



Daffodil
International
University

Faculty of Engineering
Department of Textile Engineering

Thesis Report On
Study on trims and accessories of some garments

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This Report Submitted in halfway satisfaction of the prerequisites for the level of Bachelor of Science in Textile Engineering.

Advance in Apparel Manufacturing Technology.

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Approval Sheet

This research entitled “Study on trims and accessories of some garments.” at **Daffodil International University, December 2019**” prepared and submitted by Suman Das (**ID: 151-23-176**), in partial fulfillment of the requirement for the degree of BACHELOR OF SCIENCE IN TEXTILE ENGINEERING has been examined and hereby recommended for approval and acceptance.

Kazi Rezwan Hossain
Lecturer
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LATTER OF APPROVAL

December 20, 2019 To

The Head
Department of Textile Engineering
Permanent Campus
Ashulia Savar, Dhaka.

Subject: Approval of Thesis Report of B.Sc. in Textile Engineering Program.

Dear Sir,

I am simply writing to tell you that this venture report titled as " Study on trims and accessories of some garments " has been set up by the understudy bearing ID's 151-23-176 and are finished for conclusive assessment. The entire report is readied dependent on the correct examination and interference through basic investigation of exact information with required assets. The understudy was straightforwardly associated with their venture exercises and the report become crucial to start of numerous important data for the pursuers.

Thusly it will profoundly be valued on the off chance that you mercifully acknowledge this task report and think about it for definite assessment.

Yours Sincerely

.....
Kazi Rezwan Hossain Lecturer
Department of Textile Engineering
Daffodil International University

DECLARATION

I approve that this report is totally my own one of a kind work, beside where i have given totally recorded references to create by others and that the materials contained in this report have not as of late been submitted for assessment in any legitimate course of study. If i do anything, which is going to crack the primary declaration, the overseer/director has the benefit to drop my report whenever of time.

.....

Name: Suman Das

ID: 151-23-176

ACKNOWLEDGEMENT

Toward the start of setting up this report, I may want to pass on appreciation to the Almighty God for his approval in finishing this report. This modern connection is a gathering of numerous individuals' exertion. For this, we are obliged to various individuals who helped me to sort out this report or potentially their caring sentiment, proposals, directions and bolster and proper rules for this. I have embraced interminable sponsorship and direction in planning of this report from numerous sources. I may want to acknowledge this better chance to express gratitude toward them all.

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ABSTRACT

This report is titled “Study On Trim & Accessories used of some garments”. This project is the most important of any RMG industry. We know that the Trims & Accessories plays the most important role to make the proper Garments. The paper is the most useful process of achieving the practical experiences. It gives sufficient practical knowledge about trims & accessories, Types of Trims, Types of accessories, Costing of trims & accessories etc. The approach was to know and work with all the important trims & accessories with technical experts. Observed sincerely in Observed sincerely in all the garments item and functional purpose, different style as if easily finding the level best. Then compared it in mathematically & showed in Graph.

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CHAPTER-1

INTRODUCTION

1.1 Introduction

In Garments manufacturing industry Fabric is the basic raw material . By using only fabric it is impossible to make a complete Garments to get a complete garments there requires some assistant material . These assistant or auxiliary material known as trim and Accessories. To make garments aesthetic , functional & commercially required these trims and accessories are used when a manufacturer are look forward to value addition of a garments product or item need to focus on the using of trims and accessories .meanwhile trims are directly used in fabric such as pocket , zipper , interlining , button etc . trims are mainly used for functional purpose of garments item . on the other hand to make a garments attractive for sale and packing rather than fabric and trims are noted as accessories and accessories are not mandatory parts of garments but required in the case of finishing or marketing of a garments item (back board , neck board , butterfly are the example of accessories) . Both trim and accessories are important where trims used for increasing the performance of a garments item and accessories are used to make a garment attractive for selling & packing also help decorative of a garment.

Over last two decade the garment industry of Bangladesh has been the key export division and a main source of foreign exchange. At present, the Bangladesh generates about \$5 billion worth of products each year by exporting garment. RMG and Textiles industry has consistently been the key driver of Bangladesh export for the last 4 years, covering over 80% of the total export. Hence, the industry has earned the 2nd position in apparel manufacturing globally and the leading position in South Asia.

Bangladesh is almost self-sufficient in meeting local demands in the garment accessory manufacturing sector.

According to Bangladesh Garment Accessories and Packaging Manufacturers and Exporters Association (BGAPMEA) Bangladesh is already well established as a sourcing hub for apparel products. Garment accessories and packaging products are key components for competition. The demand of accessories is increasing very fast at home and abroad.

1.2 Objectives:

- To find out the data.

- To determine the trims and accessories used in selected garments item .

- To analyze the costing of the garments item.

- To know details about the trims and accessories used on garments item .

- To Find out / Calculate proper result

CHAPTER-2

LITERATURE REVIEW

2.1 Types of trims and accessories

Trims and accessories used in garments item according to buyer requirement and demand. The using of trims and accessories also depend on the fashion trend of garments. To increasing the value of a garments item there used there used a lot of trims and accessories in nowadays and by this types we will be known to very common trims and accessories and their function .

