99.4%. Based on
 their results, both TL responses and correlation coefficients
 were higher for flat fibres with smaller sizes. However, a
 different behaviour was observed for these flat fibres under
 ultra-high radiation doses according to Alawiah et al. [16]
 study. As a part of their comprehensive work, the authors of
 this study calculated the linearity index for Ge-doped FF and
 compared it to TLD-100. A 2.5 MeV electron beam is used
 to deliver a range of doses (from 1 Gy to MGy) to the fibres.
 A supralinear behaviour was observed for Ge-doped FF with
 a rapid increase in $f(D)$, from around 5 at 1 kGy to about 9
 at 10 kGy. Future research may need to establish appropriate
 correction factors due to the non-linear response of silica
 fibres at very low and ultra-high doses. This highlights the
 importance of further investigating the behaviour of silica
 fibres within this dose range.

Sensitivity

The TL sensitivity refers to the ability of a thermolumines-
 cent material to detect and accurately measure the absorbed
 radiation doses. It is defined as the ratio of the change in the
 TL signal to the change in the absorbed dose and is influ-
 enced by factors such as the type of material, dopant concen-
 tration, and the method of preparation. The TL sensitivity
 can typically be presented as the TL yield per unit dose,
 normalized by the unit mass of the TLD. As a commonly
 used parameter in TL dosimetry, many have included sensi-
 tivity in their reports, presenting a credible tool for making
 comparisons between various types of silica fibres.

Zakaria et al. [26] examined the TL response of different
 structures of fabricated Ge-doped silica fibres and commer-
 cial fibres receiving megavoltage electron irradiation. Along

Fig. 12 The linearity index vs delivered dose. Reprinted from Rais et al. [29] with permission

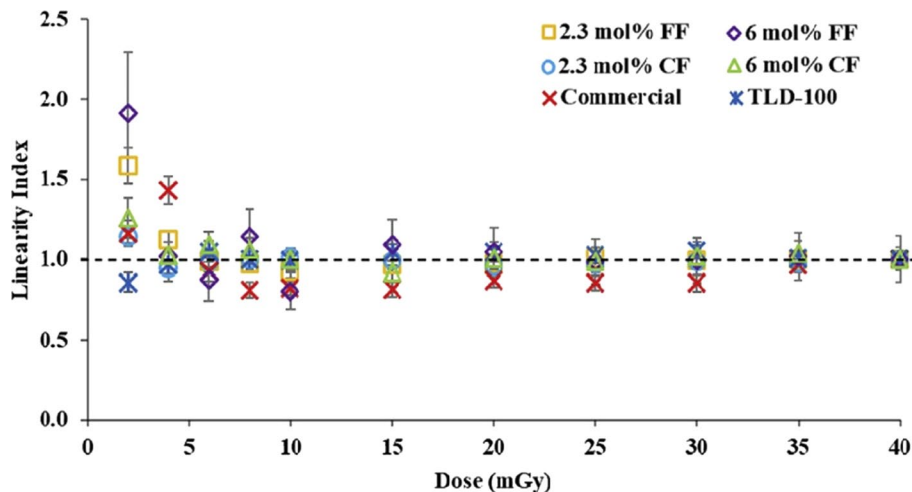
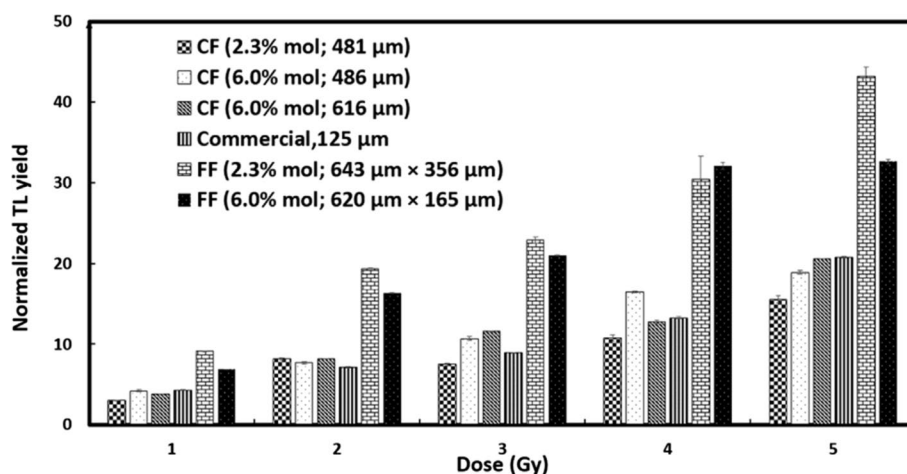


