



Faculty of Engineering

Department of Textile Engineering

REPORT ON

“Investigation on the comments of buyers on different types of samples in ready-made-garments production”

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This Report Presented in Partial Fulfillment of the Requirements for the Degree of
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Advance in Apparel Manufacturing Technology

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Faculty of Engineering

Department of Textile Engineering

Latter of approval

This thesis assigned “**Investigation on the comments of buyers on different types of samples in ready-made-garments production**” at “Daffodil International University, Spring 2020” get ready & required to submit mostly by **Khondokar Abdullah Al Jubaer (ID: 172-23-5140)** in condition compliance with Bachelor of Science in Textile Engineering requirement, it has been analyzed & recommend for consent and undertaking.

Supervisor

A handwritten signature in black ink, appearing to read 'Md. Abdullah Al Mamun', written over a light blue horizontal line.

Md. Abdullah Al Mamun

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Department of Textile Engineering

Daffodil International University



Acknowledgment

First I give thanks to Allah who gives me capacity to finish this theory and research work. I give thanks my exploration boss **Md. Abdullah AL Mamun sir, Assistant Professor** without his help and devoted contribution in each development all through the procedure; this paper would have never been cultivated. He is very friendly. He help me very much in this thesis.

I want to give credit **Assistant Professor & Head sir** Textile Engineering for this helpful assistance of executing our arrangement also in addition to other employees & stuff from Daffodil International University's Textile Department.

I complete my intern from “**FARIHA KNIT TEX. LTD.**” Stuff was very helpful in completing this work. Their advice helps me in progress in my work.

Ultimately, during my studies I sincerely thank to my parents and other family member.



Dedication

I am dedicating my thesis to my parents.



Abstract

Research paper is on “**Investigation on the comments of buyers on different types of samples in ready-made-garments production**”. The function of test choice in RMG section is highly critical productivity & performance of the manufacturing floors could be, the workplace merchandising section would not be able to establish a successful trading link within the consumer when they don’t provide goods to client exact schedule.

The sample produce in the specimen department are buyer determine the focusing output in workplace. There are several weaknesses discovered by examining the construct. This goal of this work is to identify a problem of its sample section and to create potential solutions and also real suspension workplace belong having lost work list placed with familiar customer.



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CHAPTER_01
INTRODUCTION



1.0. Introduction

1.1. Foundation of the Study

Workplace specimen are major mature try the production. For that the retailers keep the work list then customer pleased & like the specimen standard sample is one of the main process of this industry which is attract the client.

When client attract this specimen then they order some amount of goods in this work place. If this specimen quality is higher & the cost is reasonable then the client place order for good.

Before production client select the specimen. RMG section grow the specimen quality. Their target to make specimen the requirement of client. Before this specimen prepare work place may should follow this type of skill

- Well knowledge about RMG section
- Good realization about specimen quality, type and cost of goods
- Produce Company should have expert merchandiser who have conversation with foreign client
- Want to know specimen development process step by step
- Known about reason of fault of specimen
- Also known about how can recover this type of specimen fault
- Produce company also have ability of process confirm the order



1.2. Quarry of the study

This process are for the quarry exploration:

- Work try to reflect client choose specimen
- Study with specimen process procedure
- Study about ware house specimen fault logic
- Find out the problem of specimen fault.

1.3. Restriction of the inquiry

Restriction of the few reason are:

- I haven't enough data to fulfill this requirement
- Worker haven't give me valuable information properly
- I didn't attend my intern last some days because of COVID-19
- For that I miss some part of work experience.



CHAPTER_02

LITERATURE REVIEW



2.0. Literature Review

2.1. History of Garments Industry in Bangladesh

In 60th decade to the 19th century the starting point of the textile industry was 1st accepted. On 1965-66, The Industry first export shirts to the European market produced from Karachi. In 1977-78 there were 9 exporting industries available in the latter. Riaz garments, Juel garments and Paris garments were the three biggest industry of that time.

In the advantage stage, Mohammad Riaz Uddin's Riaz garments began its business with some tailoring store in Riaz's name. The brand later became Riaz garments from the store in Riaz in 1973 and from 1978 company began the sell abroad quality goods export selling 10,00,000 of shirts in South Korea business called "Olanda". Other founder of my country RMG section is "Desh Garments".

Any other flexible & diligent individual investments RMG work in a nation by obeying the starts of the RMG sector. After this, Bangladesh RMG sector was creating day by day & just don't need to watch before. While that section have over the way through various critical stages. We observe that & our warehouse is at large from the under aged labor in 1995.



2.2 Summary of RMG Section in Our country

RMG sector in Bangladesh's have various dollar producing and sell overseas this sector.

While the industry contribute just 0.001% all sell overseas be paid of the county in 1976, it may part in 2005 rose of around 75% to that be paid. In 2005, our country sell overseas goods of equipment is \$6.9 billion, that represented around 2.5% world rate of garments sell overseas (\$276 billion). Last 15 years, the county RMG industry has grown by more than 15 percent annual on average.

Usually, Bangladesh had around 4,000 RMG companies. With the exception of a few foreign companies based in export processing areas, over 95 percent of those companies are owned locally (Gonzales 2002). RMG companies based 3 cities these are:

- Dhaka
- Chittagong
- Narayangonj

Bangladesh manufactured RMG are 2 types: Woven & Knit. The main knit products are shirts, T-shirts, pants which are the head woven products are undergarments, socks, t-shirts, sweaters and soft clothes. Woven undergarments goods now all control the county's garment sell overseas be paid. Science early 1990s, the proportion knit ware house goods are increased, these goods are sell overseas about moreover 40% of the nation's total sell overseas be paid from RMG.