2.2 Trims

- Sewing thread
- Zipper
- Interlining
- Buttons
- Label
- Motif
- Pocketing fabric
- Velcro
- Elastic
- Cord
- Ribbons
- Rivet
- Collar bone

2.3 Accessories

Accessories are derived into two way

- i. Decorative Accessories
- ii. Finishing Accessories

2.3.1 Decorative Accessories

- Piping
- Moire ribbon
- Seam tape
- Bias binding
- Elastic tape

- Buttonhole tape
- Welted tape
- Gallon
- Fringes
- Tassels
- Soutache

2.3.2 Finishing Accessories

- Hang tag
- Price tag
- Poly tag
- Tissue paper
- Carton
- Scotch tape
- Tag pin
- Plastic tape
- Butterfly
- Collar insert
- Back board

2.2.1 Sewing Thread

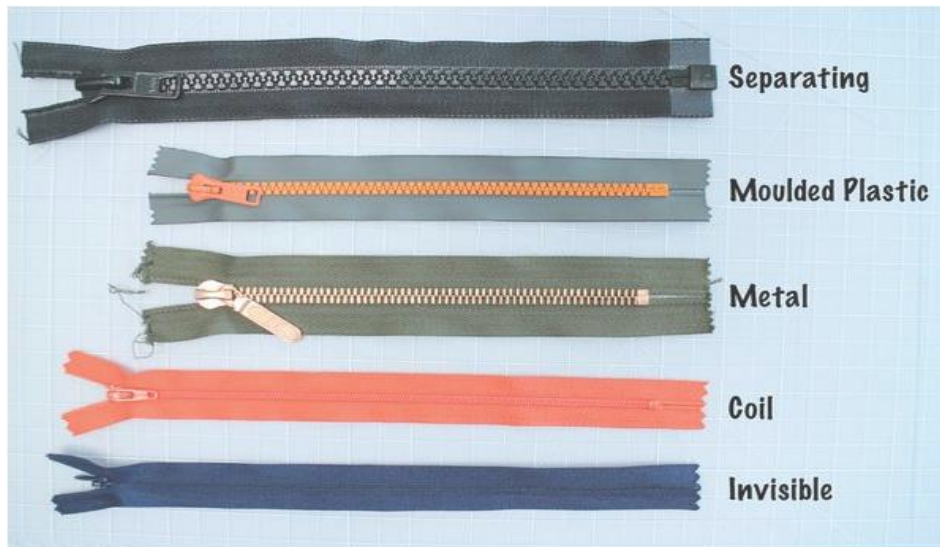
Sewing strings are unique sorts of yarns that are built and intended to go through a sewing machine quickly. They structure proficient fastens without breaking or getting contorted during the helpful existence of the item. The key function of a thread is to ensure aesthetics and performance in stitches and seams

2.2.2 Zipper

A gadget comprising of two adaptable portions of metal or plastic with interlocking projections shut or opened by pulling a slide along them, used to attach articles of clothing, bag, and different things.

A device consisting of two flexible strips of metal or plastic with interlocking projections closed or opened by pulling a slide along them, used to fasten garments, bags, and other items.

Figure-2.1: Different types of zipper



Different types of zipper

Types of Zipper:

Zippers had variety of lengths, types and material. To improve the appearance and durability of a sewing project there required best zipper type and material . Zipper teeth are manufactured from three types of material

- i. Metal
- ii. Molded plastic chain and
- iii. coil (nylon).

Zippers also fall into three categories

- i. tooth
- ii. coil
- iii. Invisible.

***Zippers can be open at one or both ends, closed at both ends or invisible.

Metallic zippers:

These zippers are commonly made of treated steel, zinc, metal, nickel or aluminum amalgam and are for the most part found in pants. The metal pieces are molded into the type of teeth and are situated in a zipper tape at uniform interims. The metal zippers could be shaded in an assortment of colors to coordinate the shade of the garment.

Tooth Zippers:

Teeth are similarly noticeable on the two sides of the zipper tape. Each tooth is independent. They are ideal for most straight applications like jackets, garment and totes.

Coil Zippers (nylon):

Level on one side with teeth on the other. Every tooth is associated with the following and curve effectively. Use for backpacks , camping cots and tents.

Invisible Zippers:

Covered up in a seam with just the draw tab appearing. They are adaptable and solid. Utilize an undetectable zipper foot to insert. Use in skirts, shirts, dresses—anyplace you need an undetectable conclusion with a smooth finish.

Plastic-molded zippers: Plastic zippers mostly use polyacetal resin, though other thermoplastic polymers are used as well, such as polyethylene.

Open-ended zippers: Open-ended zippers use a box and pin mechanism to lock the two sides of the zipper into place, often in jackets. pen-finished zippers can be of any of the above-portrayed sorts.

Closed-ended zippers: These are closed at both ends; they are often used in luggage.

Magnetic zippers: These allow for one-handed closure and are used in sportswear.