Fig. 13 A comparison of TL sensitivity of various silica fibre structures. Reprinted from Zakaria et al. [26] with permission



with the other main characteristics, the TL sensitivity is also measured for all the samples. Figure 13 shows the sensitivity of silica fibres for 6 MeV electrons across the doses range of 1–5 Gy extracted from Zakaria et al. [26]. The figure illustrated an overall rising trend in TL yield for all the fibres by increasing the radiation dose. It is also observable that the TL yield for flat fibres with different sizes and dopant concentrations was significantly higher than that of other types. For application in diagnostic X-ray imaging, the previously mentioned study by Alyahyawi et al. [36] have also reported the TL sensitivity for PCFc-Ge, PCFc-Ge-B, SMF, and TLD-100. Utilizing an X-ray tube with 80 kVp potential, their measurements showed that the PCFc-Ge-B dosimeters had the highest performance with the TL sensitivity of 39 times more than TLD-100.

672 Reproducibility

The sensitivity of a TL material might experience variations after being repeatedly used. The reproducibility factor refers to the ability of these devices to consistently produce similar results when exposed to the same radiation dose under identical conditions. It is a critical characteristic that ensures the reliability and accuracy of TL dosimetry measurements. To assess reproducibility, repeated measurements are performed using multiple dosimeters, and statistical analysis techniques such as standard deviation are employed. The acceptable TL reproducibility for medical applications is a CV of less than 5% [2]. According to the literature, silica fibre TLDs have generally shown excellent reproducibility through different investigations [48, 49, 61].

Entezam et al. [62] used 6 and 10 mol% tailor-made Ge-doped silica fibres to measure the dose from electron, megavoltage photon, and ^{60}Co gamma irradiations. The characterization of silica fibres resulted in a linear dose response, with reproducibility from 1 to 5%. However, the TL response of these fibres was rather dependent on energy,

radiation field size, and irradiation angle. The cylindrical Ge-doped fibres with 2.3 and 6.0 mol%, and commercial CF with 4.0 mol% concentration are used by Hassan et al. [15] to examine their behavior for proton radiation dosimetry. A considerable dose–response was observed in this work for Ge-CFs which surpassed the dose response for TLD-100. As for the linearity index, $f(D)$, the maximum deviation from 1 for 2.3 mol% Ge-CF was 9% at 1 Gy, and for 6.0 mol% Ge-CF was 4% at 7 Gy. Nevertheless, the reproducibility test showed a maximum CV of 9%, which was higher than the medically acceptable threshold. The authors then stated that this value could be decreased by performing a screening process on the fibres before using them in the final experiment.

In a recent study, Begum et al. [63] used collapsed PCF to obtain the percentage depth doses (PDD) for 6 and 10 MV photons. The PDD from their experiments were validated by the standard ionization chamber with a maximum of 5% disagreement. They also established a threshold dose for PCFs as 28 mGy for 6 MV and 27 mGy for 10 MV. These are the minimum amount of doses that can induce a TL response distinguishable from the background. The reproducibility of these fibres after five cycles of irradiation and readout using a 4 Gy dose was reported to have a CV of less than 2.5%. According to our literature assessment, most studies have reported CV values between 2 and 4% for the reproducibility of different types of silica fibres. This is lower than the maximum acceptable level in medical dosimetry (5%), which confirms the appropriate performance of silica fibre dosimeters in terms of reproducibility.