2.3. Advancement and Movement of Bangladesh RMG Sector

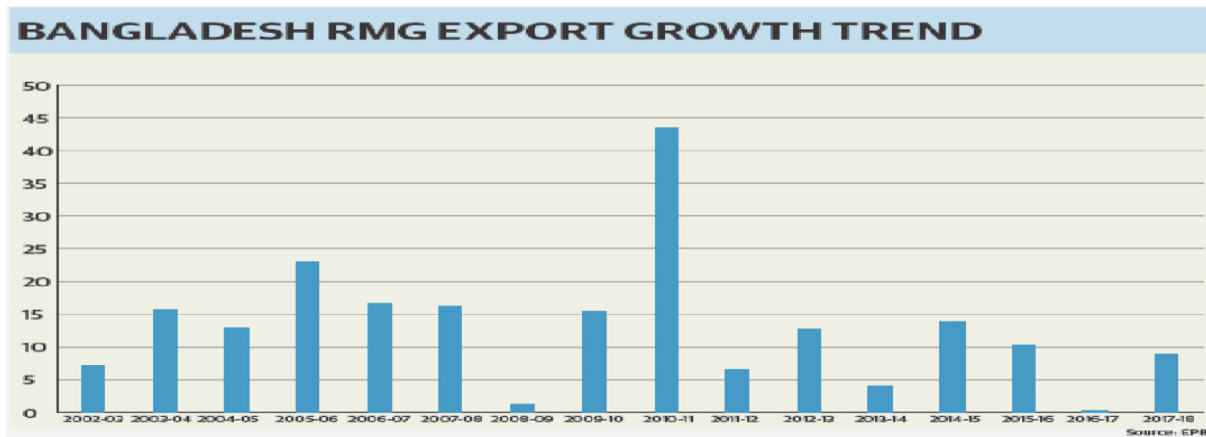
In Garments sector, worker of 4000000 worker most of them are female, added 83.49% to \$36.66 billion cumulative exports till date from Bangladesh.

Bangladesh's total exports from the garments industry improved by 8.76% - \$30.62 billion in FY 18, this increasing.

The clothing sector, worker of 4000000 workers most of them are female, to present,, 83.48% added to our country \$36.67 billion cumulative exports.

Thus according export released on Wednesday by the Export Promotion Bureau (EPB), our counties sell overseas RMG section at 31.63 billion, reflecting a rise of 9.43%.This photo for FY 18 is 1.52% lofty afterwards \$30.17 million goal.

Knit wear goods won \$15.18 billion of the overall number, which is 10.40 percent higher than \$13.76 a year earlier in the same period. Woven goods raised \$15.42 billion, up 7.18 percent from 14.39 billion a year earlier.





2.4. Meaning of Sample

Before starting bulk production, garment samples are certainly valuable and checked. For that creating a specimen of the clothing that has to vend. Specimen which process is valuable & is critical to draw buyers.

2.5. Information Attached to the Sample of the Garment

Sample submitted to the purchaser shall have the corresponding features applied to it, with the aid of a tag, after information of the order. It includes the subtleties about what the customer has asked for and what texture/trim addition and so on, if possible.

- Reference number
- Shade
- Cloth
- Structure
- Representation
- Stock

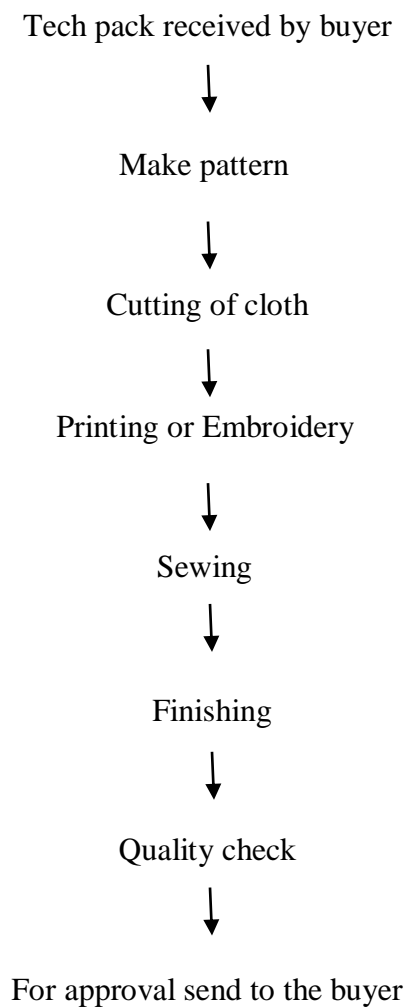
An individual specimen section may be located in a business. However, since the sampling department is the individual merchandiser, it works with the merchandising department. Even if the prices and quality standards are to be taken by consumers, the merchandise has to give appropriate advice to sample department.



2.6. Application of Sampling

The sample process vary from different standpoints & manufacturing activity balance broad variety goods, including all textiles, finished products and surface effects, and all forms of compound items such as knitting, house- production, householder clothing, cutting and sewing.

The first step includes designing the original design or conception idea with customer approval. Additionally, the development and production teams perform a systematic review/risk analysis.