2.2.3 Interlining

Interlining is a remarkable in garments producing . Interlining is one kind of embellishments that is used between the two layers of surface in a bit of garments. To keep the particular fragment or part of clothing in a perfect shape, a kind of surface is used between the two handle of surface by sewing or interweaving is called interlining. Generally, interlinings are fragile, thick, and versatile. It is made cotton, nylon, polyester, wool and gooey. To a great extent finishing is critical to improve its properties for instance contract restrict finish, wrinkle contradict finish.

There are mainly two types of interlining are as follows:

1. Sewn interlining or non-fusible interlining.
2. Fusible Interlining

1. NON-FUSIBLE INTERLINING:

The interlining which is utilized between two layers of fabric straightforwardly by sewing without heat and pressure is called non-fusible interlining. This sort of interlining is additionally called sewn interlining or non-fusible interlining. For the planning of sewn interlining a piece of fabric is treated with starch and permitted to dry lastly sewn with primary fabric

2. FUSIBLE INTERLINING:

It is most utilized interlining. The interlining which is utilized between two layers of fabric by applying heat and pressure for a specific time is called Fusible Interlining. Fusible interlining is utilized for a wide range of apparel production.

2.2.4 BUTTONS:

uttons are small hard objects sewn on to shirts, coats, or other pieces of clothing. You fasten the clothing by pushing the buttons through holes called buttonholes. Purpose :

1. Functional
2. Decorative

Button classifications

A. According to Ligne Number:

Ligne no. is the measuring unit of the button and indicates the diameter of the button.

We know that,

Ligne = 0.025 inch or 0.635mm.

Table 1: Button types according to Ligne number

No	Button size	Used
01	12 L	Used in button-down shirts.
02	16 L	Used in spread collar shirt and for shirts mostly.
03	18 L	Used in shirts mostly.
04	24 L	Most common for pant.
05	24 L	Sometimes used button.
06	26 L	Decorative and others use
07	28 L	Decorative and others use
08	32 L	Decorative and others uses
09	36 L	Decorative and others uses

B. According to Material Used:

i) Plastic button: Made of polyester, polyamide, polyacrylonitrile etc, cheap, not glossy and widely used in shirts.

ii) Metal button: Used in normally denim pants, trousers etc

iii) Wooden button: Used for decorative purposes.

iv) Horn button: Made up of horns of animals. Used in shirts, pants. Artificial horns are also used which is made of nylon, plastic, and additives.

v) Chalk button: Used to make plastic glossy. Used in shirts.

vi) Printed button: Used in decorative purposes

C. According to No. of Holes:

1. 2 hole button.
2. 4 hole button.
3. Shank button.
4. Snap button.
5. Decorative button.



Fig2.2 : Different types of button

2.2.4 LABEL:

A garment label is a communicator between the buyer and product. A piece of garment label contains different kinds of data of that of clothing, for example, purchaser name, nation of starting point, sorts of fabric, types of yarn, texture structure, pieces of clothing size, exceptional guidance about care and so forth.

Types of Label used in Garments:

There are mainly two types of label and these are

1. Main Label
2. Sub Label.

MAIN LABEL:

Main label consists of the Brand title or Brand emblem of client such as H&M, American Eagle, Nautical etc. Brand identify is the important factor for any product. Because the clients are targeted the Brand at some point of shopping for any product. A Brand name is the intellectual pride about the product from the customer's factor of view. A major label is totally certified the right high-quality of the brand.



SUB LABEL:

Sub Label is no longer a label with the aid of itself but it includes distinct sorts of label.

These are in the following:

1. Care Label,
2. Size Label,
3. Price Label,
4. Composition Label,
5. Special Label,
6. Flag Label.

1. CARE LABEL:

Care Label is every other essential kinds of label for the garments. It assists the customers to know how the product ought to be cared. It shows extraordinary types of care training about the garments such as Washing, Bleaching, Drying,

Laundering and Ironing, if it can be maintained in directed way, then the clothes will gain higher sturdiness and garments coloration will be best for its easiest length of time



Fig2.4: Care Label

2. Size Label:

Size label indicates the dimension of the garments. Size labels are indicated as S, M, L, XL, where S for small, M for medium, L for massive and XL for extra-large..

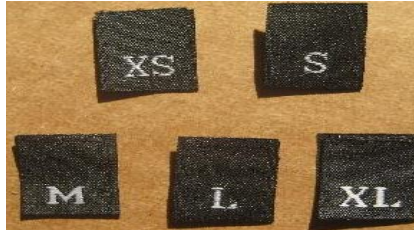


Fig2.5:-Size Label

3. PRICE LABEL:

Price label indicates the price of the garments.



Fig2.6:-Price Label

4. COMPOSITION LABEL:

Composition label indicates the fabrication and composition proportion of any garments. That means, it indicates which fabrication (Cotton Sub denim, Cotton Regular denim etc.) and composition percentage (95% Cotton 5% Spandex, one hundred percent Cotton etc.) have followed in the course of its manufacturing.



Fig2.7:-Composition Label

5. SPECIAL LABEL:

Sometimes the customer cautioned to use special label in the garments to attract the clients on their items. Special labels are one hundred percent silk, one hundred percent Cotton and one hundred percent Leather etc.