721 Signal fading

Signal fading refers to the phenomenon where the TL signal of a dosimeter decreases with time after irradiation. Several reasons can be contributing, including thermal fading, optical fading, and radiation-induced fading. The radiation quality, fibre structure, and storage conditions of the dosimeters

727 can play a role in determining signal fading. In general, the
728 less fading a dosimeter has over time, the more accurate and
729 reliable the readout results will be. The TL signal of silica
730 fibre dosimeters typically experiences a faster loss during
731 the first 7–10 after irradiation, while it remains more stable
732 afterwards [51].

733 The signal fading for Ge-doped FF dosimeters subjected
734 to 150 MeV protons was calculated by Hassan et al. [37].
735 From their experiments, 96 days after the irradiation, the
736 signal loss of 18%, 24%, and 58% for TLD-100 chips,
737 2.3 mol%, and 6.0 mol% fibres, respectively (Fig. 14).
738 These percentages were the normalized values to day three
739 post-irradiation, suggesting that silica fibres performed less
740 effectively than TLD-100. The fading percentages for Ge-B
741 FF, Ge-doped disc, and TLD-100 subjected to low-energy
742 X-ray irradiation were reported by Alyahyawi et al. [33] to
743 be 22%, 14%, and 7%, respectively. A comparison between
744 different sizes of cylindrical and flat Ge-doped silica fibres
745 was conducted by Nawi et al. [28] in terms of their TL per-
746 formance. According to their results related to signal fading,
747 the signal loss was less than 50% for 6 mol% Ge-doped
748 fibres at 120 days after irradiation. For both the fibre forms,
749 the smallest ones had the least signal fading with around
750 29.7% for cylindrical and 26.9% for flat fibre. Comparing
751 CF and FF under a 2 Gy dose from a 9 MeV electron beam,
752 Abdullah et al. [18] reported a loss of 26% and 20% for CF
753 and FF, respectively. The TL yields in their calculation were
754 measured 120 days post-irradiation and were normalized to
755 the 15th day after irradiation. This study also reaffirmed the
756 lower signal loss for smaller fibre sizes.

757 A relatively better performance was observed by using
758 PCF dosimeters according to the previously discussed study
759 by Alyahyawi et al. [36]. They reported signal fading of 20%,
760 13%, and 7% for PCFc-Ge and PCFc-Ge-B over 30 days
761 after 80 kVp X-ray irradiation. These results were consist-
762 ent with the former study conducted by Rozaila et al. [50],
763 where the signal loss was measured over 35 days after 80
764 kVp X-ray irradiation delivering 1 Gy dose. They reported a

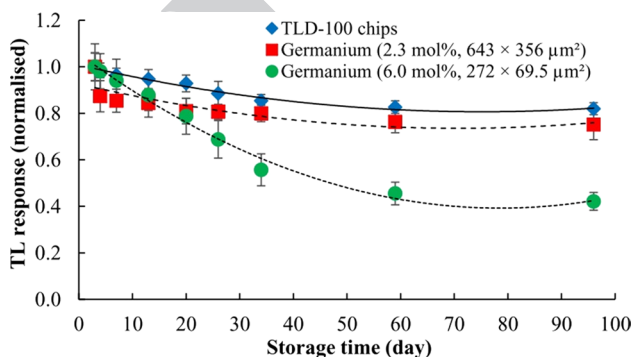


Fig. 14 A comparison between the signal fading of Ge-doped FF and TLD-100 chips. Reprinted from Hassan et al. [37]

765 fading of 21% for PCFc-Ge, and 15% for PCFc-Ge-B, while
766 the loss was 7% for TLD-100.

767 Overall, despite the satisfactory results for some fibre
768 types (such as PCF and small-size FF), the signal fading
769 for silica fibre TLDs reported in the literature is still not
770 comparable with the well-established TLD-100. Therefore,
771 more improvements seem to be needed in this regard, such
772 as exploring other dopant materials or evaluating the effect
773 of post-irradiation annealing.