2.7. Categories of Sample & Requires

Sequential no.	Categories of Sample	Requires
01	Proto Sample	Change the pattern into piece of garment.
02	Size set/ Fit Sample	Fits the garment element style
03	Ordinary sample magazine (White only). Photo sample rack top.	What of these sample is created to display the rack's clothing
04	Salesman sample	Permission to bulk production
05	Development sample	Change the pattern into piece of garment
06	Pre Production sample	Permission in front bulk showing
07	Production sample	Permission get the garments delivered
08	Shipment sample	Goods are ready for shipment

Table 2.1



2.8. Necessary Samples to Complete an Order for Garments

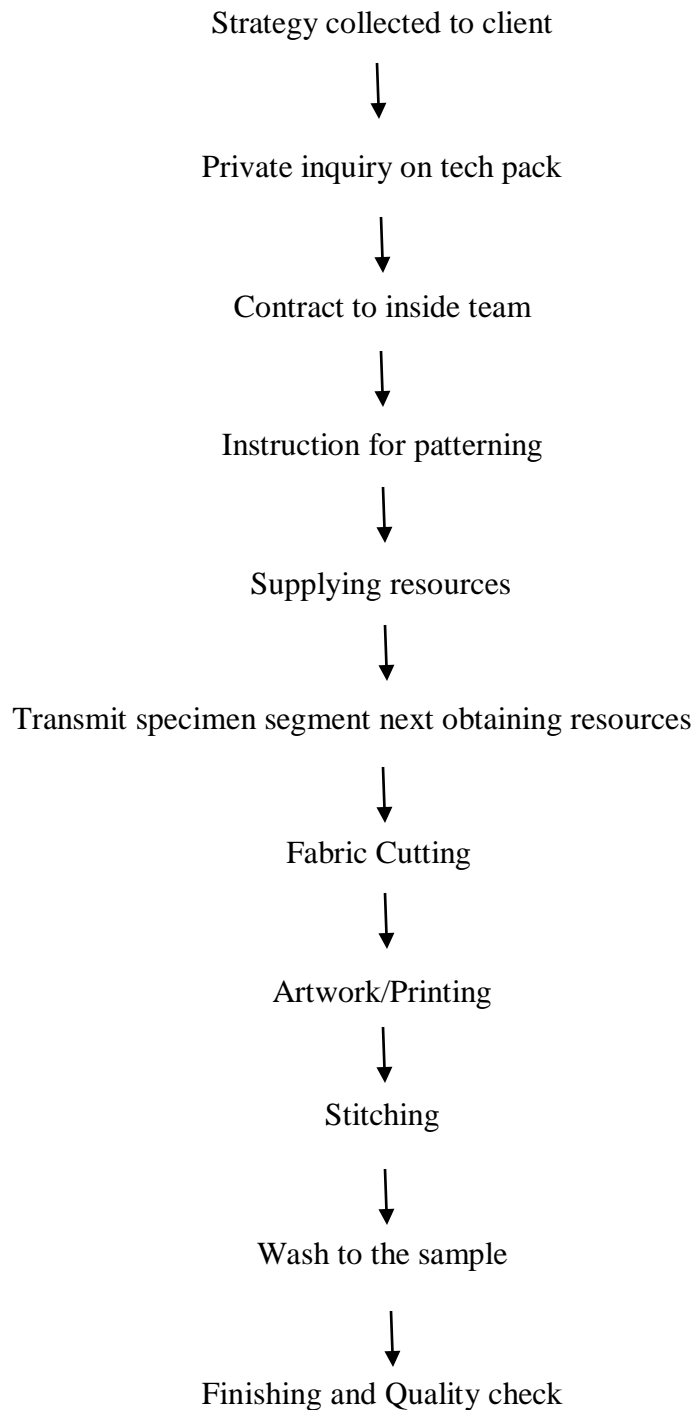
Most of the times Eight types of test are sufficient to complete a sample request report____

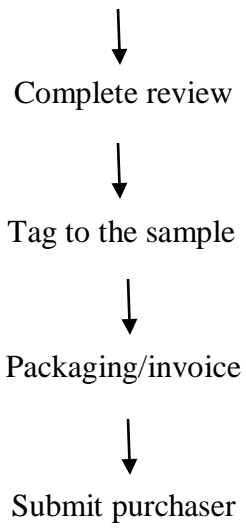
- Fit Specimen
- Proto Specimen
- Measurement Specimen
- Salesman Specimen
- Development Specimen
- Pre-Production Specimen
- Top over Production Specimen
- Shipment Specimen



2.9. Production Samples of the Garments Sector

Activity Step by step diagram







CHAPTER_03

METHODOLOGY



3.0. Methodology

3.1. Now I expound deals record of client _

➤ **SPRINGFIELD**



➤ **CORTEFIEL**





3.2. Sampling Figures Gathering

3.2.1 Specimen 01


SPRINGFIELD MAN	POLOS	Fit & Style Approval W/Grading								
Season: SS19	Supplier(s): PADMA TEXTILES LIMITED	Designer: veronica.moreno@spf.com								
Collection: SPORTCORE	Patron: 1465511	Technician:								
Name: CUT AND SEWN SAILOR	Received: <input checked="" type="checkbox"/>	Graphic:								
SPF089	<input checked="" type="checkbox"/>	http://cosmos.grupocortefiel.com/cosmos/V001683/SPFM/75								
Sizes: XS, S, M, L, XL, XXL, XXXL										
11/12/2018, 11:48 AM										
Properties										
										
<table border="1"> <tr><td>Description</td><td></td></tr> <tr><td>Comments</td><td></td></tr> <tr><td>Main Materials</td><td>EXTRA LABEL: POLYESTER WOVEN LABEL, S.JERSEY, BUTTON 1BL</td></tr> <tr><td>Sample Deadline</td><td></td></tr> </table>			Description		Comments		Main Materials	EXTRA LABEL: POLYESTER WOVEN LABEL, S.JERSEY, BUTTON 1BL	Sample Deadline	
Description										
Comments										
Main Materials	EXTRA LABEL: POLYESTER WOVEN LABEL, S.JERSEY, BUTTON 1BL									
Sample Deadline										
Colorway Gallery										
										