6. FLAG LABEL:

Flag label is a very small label contains Brands name or Brands logo of the buyer. It is attached in the side seam of bottom parts of the garments.



Fig2.7:-Flag Label

2.2.5 Motif :

To increase the attractiveness of clothes some time a exclusive trim is used in garments is known as Motif. Most of the motifs are designed by embroidering and some cases printing layout.

2.2.6 POCKETING FABRIC:

A formed piece of material attached internal or outdoor a garment and forming a pouch used particularly for carrying small articles.

2.2.7 VELCRO :

A fastener for garments or other items, consisting of two strips of skinny plastic sheet one blanketed with tiny loops and the different with tiny flexible hooks, which adhere when pressed collectively and can be separated when pulled apart.



Fig2.8:-Velcro

2.2.8 ELASTIC

It is a narrow cloth that stretches due to its composition. Rubber or spandex cores are wrapped in a fiber such as polyester, nylon or cotton and then woven, knitted or braided to create the elastic. There are exceptional sorts so it is essential to use the right elastic on project, for comfort, garment existence and ease of sewing.

2.2.9 CORD :

A slim length of flexible fabric commonly made of twisted strands or fibers and used to bind, tie, connect, or support.



Fig2.9:-Cord

2.2.10 RIBBONS :

For the purpose of decoration a long slim strip of fabric used specifically for tying something



2.2.11 TOGGLES:

A short rod of wooden or plastic sewn to one side of a coat or other garment pushed thru a gap or loop on the different side and twisted so as to act as a fastener



Fig2.11:-Ribbons

2.2.12 RIVET:

A short metal pin or bolt for maintaining collectively two plates of metal, its headless quit being overwhelmed out or pressed down when in area



Fig2.12:-Rivet

2.2.13 COLLAR BONE:

The part of a garment that encircles the neck, especially when raised or folded

2.2.3 Decorative Accessories

Piping

A narrow strip of cloth folded on the bias to trim garments



Fig2.13:-Piping

Moire Ribbon :

A cross-ribbed ribbon with an irregular wavy pattern formed by roller-pressing.

Seam Tape :

Seam tape is the critical link in the chain of waterproof protection.

Bias Binding:

Bias tape or bias binding is a narrow strip of fabric, cut on the bias □ ELASTIC TAPE :

It is an elastic cotton strip. Highly elastic, flat, braided band containing rubber or elastomeric fibres.

BUTTONHOLE TAPE:

Broad elastic tape with buttonholes located in the centre.

WELTED TAPE:

A seam in which one edge is cut close to the stitching line and covered by the other edge, which is stitched over it..

Gallon :

Galloon is a decorative woven trim sometimes in the form of a braid and commonly made of metallic gold or silver thread, lace, or embroidery. Galloon is used in the trim of military and police uniforms, ecclesiastical dress, and as trim on textiles, drapery, and upholstery.

FRINGES:

A decorative border or edging of hanging threads, cords, or strips, often attached to a separate band

TASSELS:

A tuft of loosely hanging threads or cords knotted at one end and attached for decoration to soft furnishings, clothing, or other items.

SOUTACHE:

A narrow braid used as a decorative trimming

Finishing Accessories

HANG TAG :

A tag attached to a garment or other piece of merchandise that includes information about the manufacturer or designer, the fabric or material used, the model number, care instructions, and sometimes the price.

PRICE TAG :

A piece of paper or plastic that is attached to a product and that has the product's price written or printed on it

POLY BAG :

Poly bag also known as polythene bags. It is a common and one of the most important materials in readymade garments sector. Poly bag is a plastic packet, which is used to contain garments in order to keep them intact and dust, dirt or moisture free.

□ TISSUE PAPER :

Packing tissue paper is used during the finishing and wrapping processes for packing, stuffing, pleating, cushioning, interleaving, draping, wrapping, and void filling..Packing tissue paper provides protection during shipping so that goods, such as clothing, handbags, shoes, accessories and general merchandise, arrive at their destination in good condition.

□ CARTON :

Garments are delivered to the buyer in cartons. Garments in poly bags are kept in a carton as per instruction of the buyer. Loading cartons with garments is called packaging. Packaging is one of the important part of garment manufacturing and exporting. Buyer generally gives written instruction as to the construction of the cartons. So, carton is the most necessary element for shipment of the goods. Its cost and costing is also important task for merchandisers

□ SCOTCH TAPE :

Scotch tape is a clear sticky tape that is sold in rolls and that you use to stick the carton covers filled with garments

TAG PIN:

Tag Pins are very economical, elegant and easy way of attaching a `price tag' on to a garment, stuffed toys, textile articles, shoes, carpets, ladies' purses and other articles, either by help of a tag gun or just by hand.

□ PLASTIC CLIP:

Plastic clip are transparent clips that are used to bundle fabrics. Plastic clip are often used in the textile industry for keeping clothes and textile swatches neatly folded.