Other fibre characteristics

774 *Effective atomic number (Z_{eff})* Z_{eff} represents the tissue
775 equivalence of the TL dosimeter, which is essential for accu-
776 rate measurement of absorbed dose in different tissues and
777 organs of the human body. Different tissues in the human
778 body have varying Z_{eff} values, with soft tissue having a value
779 of 7.42 and bones ranging from 11.6 to 13.8 [64]. There-
780 fore, the dosimeter material should have a Z_{eff} value close
781 to that of the irradiated tissue to ensure accurate dose mea-
782 surement. While the dopant material primarily determines
783 the Z_{eff} [65], the values for silica fibres in the literature are
784 generally within the range of 12–15 [49, 50]. This could
785 closely approximate the Z_{eff} of human bone, making these
786 silica fibres suitable candidates for medical dosimetry appli-
787 cations. However, further research is necessary to establish
788 accurate correction factors for estimating the dose delivered
789 to soft tissue.

790 *Minimum detectable dose (Threshold dose)* Minimum
791 detectable dose (MDD) refers to the lowest dose of radiation
792 that can be reliably detected and measured by a TL dosim-
793 eter. It represents the minimum amount of radiation required
794 to produce a measurable TL signal above the background
795 noise level. It is calculated from the following formula [66]:

$$\text{MDD} = (\text{BG}_{\text{mean}} + \text{PMT}_{\text{mean}} + 2\sigma) / \alpha \quad (1)$$

797 where BG_{mean} is the mean TL background signal and
798 PMT_{mean} is the photo-multiplier noise signal, both obtained
799 from five unirradiated but annealed fibres, σ is the stand-
800 ard deviation of background signals, and α is the slope of
801 the TL response. In the early study of Mahdiraji et al. [42],
802 the MDD is calculated using the above-mentioned equation
803 for SMF-1 with 4.9 wt% and SMF-2 with 4.3 wt% Ge con-
804 centrations, as well as the TLD-100. Three electron beams
805 with 6, 9, and 20 MeV energies were used to irradiate the
806 samples, and the average MDD values for SMF-1, SMF-2,
807 and TLD-100 were about 6, 39, and 19 mGy, respectively.
808 Their results indicated the impact of dopant concentration
809 on MDD, where higher concentrations could detect lower
810 doses.

811 Using low-energy beta irradiation from ^{90}Sr , Bajuri et al.
812 [67] calculated the MDD for Ge-doped cylindrical fibres
813
814

815 and stated that these fibres can detect low-energy electrons
 816 down to 0.026 and 0.029 mGy for 604 μm and 483 μm diam-
 817 eter CFs. The behaviour of these fibres when subjected to
 818 an Am–Be neutron source (4.5 MeV) and a proton beam
 819 (150 MeV) is also investigated in this work. The MDD for
 820 neutron detection using the 604 μm CF was determined
 821 to be 0.55 mGy, while for the 483 μm CF, it was found to
 822 be 0.38 mGy. The same values for proton radiation were
 823 19.16 mGy for 604 μm and 31.81 mGy for 483 μm diam-
 824 eter. Their findings showed the ability of silica fibres to
 825 linearly ($R^2 = 0.97$) measure the low-dose radiations, with
 826 lower MDD for beta and neutron radiation using the larger
 827 CF. This superiority of larger CF in terms of MDD was
 828 also affirmed by Noor et al. [51] for high-energy photon
 829 irradiations. Two sizes of cylindrical fibres with 6, 8, and
 830 10 mol% concentrations of Ge were examined in their work.
 831 In addition to observing lower MDDs for larger sizes, it was
 832 found that a lower concentration of dopant could lead to the
 833 least MDD. Specifically, the minimum doses of 27 mGy and
 834 126 mGy were detected using 604 μm and 241 μm diameter
 835 fibres, respectively.

836 *Angular (directional) dependency* The angular depend-
 837 ency of a TL dosimeter is an important characteristic to con-
 838 sider when using dosimeters for medical radiation, as the
 839 angle of incident radiations can affect the accuracy of the
 840 dose measurements. To ensure accurate in vivo dose mea-
 841 surements regardless of the angle of incidence, it is generally
 842 desirable for the dosimeters to have the least angular depend-
 843 ency [61]. In their work, Entezam et al. [62] examined the
 844 angular dependency of a 270 μm Ge-doped CF using ^{60}Co
 845 irradiations. The fibres were positioned at the isocentre of
 846 a Perspex phantom and irradiated with 9 different gantry
 847 angles. The results of their study indicated that the TL yield
 848 of the examined fibres was found to be independent of the
 849 irradiation angle. The authors also emphasized this charac-
 850 teristic as an advantage of silica fibres compared to diode,
 851 diamond, and MOSFET detectors.