<p>11 Code: 11 Colorway: Opt. 1 Color Family: Color Specification: 11 Color Collection: SPORTCORE Capsule: T5 - 15/04</p>										

SPRINGFIELD MAN	POLOS	FRANCHISE
State: REVISED	Revision: 2	Code: SPF089
Type: Approval Sample	Size Chart Review: FRANCHISE	Season: SS19
	State Modified Date: 11/12/2018, 11:47 AM	Name: CUT AND SEWN SAILOR
		Collection: SPORTCORE
		Received: <input checked="" type="checkbox"/>
		Brand Code: SPFM
		Patron: 1465511
		Bought: <input checked="" type="checkbox"/>
11/12/2018, 11:48 AM		
Sample Deadline:		
WORKMANSHIP	FABRIC/ WASHING	LABELING
<p>COLLAR RIBS OK</p> <p>PLACKET OK NOT APPLIQUED, MAKE IT REACH THE CUT AND SEWN (SEE PHOTO).</p> <p>SHOULDER SEAM INSIDE OK WITHOUT TAPE</p> <p>SHOULDER SEAM ON FRONT OK with 1 stitch as always and going to the back body</p> <p>ARMHOLE OK with no stitches</p> <p>CUFFS OK THIS TENSION.</p> <p>BOTTOM HEM OK WITH 2 STITCHES IN NAVY</p> <p>SLIDE SLIT OK</p>	<p>MAIN FABRIC: OK. REMEMBER ALWAYS TO AVOID PILLING.</p> <p>MAIN FABRIC WEIGHT MUST BE 210 GSM, WE'LL CHECK WEIGHT IN CONVENTION SAMPLES.</p> <p>BACKGROUND COLOR: OK NAVY</p> <p>PRINT:</p> <p>OK THE ARTWORK EXCEPT FOR 2 DETAILS (IN THE YELLOW PART, SEE PHOTO ATTACHED / IN THE GREEN PART, SEE PHOTO ATTACHED AND IMPROVE).</p> <p>COLORS NOT OK, ADJUST THEM TO OUR COLOR CARD AND MAKE THEM MORE INTENSE.</p> <p>NAVY PARTS MUSTNT BE PRINTED BECAUSE NAVY COLOR LOOKS VERY DIFFERENT THAN THE NAVY OF THE BACKGROUND.</p> <p>QUALITY NOT OK, SEE PHOTO AND IMPROVE. THERE ARE WHITE PARTS THAT SHOULDN'T EXIST.</p> <p>IRONING/WASHING: NOT OK, YOU MUST IMPROVE TO MAKE THE PRINT FEEL NOT SO ROUGH.</p>	<p>MAIN LABEL MISSING</p> <p>HANTAG MISSING</p> <p>FITTING</p> <p>AMEND MEASUREMENTS AS PER OUR CHART BELOW.</p> <p>EXTRA INFO</p> <p>NOT OK PRODUCTION</p> <p>Please send us revised sample as soon as possible, we must rush with this style.</p>
ACCESSORIES		
<p>BUTTONS OK PRINTED IMITATION SHELL</p> <p>BUTTON HOLES: OK THE UPPER BUTTON IN HORIZONTAL POSITION AND THE FOLLOWINGS IN VERTICAL POSITION.</p> <p>BUTTON THREADS NOT OK, MUST BE c/11</p> <p>COLLAR TAPE OK c/15</p>		





SPRINGFIELD MAN		POLOS		FRANCHISE
State: REVISED	Revision: 2	Code: SPF089	Season: SS19	Full Business / Register Name: PADMA TEXTILES LIMITED
Type: Approval Sample	Size Chart Review: FRANCHISE	Name: CUT AND SEWN SAILOR	Brand Code: SPFM	Patron: 1465511
	State Modified Date: 11/12/2018, 11:47 AM	Collection: SPORTCORE	Received: <input checked="" type="checkbox"/>	Bought: <input checked="" type="checkbox"/>
Sample Deadline:				
11/12/2018, 11:48 AM				





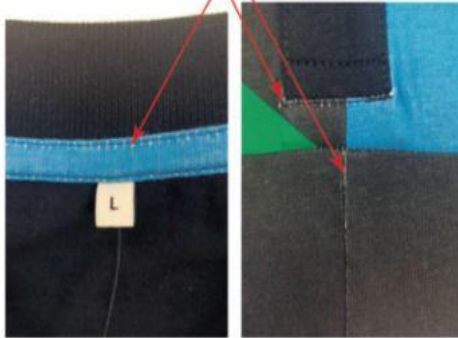
DON'T MAKE THE NAVY AREAS PRINTED. NO COLOR ON THIS AREAS TO MAKE THE BACKGROUND COLOR VISIBLE. OTHERWISE, THE COLOR OF THE PRINT AND THE COLOR OF THE BACKGROUND LOOKS DIFFERENT.