□ BUTTERFLY:

Used for collar spread quality at neck bottom

□ COLLAR INSERT:

That band is a part of the packaging given to provide a firm support to shirt collars when one shirt is stacked over another and transported from factory to distribution center to retail stores. If these bands are not there, the collars will fall flat and the shirts, when displayed on the shelves, will not look appealing at all. Those have to be taken out and thrown away before wearing.

□ BACK BOARD:

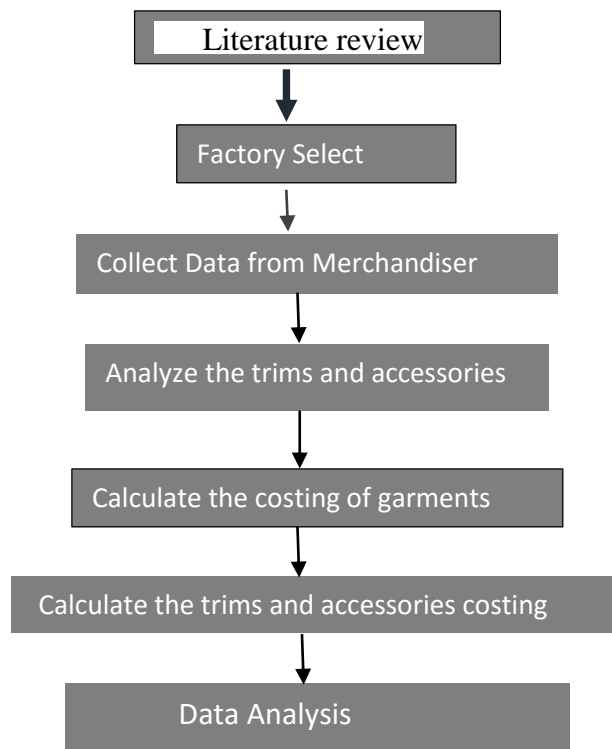
It is used inside of shirt folding

CHAPTER-3

METHODOLOGY

3.1 Methodology

The project work was done by collecting necessary information step by step. The data were collected by monitoring and recording throughout the period of implementation for analysis purposes. The impact of cut panel (faulty) replacing system was analyzed via discussing and observation of the personnel who were directly involved in the implementation process



3.2 Style -1: Long sleeve Tunic Blouse

Fabric Cost	\$2.14
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Product Specification	Trims & Accessories	Cost in (\$)	Design
Style : Long sleeve Tunic Blouse Particulates : Body fabric -97%Poly 3%ELASTANE	Swing Thread	0.13	
	Fusing	0.06	
	Main Label	0.0165	
	Elastic	0.0240	
	Care Label	0.0082	
	Hanger Loop	0.0030	
	RFID	0.1226	
	Hanger	0.1133	
	Hanger Sizer	0.0093	
	Polybag	0.0515	
	Inner Label	0.0124	
	Box End Label	0.015	
	Freight	0.45	
	Total	1.01	
Trims & accessories cost		\$1.01	
Others		\$2.60	
Total		\$5.75	

Table 3.2: Style -1 : costing summury

3.3 Style -2 : Mid sleeve Tunic Blouse

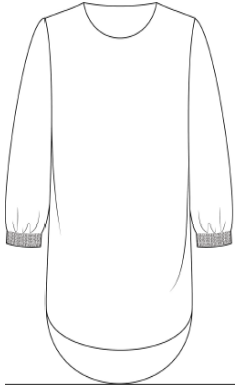
Product Specification	Trims & Accessories	Cost	Design
Style: Mid Sleeve Tunic Blouse Particulars : 100%Viscose	Thread	0.13	
	Elasticated Thread	0.10	
	Main label	0.0165	
	Care Label	0.0082	
	Hanger Loop	0.0030	
	RFID	0.1226	
	Hanger	0.1100	
	Hanger Sizer	0.0093	
	Polybag	0.0515	
	Inner Label	0.0124	
	Box End Label	0.0155	
	Freight	0.4500	
	Total	1.03	

Table 3.3: Style -2 : Mid sleeve Tunic Blouse

Fabric Cost	2.24
Trims & accessories cost	1.03
Others	2.23
Total	5.50

Table 3.4: Style -2 : Costing summary

3.4 Style -3 : Short sleeve Tunic Blouse

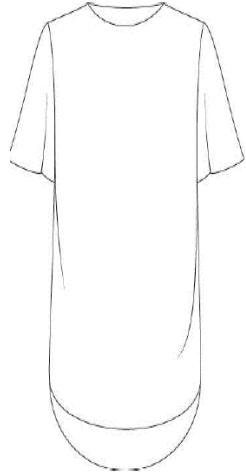
Product Specification	Trims & Accessories	Cost	Design
Style: Short Sleeve Tunic Blouse Particulars : 100%Viscose	Thread	0.13	
	Main label	0.0165	
	Care Label	0.0082	
	Hanger Loop	0.0030	
	RFID	0.1226	
	Hanger	0.1100	
	Hanger Sizer	0.0093	
	Polybag	0.0515	
	Inner Label	0.0124	
	Box End Label	0.0155	
	Freight	0.4500	
	Total		