852 Moradi et al. [34] conducted a comprehensive study on
 853 the angular dependency of silica fibre TL dosimeters using
 854 SMF dosimeters exposed to 30 kVp X-rays and 6 MV pho-
 855 tons. The study assessed the response of the fibres in three
 856 placements, including free-in-air, on-surface, and in-depth,
 857 and also Monte Carlo simulations were performed to vali-
 858 date the experimental results. In contrast to Entezam et al.,
 859 the findings of this experiment revealed a 35% angular
 860 dependency for 30 kVp photons when the dosimeters were
 861 placed in free air. The angular dependencies were lower for
 862 6 MV, with values of 20%, 10%, and 3% for free-in-air, on-
 863 surface, and in-depth placements, respectively. The authors
 864 attributed these results to the secondary electron equilib-
 865 rium inside the dosimeters. They concluded that these fibres
 866 could potentially be used for in-depth dosimetry in radiation
 867 therapy, suggesting that the use of tailor-made silica fibres

instead of commercial SMFs may increase the core diameter
 of the fibres and improve their angular dependency.

Potential applications of silica fibres

The previous sections have discussed the potential appli-
 cations of silica fibre TLDs in therapeutic and diagnostic
 radiation dosimetry. However, the remarkable dosimetric
 characteristics exhibited by these fibres may show additional
 prospects for their implementation in both medical and
 non-medical fields. This section will explore some practical
 applications of these dosimeters, focusing on their utilization
 in clinical trials and environmental dosimetry.

In vivo patient dosimetry

As previously noted, the primary objective of fabricating
 and characterizing silica fibre TLDs was to develop a novel
 category of TL dosimeters that could serve as an alterna-
 tive to conventional TLDs, with improved performance.
 In addition to their excellent laboratory TL performance,
 several studies have also investigated the potential of these
 dosimeters in clinical trials. In a pioneering study, Moradi
 et al. [19] explored the potential of Ge-doped silica fibre
 TL dosimeters for measuring skin dose during intraopera-
 tive radiotherapy (IORT) for patients with breast cancer.
 The dosimeters were first characterized to evaluate their
 response to different beam qualities and dose rates, using
 an INTRABEAM® X-ray source with a nominal peak volt-
 age of 50 kVp and a water phantom. The results were then
 validated using Gafchromic EBT3 film measurements and
 MCNPX Monte Carlo simulations. Regarding the clinical
 trial, the silica fibre TLDs were placed at four distinct
 locations on the skin of three patients' breasts to measure
 the dose during breast-conserving surgery and IORT. The
 authors reported that the skin dose in all three patients did
 not exceed the standard 6 Gy. Consequently, they con-
 cluded that with accurate consideration of correction factors
 (related to the applicator size) and the combined uncertainty
 (9.5–12.4%), these types of dosimeters can be utilized for
 in vivo dosimetry in the energy range of X-ray IORT.

In a study by Alyahyawi et al. [24], the performance
 of GeB-FF and TLD-100 dosimeters were compared in
 stereotactic radiosurgery (SRS) using a Gamma Knife
 as part of a safety audit. The dosimeters were placed
 on the skin of 20 different patients to calculate the scat-
 tered doses to the thyroid, chest, and pelvis during a brain
 radiosurgery treatment. The results showed acceptable
 consistency between the two dosimeters, with the uncor-
 rected absorbed doses for GeB-FF being 1.4, 1.2, and
 1.5 times higher than TLD-100 for the pelvis, chest, and
 neck, respectively. The differences were attributed to the
 energy-dependence TL response of silica-based media,

917 which needs to be considered for calibrations. The authors
918 concluded that silica fibre dosimeters were a possible candi-
919 dicate for in vivo skin dose calculations.