THE PRINT MUST ARRIVE TO THE TOP

AVOID THIS





3.2.1 Specimen 02


SPRINGFIELD MAN		CAMISETA MC		Fit & Style Approval W/Grading Acc	
Season: SS19	Supplier(s): PADMA TEXTILES LTD	Designer: isabel.garciamegino@sfp.com			
Collection: FRANQUICIAS	Patron: 265330	Technician:			
Name: FOTOTEXTO	Received: <input checked="" type="checkbox"/>	Graphic:			
STF106	<input checked="" type="checkbox"/>	http://cosmos.grupocortefiel.com/cosmos/V000443/SPFM/T5			
Sizes: XS, S, M, L, XL, XXL, XXXL					
07/11/2018, 3:40 PM					
Properties					
		Description			
		Comments			
		Main Materials EXTRA LABEL: POLYESTER WOVEN LABEL, HIGH DENSITY PRINT, 5-SKFWL-82, 5-TOP-2B, S. JERSEY, HEAVY GARMENT WASH, 5-HT, COLLAR TAPE 100% COTTON, PHOTOGRAPHIC PRINT			
		Sample Deadline			
Colorway Gallery					
					
96 Code: 96 Colorway: Opt. 4 Color Family: Color Specification: 96 Color Collection: FRANQUICIAS Capsule:					

SPRINGFIELD MAN		CAMISETA MC		Size Chart Review - Approval Sample			
State: REVISED	Revision: 2	Code: STF106	Season: SS19	Full Business / Register Name: PADMA TEXTILES LTD			
Type: Approval Sample	Size Chart Review: Size Chart Review - Approval Sample	Name: FOTOTEXTO	Brand Code: SPFM	Patron: 265330			
	State Modified Date: 07/11/2018, 3:39 PM	Collection: FRANQUICIAS	Received: <input checked="" type="checkbox"/>	Bought: <input checked="" type="checkbox"/>			
Sample Deadline: 07/11/2018, 3:40 PM							
WORKMANSHIP	WORKMANSHIP IN GENERAL IS OK -NECK RIB:2X2 WIDTH: 2CM. IT IS OK COLOR:IT IS NOT OK, IT IS YELLOWISH QUALITY: IS VERY FLOPY	FABRIC/ WASHING	FABRIC WEIGHT: 179 GSM. IS NOT OK. PLEASE INCREASE FABRIC WEIGHT ON PP SAMPLE. WEIGHT MUST BE 200 GSM.	EXTRA INFO	REQUIRED: PLEASE SEND US THE PP SAMPLES WITH WEIGHT CORRECT 4 L & 1 M		
ACCESSORIES	PHOTOGRAPHIC PRINT POSITION FROM HSP: 14 CM. PLEASE LOW 1 CM THE POSITION OF PRINT. WIDTH: 26.3 CM. IT IS OK HIGHT DENSITY PRINT:IT IS OK C/15B: IS OK	LABELING	MAIN LABEL IS MISSING THE FRANCHISE'S LABEL IS OK EXTRA LABEL IS MISSING	FITTING	PLEASE MAKE SURE ALL MEASUREMENTS ARE RESPECTED ON PP SAMPLE AND PRODUCTION.		
Code	Measurement	L Size Chart Review - Approval Sample size1			Amend To Be	Review Comment	Actions
		Target	Actual	Difference	Final Required		
	HALF CHEST	56.00	56.50	0.50	56.00	-0.5	PLEASE ADJUST MEASURE
	LENGHT FROM HSP	72.00	72.00	0.00	72.00	0	
	WAISTBAND WIDTH	55.00	55.00	0.00	55.00	0	
	SHOULDER	47.00	47.00	0.00	47.00	0	
	ARMHOLE STRAIGHT	24.00	24.00	0.00	24.00	0	
	NECK WIDTH SEAM TO SEAM	19.50	20.00	0.50	19.50	-0.5	PLEASE ADJUST MEASURE
	FROM NECK DROP SEAM TO SEAM	8.50	8.50	0.00	8.50	0	
	BACK NECK DROP	1.50	1.50	0.00	1.50	0	
	NECK BAND HEIGHT	2.00	2.00	0.00	2.00	0	
	BICEP	21.00	21.00	0.00	21.00	0	
	CUFF WIDTH	16.50	16.80	0.30	16.50	-0.3	PLEASE ADJUST MEASURE
Displaying 1 - 13 of 15 results. Units: CM							




3.2.1 Specimen 03

SPRINGFIELD MAN		CAMISETA MC		Fit & Style Approval W/Grading Acc	
Season: AW 19-20	Supplier(s): PADMA TEXTILES LTD	Designer: isabel.garciamegino@spf.com			
Collection: LICENCIAS	Patron: 1456490	Technician:			
Code: NG COVER LEOPARD	Received: ✓	Graphic:			
6TF035	✓	http://cosmos.grupocortefiel.com/cosmos/V000443/SPFM/T6			
Sizes: XS, S, M, L, XL, XXL, XXXL					
Modified: 05/03/2019, 3:54 PM					



Properties



Description

Comments

Main Materials

EXTRA LABEL: POLYESTER WOVEN LABEL, LINCENSER/ SPECIAL HANG TAG, S. JERSEY, 5-OC-HT, PHOTOGRAPH PIGMENT PRINT, PRINTED MAIN LABEL, GARMENT WAS 1X1 RIB, COLLAR TAPE, 5-OC-HT-1

Sample Deadline

SPRINGFIELD MAN		CAMISETA MC		Size Chart Review	
State: APPROVED	Revision: 6	Parent: 6TF035	Season: AW 19-20	Full Business / Register Name: PADMA TEXTILES LTD	
Type:	Size Chart Review: Size Chart Review	Parent Name: NG COVER LEOPARD	Brand Code: SPFM	Parent Patron: 1456490	
	State Modified Date: 05/03/2019, 3:50 PM	Collection: LICENCIAS	Received: ✓	Bought: ✓	
Sample Deadline:					
Revision Modified: 05/03/2019, 3:55 PM					



WORKMANSHIP

1X1 RIB COLLAR: 1.5 CM IS OK.

QUALITY: IS OK.