Table 3.5: Style -3 : Short sleeve Tunic Blouse

Fabric Cost	1.99
Trims & accessories cost	0.96
Others	2,10
Total	5.05

Table 3.6 Style -3 : Costing summary

3.5 Style -4 : Newborn Boy Woven

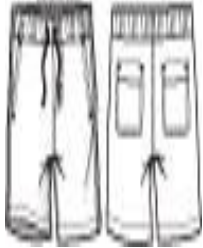
Product Specification	Trims & Accessories	Cost	Design
Item Name: Newborn Boy Woven Particulars : 100%cotton	Thread	0.15	
	Interlining	0.05	
	WB Elastic	0.08	
	Main Label	0.003	
	Care Label	0.02	
	Joker Label	0.01	
	Drawcord	0.008	
	Hanger	0.10	
	Basic Packaging	0.10	
	Price Ticket	0.01	
Total	0.53		

Table 3.7: Style -4 : Newborn Boy Woven

Fabric Cost	2.53
Trims & accessories cost	0.53
Others	2.54
Total	5.60

Table 3.8 Style -4 : Costing summary

3.6 Style -5: Newborn Girl Woven


Product description	Trims & Accessories	Cost	Design
Item Name: Newborn Girl Wovens Particulars : 100%cotton	Thread	0.14	
	Interlining	0.06	
	4Hole Button-14&18 L	0.13	
	Main Label	0.03	
	Size Label	0.03	
	Care Label	0.03	
	Joker Label	0.01	
	Hanger	0.10	
	Basic Packing	0.10	
	Price Ticket	0.01	
	Total	0.50	

Table 3.9: Style -5 : Newborn girl woven

Fabric Cost	2.48
Trims & accessories cost	0.50
Others	2.55
Total	5.53

Table 3.10 Style -5 : Costing summary

3.7 Style -6: Toddler Baby Boy Bottom

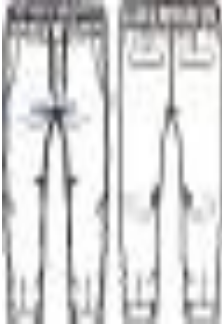
Product description	Trims & Accessories	Cost	Design
Item Name: Toddler Baby Boy Bottom Particulars : 98% Cotton, 2% Spandex	Thread	0.13	
	Interlining	0.03	
	Pocketing	0.09	
	WB Elastic	0.10	
	B12B Heather functional DC With tipping	0.16	
	Main Label	0.03	
	Size Label	0.02	
	Care Label	0.02	
	Joker Label	0.01	
	Hanger: \$0.10		
	Basic packing	0.10	
	Price Ticket	0.01	
	Total	0.70	