920 A rather similar study was conducted by Alyahyawi
921 et al. [30] to evaluate the dose to the eye lens during the
922 treatment planning stage (CT scanning) and high-energy
923 SRS treatment at 20 radiotherapy centres in the UK. The
924 study utilized an anthropomorphic head phantom and
925 in vitro measurements were performed using commercial
926 Ge-doped silica fibres, silica glass beads, and TLD-100.
927 The dosimeters were characterized based on their energy
928 and dose response, linearity, fading, and readout. Results
929 showed that the measured doses by silica fibres and silica
930 beads were almost twice the dose measured by TLD-100
931 for various imaging and therapeutic machines. This was
932 stated to be attributed to the different spectrum of scat-
933 tered radiations than the incident beam, which might have
934 enhanced the photoelectric interactions in silica-based
935 media. The audit results showed that the dose to the eye
936 lens for all the centres was lower than 0.5 Gy for SRS
937 treatment and ranged from around 0.03 to 0.08 Gy for CT
938 scans. According to the authors of this study, using silica
939 fibres is possible for eye-lens dosimetry. However, prac-
940 tical applications would require energy to be calibrated
941 since these silica materials are not tissue-equivalent.

942 Targeted radionuclide therapy dosimetry

943 Targeted radionuclide therapy (TRT) is a cancer treatment
944 modality that involves using radioactive isotopes coupled
945 with targeting agents to eliminate cancer cells [68]. The
946 technique has been used historically to treat various cancer
947 types, including prostate cancer, neuroendocrine tumours,
948 and lymphomas, using a variety of beta and alpha-emitting
949 radionuclides, such as ^{131}I , ^{90}Y , ^{177}Lu , and ^{223}Ra . As one of
950 the possible applications of silica fibre dosimeters, Bradley
951 et al. [31] investigated the TL performance of Ge-doped
952 SiO_2 optical fibres for in vitro measurement of alpha par-
953 ticles irradiated from ^{223}Ra . Six different types of fibres
954 (Ge-CF, Ge-FF, Ge-PCF, Ge-PCFc, Ge-B-PCFc, and Ge-
955 Br-PCFc) were irradiated by 60 kVp X-rays and also by
956 6.7 MeV alpha particles from ^{223}Ra . The TL responses
957 were measured to evaluate the effectiveness of B and Br
958 dopants in enhancing the sensitivity of silica fibres to
959 X-ray and alpha radiations at a delivered dose of 50 Gy.
960 The results showed that both dopants effectively increased
961 the responses. Additionally, the TL responses for all the
962 fibres were estimated to be approximately one order of
963 magnitude higher than that of TLD-100. These findings
964 further support the previously discussed outcomes and
965 indicate the potential application of silica fibres in this
966 field.

Dose mapping in ^{60}Co gamma-ray irradiator

967
968 Gamma irradiation facilities are broadly used for a variety of
969 applications, including food irradiation, material examina-
970 tion, radiobiology and medical research, and sterilization.
971 The type of radiation source and also the chamber geometry
972 will determine the dose inhomogeneity inside the chamber
973 [69]. Prior to sample irradiation and to ensure the delivery
974 of accurate doses to the targets, it is important to evaluate the
975 dose distribution inside the irradiation chamber. Using silica
976 fibre dosimeters, Moradi et al. [70] performed experiments
977 to study the dose distribution inside a Gammacell-220 (GC-
978 220) machine's chamber. The device contains a ^{60}Co source
979 inside a cylindrical chamber and can be used for radiation
980 research in different fields. In their study, a total number of
981 100 SMF dosimeters were irradiated by gamma rays up to
982 about 1 Gy dose. The fibres were carefully placed inside
983 the chamber to verify the radial and axial deviations in the
984 delivered dose, along with the dose rate on the chamber's
985 lowest surface. The results were then compared to Monte
986 Carlo simulations, and a good agreement between the exper-
987 iment and simulation results was reported. The dose rates on
988 the centre and along the vertical axis were compared to the
989 maximum dose rate, exhibiting a reduction of 22% and 26%
990 at the lower and upper points, respectively. The authors then
991 concluded that the silica fibre TLDs could provide greater
992 accuracy in comparison with previously reported results in
993 the literature.