-1 STITCH TONE TO TONE IS OK

- BACK COVER SEAM (SELF BODY FABRIC): 1 CM WIDTH: IS OK

HEM & CUFF 2 NEEDLES: ARE OK

FABRIC/ WASHING

-FABRIC WEIGH: 166 GSM. WEIGHT IS OK.


-COLOR 96. IS OK

EXTRA INFO

OK PRINT STRIKE OFF.

OK PRODUCTION



SPRINGFIELD MAN		CAMISETA MC		Size Chart Review	
State: APPROVED	Revision: 6	Parent: 6TF035	Season: AW 19-20	Full Business / Register Name: PADMA TEXTILES LTD	
Type:	Size Chart Review: Size Chart Review	Parent Name: NG COVER LEOPARD	Brand Code: SPFM	Parent Patron: 1456490	
	State Modified Date: 05/03/2019, 3:50 PM	Collection: LICENCIAS	Received: ✓	Bought: ✓	
Sample Deadline:					
Revision Modified: 05/03/2019, 3:55 PM					
ACCESORIES	HIGHT DEFINITION PHOTOGRAPHIC PRINT -PRINT POSITION FROM HSP: 16 CM. IT IS OK. -WIDTH: 27.5 CM. IS OK ON PP SAMPLE -TECHNIQUE IS OK COLOR: ON PRINT STRIKE OFF REQUESTED -PHOTOGRAPHIC PRINT STRIKE OFF DATED ON (01/03/2019) AND RECEIVED TODAY IS OK OPTION 1. PLEASE FOLLOW OF THE SAME WAY ON PRODUCTION. WIDTH :26.5 CM. NOT OK. PLEASE FOLLOW WIDTH ON 27.5 CM AS IN PP SAMPLE HANDFEEL: IS OK.	LABELING PRINT MAIN LABEL WIDTH: 5,5 CM. IS OK COLOR IS OK POSITION: 2CM. NOT OK. PLEASE UP POSITION 1 CM FROM BACK COVER SEAM. FITTING -PLEASE BE CAREFUL WITH FRONT NECK DROP ON PRODUCTION. -PLEASE MAKE SURE ALL MEASUREMENTS ARE RESPECTED PRODUCTION			



3.2.1 Specimen 04

SPRINGFIELD MAN	CAMISETA MC	Fit & Style Approval W/Grading
Season: AW 19-20	Supplier(s): PADMA TEXTILES LTD	Designer: isabel.garciamegino@spf.com
Collection: LICENCIAS	Patron: 1456504	Technician:
Code: NG COVER LEOPARD	Received: ✓	Graphic:
6TF036	✓	http://cosmos.grupocortefiel.com/cosmos/V000443/SPFM/T6
	Sizes: XS, S, M, L, XL, XXL, XXXL	
Modified: 19/02/2019, 2:38 PM		



Properties




Description

Comments

Main Materials EXTRA LABEL- POLYESTER WOVEN LABEL, PRINTED MAIN LABEL, 1X1 RIB, 5-OC-HT, LINCENSERS SPECIAL HANG TAG, DISCHARGE + PHOTOGRAPHIC PIGMENT PRINT, GARMENT WASH, S, JERSEY, COLLAR TAPE, 5-OC-HT-1

Sample Deadline

SPRINGFIELD MAN	CAMISETA MC	Size Chart Review
State: APPROVED	Revision: 4	Parent: 6TF036
Type:	Size Chart Review: Size Chart Review	Season: AW 19-20
	State Modified Date: 19/02/2019, 2:36 PM	Full Business / Register Name: PADMA TEXTILES LTD
	Collection: LICENCIAS	Parent Name: NG COVER LEOPARD
		Brand Code: SPFM
		Parent Patron: 1456504
		Received: ✓
		Bought: ✓
Sample Deadline:		
Revision Modified: 19/02/2019, 3:51 PM		



WORKMANSHIP

1x1 RIB COLLAR, 1,5CM WIDTH: QUALITY IS OK. **COLLAR WIDTH SHOULD BE 1,5CM WIDTH AS STYLE 6TF035 (EXCUSE US FOR THE CONFUSION)**

***PLEASE, STITCHING THREAD IS A BIT LIGHTER THAN BODY COLOR. PLEASE, ENSURE TO USE TONE TO TONE THREAD ON PRODUCTION

ACCESSORIES

CHEST PRINT:

*PRINT POSITION FROM HSP: 16CM IS OK

*WIDTH: SAMPLE IS 25CM, IS OK

DISCHARGE & HIGH DEFINITION

PHOTOGRAPHIC PRINT: QUALITY IS OK

***PLEASE, BE VERY CAREFUL POSITIONATING SCREENS ON GARMENT AS ON SAMPLE

ARTWORK IS A BIT DEFORMED

*COLORS: OK

HANDFEEL: IS OK. KEEP ON SAME WAY ON PRODUCTION

FABRIC/ WASHING

FABRIC WEIGH: 171 GSM. WEIGHT IS OK.