Table 3.11: Style -6: Toddler Baby Boy Bottom

Fabric Cost	3.68
Trims & accessories cost	0.70
Others	2.31
Total	6.69

Table 3.12 Style -6: Costing summary

CHAPTER-4

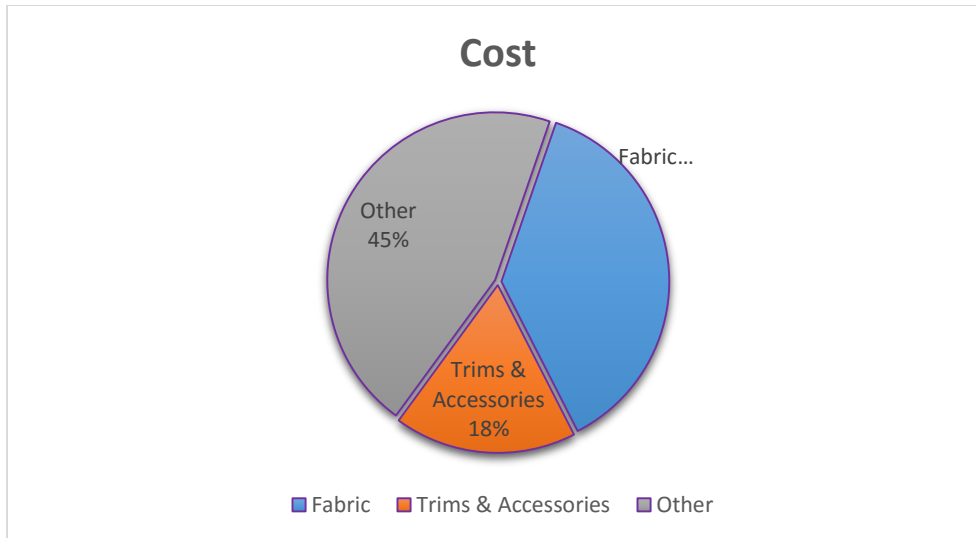
RESULT AND DISCUSSION

4.1 Style -1: Long sleeve Tunic Blouse

No of trims and accessories used :13

Total cost of trims and accessories: \$1.01

Total cost% trims and accessories :18%

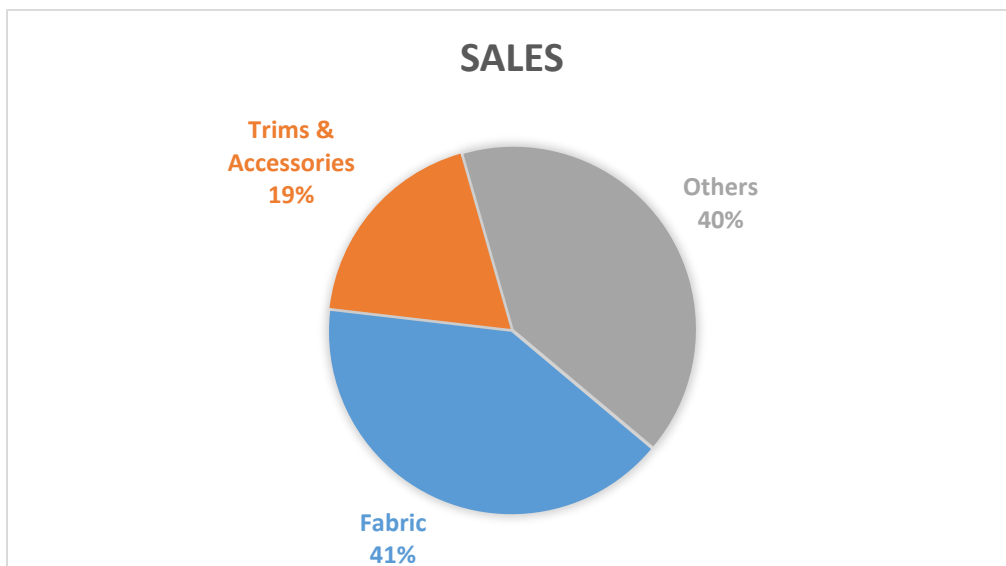


4.2 Style -2 : Long sleeve Tunic Blouse

No of trims and accessories used :12

Total cost of trims and accessories:\$1.03

Total cost% trims and accessories :19%

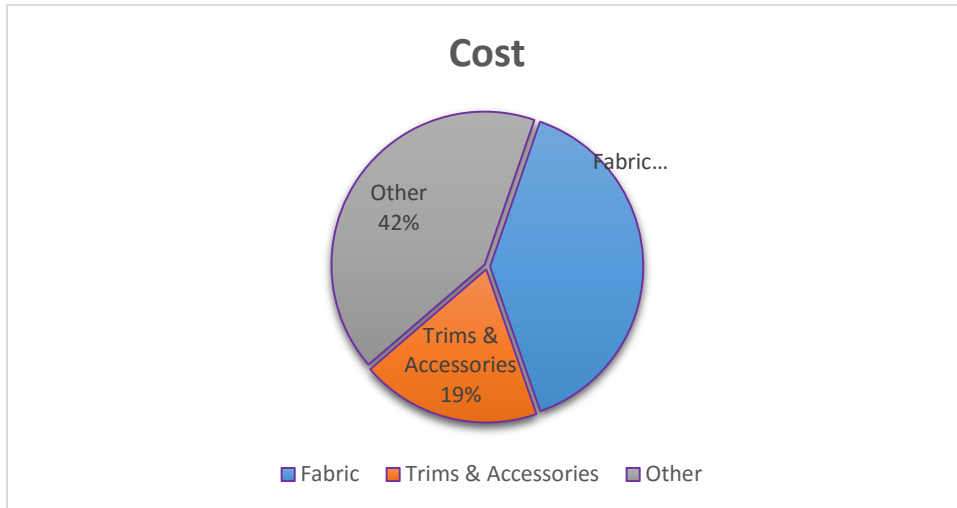


4.3 Style -3: short sleeve Tunic Blouse

No of trims and accessories used :11

Total cost of trims and accessories: \$0.96

Total cost% trims and accessories :19%

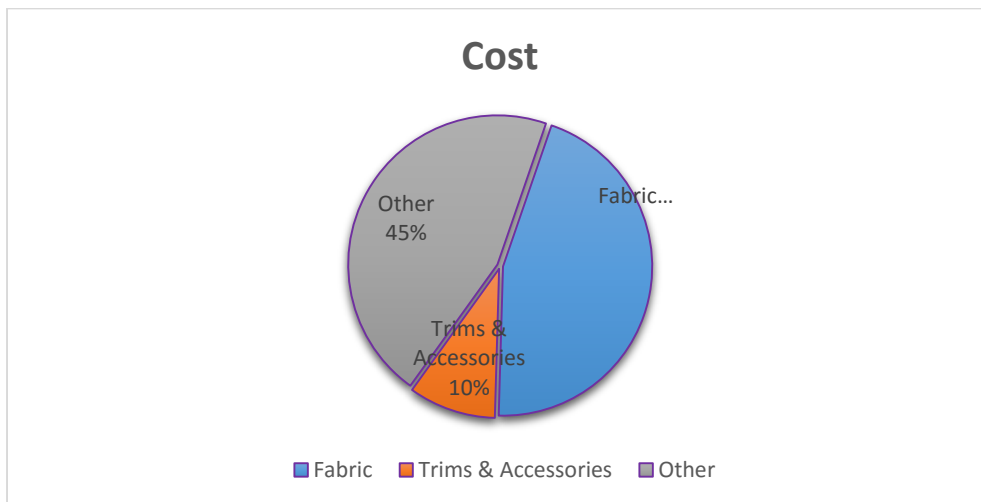


4.4 Style -4 : Newborn Boy Woven

No of trims and accessories used :10

Total cost of trims and accessories:\$0.53

Total cost% trims and accessories :10%