Environmental monitoring

994
995 Due to the adverse health-related effects of environmental
996 radiation from natural sources, monitoring the dose levels
997 is essential for protecting public health and ensuring that
998 radiation exposure is within the safe limits recommended
999 by various regulatory bodies. Whereas conventional TLDs
1000 are widely being used for environmental monitoring, some
1001 challenges such as limited sensitivity and also their hygro-
1002 scopic nature may restrict their functionality. The capabil-
1003 ity of two types of silica fibres (PCFc-Ge and PCFc-Ge-B,
1004 8 mol%) in environmental gamma-ray dose measurement
1005 was assessed by Rozaila et al. [71]. The results were com-
1006 pared with two commercial TLDs (TLD-100 and TLD-200)
1007 and also bulk measurements by an HPGe gamma-ray spec-
1008 trometer. Initially, the lab measurements were conducted
1009 using an X-ray source with $E_{\text{mean}} \sim 40$ keV for doses from 0.5
1010 to 10 mGy, and glow curves and signal fading (up to 35 days
1011 post-irradiation) were measured. For the on-site measure-
1012 ments, the samples were buried at 8 different locations of the
1013 Gebeng Industrial Estate (GIE) in Pahang state, Malaysia,
1014 for between 2 and 8 months. According to their findings,
1015 PCFc-Ge had the best performance among all four types,
1016 which was however different from their lab calibrations

1017 where TLD-200 showed superiority. While the commercial
1018 TLDs suffered from degradation due to humidity, the TL
1019 response of all samples increased for 2–4 months of sample
1020 burial and diminished by increasing the burial duration to
1021 6–8 months. The doses measured by all the TLD materi-
1022 als were significantly lower than those of gamma-ray spec-
1023 troscopy (up to 50% for PCFc-Ge). However, the overall
1024 performance of silica-based dosimeters has shown promise
1025 for their application in environmental radiation monitoring.

1026 Conclusion

1027 Since the emergence of silica fibre dosimeters, extensive
1028 experimental and simulation studies have investigated their
1029 characteristics, capabilities, and limitations over the past two
1030 decades. In this review, we analyzed the data from recent
1031 literature, focusing on the TL performance and medical
1032 applications of silica fibre TL dosimeters.

1033 Regarding fibre structure, different types of fibres have
1034 shown varied performance. Photonic crystal fibre (PCF)
1035 dosimeters have exhibited superior TL performance, and
1036 doped fibres have demonstrated higher sensitivity and more
1037 acceptable TL response than un-doped ones. While a major-
1038 ity of the literature used germanium (Ge) as the dopant, fur-
1039 ther research is needed to explore other dopant materials
1040 and optimize dopant concentrations for various applications.
1041 The substantial enhancement of TL performance through
1042 collapsing the capillary fibres is widely recognized. This
1043 technique can also be applied to PCFs, as collapsed PCF
1044 dosimeters have demonstrated significantly higher sensitivi-
1045 ties compared to un-collapsed ones, as well as conventional
1046 TLD-100.

1047 The majority of research has concentrated on the dosim-
1048 etry of high-energy photons and electrons using silica fibres,
1049 but more extensive investigations are required to study their
1050 behaviour in a broader radiation energy and dose range,
1051 including ultra-high doses in FLASH radiotherapy and other
1052 radiotherapy techniques like hadron and heavy ion therapy.
1053 However, clinical trials and environmental monitoring
1054 experiments have indicated the potential capability of silica
1055 fibre dosimeters in these fields.

1056 Silica fibre dosimeters offer many advantages, includ-
1057 ing high spatial resolution, sensitivity, water resistance, and
1058 insensitivity to electromagnetic fields, making them ideal
1059 for medical applications and technically comparable to con-
1060 ventional TLDs. However, challenges remain, such as the
1061 uncertified linearity in low-energy radiations and relatively
1062 high signal fading, which limits the time between irradiation
1063 and readout. Moreover, the high Z_{eff} of silica fibres makes
1064 them non-soft-tissue equivalent, demanding accurate cor-
1065 rection factors for different applications. Further research on
1066 the stability of fibres in harsh environments is also required

1067 for their clinical utilization. With future research addressing
1068 these limitations, the commercial production and application
1069 of silica fibre TL dosimeters in medical radiation dosimetry
1070 are expected in the near future.

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