FABRIC QUALITY: IS OK

WASHING: IS OK

LABELING

PRINT MAIN LABEL :

*WIDTH: 5,5 CM. IS OK

*COLOR IS OK

*POSITION: ON SAMPLE IS 2CM FROM COLLAR SEAM. PLEASE, MOVE UP TO BE 1CM FROM COLLAR SEAM

HANGTAG: MISSING

***PLEASE, ENSURE TO USE THE CORRECT HANGTAG ON PRODUCTION

EXTRA HANGTAG: MISSING

***PLEASE, ENSURE TO USE APPROVED EXTRA HANGTAG ON PRODUCTION

ESTRA LABEL: IS OK

FITTING

PLEASE, ADJUST ALL MEASUREMENTS ON PRODUCTION


EXTRA INFO

OK PRODUCTION

THIS STYLE IS ALREADY APPROVED BY THE LICENSER, BUT PLEASE; SEND US REQUIRED SAMPLES FOR THE LICENSER (WITH ALL LABELING INCLUDED); **WE WILL LET YOU KNOW AS SOON AS THE LICENSER TELL US THE NUMBER/SIZE SAMPLES REQUIRED**



SPRINGFIELD MAN		CAMISETA MC		Size Chart Review	
State: APPROVED	Revision: 4	Parent: 6TF036	Season: AW 19-20	Full Business / Register Name: PADMA TEXTILES LTD	
Type:	Size Chart Review: Size Chart Review	Parent Name: NG COVER LEOPARD	Brand Code: SPFM	Parent Patron: 1456504	
	State Modified Date: 19/02/2019, 2:36 PM	Collection: LICENCIAS	Received: ✓	Bought: ✓	
Sample Deadline:					
Revision Modified: 19/02/2019, 3:51 PM					



Measurements


Code	Measurement	L Size Chart Review size I-L				Amend To Be	Review Comment
		Target	Actual	Difference	Final Required		
2	SHOULDER	47.00	47.50	0.50	47.00	-0.5	PLEASE RESPECT MEASURE
1	LENGHT FROM HSP	75.00	75.00	0.00	75.00	0	
8	BACK NECK DROP	1.50	2.00	0.50	1.50	-0.5	PLEASE RESPECT MEASURE
96	CUFF DEPTH*	2.00	2.00	0.00	2.00	0	
91	COLLAR DEPTH AT CB (seam to collar edge)	1.50	1.00	-0.50	1.50	0.5	PLEASE, ADJUST TO BE 1.5CM ON PRODUCTION
6	BOTTOM WIDTH	55.00	54.50	-0.50	55.00	0.5	PLEASE RESPECT MEASURE
95	CUFF WIDTH AT BOTTOM	17.00	17.00	0.00	17.00	0	
5	HALF CHEST (ARMPIT TO ARMPIT)	56.00	55.50	-0.50	56.00	0.5	PLEASE RESPECT MEASURE
9	FROM NECK DROP SEAM TO SEAM	8.50	7.50	-1.00	8.50	1	PLEASE RESPECT MEASURE
7	NECK OPENING (seam to seam)*	19.00	18.70	-0.30	19.00	0.3	PLEASE RESPECT MEASURE
92	ARMHOLE STRAIGHT	24.00	24.00	0.00	24.00	0	
94	SLEEVE LENGHT	21.00	21.50	0.50	21.00	-0.5	PLEASE RESPECT MEASURE
93	BICEP	22.00	21.50	-0.50	22.00	0.5	PLEASE RESPECT MEASURE
3	CROSS FRONT LINE, 15CM FROM HSP	41.00	41.30	0.30	41.00	-0.3	PLEASE RESPECT MEASURE

Displaying 1 - 14 of 15 results. Units: CM




3.2.1 Specimen 05

SPRINGFIELD MAN	CAMISETA MC	Fit & Style Approval W/Grading Acc
Season: AW 19-20	Supplier(s): PADMA TEXTILES LTD	Designer: isabel.garciamegino@spt.com
Collection: LICENCIAS	Patron: 1456555	Technician:
Code: NG NAT GEO 1	Received: ✓	Graphic:
6TF075	✓	http://cosmos.grupocortefiel.com/cosmos/V000443/SPFM/T6
	Sizes: XS, S, M, L, XL, XXL, XXXL	
Modified: 06/03/2019, 5:30 PM		



Properties



Description


Comments

Main Materials

Sample Deadline

EXTRA LABEL: POLYESTER WOVEN LABEL, COLLAR TAI
JERSEY, 5-WARNING, 5-OC-HT, DISCHARGE
PHOTOGRAPHIC PRINT + HIGH DENSITY, IX1 RIB, PRINT
MAIN LABEL, GARMENT WASH, LICENSERS SPECIAL
HANG TAG, 5-OC-HT:1

SPRINGFIELD MAN	CAMISETA MC	Size Chart Review
State: REVISED Revision: 4	Parent: 6TF075	Season: AW 19-20 Full Business / Register Name: PADMA TEXTILES LTD
Type: Size Chart Review: Size Chart Review	Parent Name: NG NAT GEO 1	Brand Code: SPFM Parent Patron: 1456555
State Modified Date: 06/03/2019, 5:28 PM	Collection: LICENCIAS	Received: ✓ Bought: ✓
Sample Deadline:		
Revision Modified: 06/03/2019, 5:30 PM		



WORKMANSHIP

1X1 RIB COLLAR: OK FOR QUALITY AND CONSTRUCTION AS ON SAMPLE / STITCHING 0,3 CM FROM SEAM: OK

SEL FABRIC COLLAR TAPE: OK

ARMHOLE AND SHOULDER NO STITCHING: OK

CUFFS AND HEM: 2 NEEDLES TONE TO TONE OK

OVERALL CONSTRUCTION IS OK

FABRIC/ WASHING

BULK FABRIC DATED ON (01/03/19). WEIGHT: 158 GSM. HANDFEEL AND QUALITY ARE OK. PLEASE ENSURE FABRIC WEIGHT IS 160 GSM ON PRODUCTION.