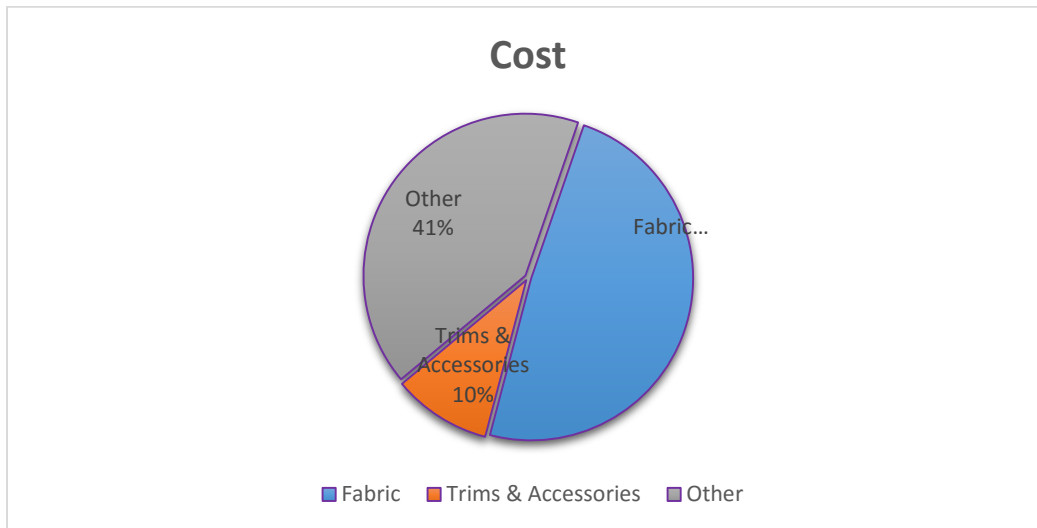


4.5 Style -4: Newborn Girl Woven

No of trims and accessories used :10

Total cost of trims and accessories:0.50

Total cost% trims and accessories :10%

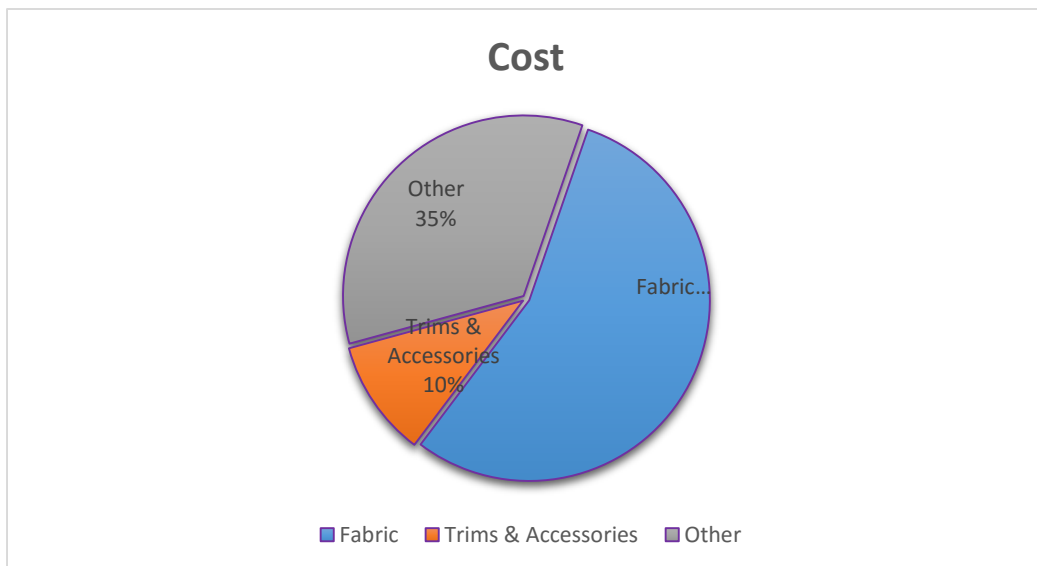


4.6 Style -6: Toddler Baby Boy Bottom

No of trims and accessories used :12

Total cost of trims and accessories: \$0.70

Total cost% trims and accessories :10%



4.7 Discussion

After completing the hole analysis the findings are the trims and accessories are varies from one item to another and the costing of garments also had a impact from trims and accessories . on the other hand the impotency of trims and accessories has so much impact . the functional and commercial value of trims and accessories lots of depend on .

References:

- [1] Mohammad Zillane Patwary(2014) textilestudycenter: Knitting area.23,26-101 [2] Pradip V. Mehta, (2012) Quality Management Handbook for the Apparel Industry. 373,374-538 [3] De silva & roger, T.(2018) Knitting fault:a global industry:5th ,ed)New York,432,433.