EXTRA INFO

WE NEED TO RECEIVE 2 NEW SAMPLES (ONE FOR US, AND OTHER FOR LICENSER)

-CORRECT PRINT FOLLOWING STRIKE OFF AND REMOVING # SYMBOL

**ALSO PLEASE NOTE THAT ONCE WE RECEIVE THIS NEW SAMPLES, WE WILL SEND ONE TO LICENSER TO BE APPROVED, SO PLEASE WAIT UNTIL WE GIVE YOU THE OK FOR PRODUCTION*

****PLEASE NOTE THAT TODAY WE HAVE SENT ARTWORK FOR HANG TAGS (SEE DETAILS) AND SEND THE ASAP.****




SPRINGFIELD MAN		CAMISETA MC		Size Chart Review	
State: REVISED	Revision: 4	Parent: 6TF075	Season: AW 19-20	Full Business / Register Name: PADMA TEXTILES LTD	
Type:	Size Chart Review: Size Chart Review	Parent Name: NG NAT GEO 1	Brand Code: SPFM	Parent Patron: 1456555	
	State Modified Date: 06/03/2019, 5:28 PM	Collection: LICENCIAS	Received: ✓	Bought: ✓	
Sample Deadline:					
Revision Modified: 06/03/2019, 5:30 PM					
ACCESORIES	MAIN PRINT:	LABELING	PRINTED MAIN LABEL: OK, BUT PLEASE RISE TO 1 CM FROM COLLAR TAPE SEAM **REMEMBER THAT LABELLING MUST BE RECONSIDER** **PLEASE SEND ASAP NEW HANG TAGS SENT BY ISABEL (SEE DETAILS)		
	PRINT ON PP SAMPLE IS NOT OK, IT CRACKS A LOT, PLEASE FOLLOW STRIKE OFF DATED ON 26/02 WHICH IS SO MUCH BETTER IN TERMS OF HANDFEEL AND TECHNIQUE. PRINT WIDTH: 25 CM OK PRINT POSITION FROM HSP: 16.5 CM NOT OK, PLEASE RISE POSITION TO 16 CM "#Protect our oceans" (high density print): technique IS NOT OK, IS SO MUCH THINNER COMPARED TO THE REST OF THESE STYLES, ALSO WHITE IS CONTAMINATED, PLEASE ADJUST FOR NEXT SAMPLE, remove # symbol from lettering. Width: 9 CM OK (without hashtag)	FITTING			
	<u>LICENSERS PRINTED MAIN LABEL:</u> WIDTH: 5 CM OK COLORS: OK				





3.2.1 Specimen 06

SPRINGFIELD MAN	CAMISETA MC	Size Chart Review
State: REVISED	Revision: 4	Parent: 6TF072
Type: Size Chart Review: Size Chart Review	Parent Name: NG MANU 1	Season: AW 19-20
State Modified Date: 07/03/2019, 9:55 AM	Collection: LICENCIAS	Brand Code: SPFM
		Full Business / Register Name: PADMA TEXTILES LTD
		Parent Patron: 1456520
		Received: ✓
		Bought: ✓
Sample Deadline:		
Revision Modified: 07/03/2019, 9:57 AM		



ACCESORIES

MAIN PRINT:

PRINT ON PP SAMPLE IS NOT OK, YOU HAVE NOT FOLLOWED APPROVED STRIKE OFF ON 6/02 (DATED ON 01/02)

PLEASE NOTE THAT WE NEED TO REMOVE HASHTAG(#) HIGH DENSITY PRINT FROM "PROTECT OUR OCEANS"*

PRINT WIDTH: 28 CM OK
PRINT POSITION FROM HSP: 16 CM NOT OK, PLEASE LOWER POSITION TO 17 CM

"#Protect our oceans" (high density print): technique ok, remove # symbol from lettering. Width: 8.5 cm ok (without hashtag)


WE NEED TO RECEIVE NEW SAMPLES BECAUSE THESE ONES ARE NOT OK

LICENSERS PRINTED MAIN LABEL:
WIDTH: 5 CM OK
COLORS: OK

FITTING

MAKE SURE ALL MEASUREMENTS ARE RESPECTED ON PRODUCTION.

SPRINGFIELD MAN	CAMISETA MC	Size Chart Review
State: REVISED	Revision: 4	Parent: 6TF072
Type: Size Chart Review: Size Chart Review	Parent Name: NG MANU 1	Season: AW 19-20
State Modified Date: 07/03/2019, 9:55 AM	Collection: LICENCIAS	Brand Code: SPFM
		Full Business / Register Name: PADMA TEXTILES LTD
		Parent Patron: 1456520
		Received: ✓
		Bought: ✓
Sample Deadline:		
Revision Modified: 07/03/2019, 9:57 AM		



Measurements

Code	Measurement	L Size Chart Review -L				Amend To Be	Review Comment
		Target	Actual	Difference	Final Required		
2	SHOULDER	47.00	47.50	0.50	47.00	-0.5	PLEASE RESPECT MEASUREMENT!
1	LENGHT FROM HSP	75.00	75.00	0.00	75.00	0	
8	BACK NECK DROP	1.50	1.50	0.00	1.50	0	
96	CUFF DEPTH*	2.00	2.00	0.00	2.00	0	
91	COLLAR DEPTH AT CB (seam to collar edge)	1.50	1.50	0.00	1.50	0	
6	BOTTOM WIDTH	55.00	55.00	0.00	55.00	0	
95	CUFF WIDTH AT BOTTOM	17.50	16.80	-0.70	17.50	0.7	PLEASE RESPECT MEASUREMENT!!!
5	HALF CHEST (ARMPIT TO ARMPIT)	56.00	56.00	0.00	56.00	0	
9	FROM NECK DROP SEAM TO SEAM	9.00	9.00	0.00	9.00	0	
7	NECK OPENING (seam to seam)*	19.00	19.00	0.00	19.00	0	
92	ARMHOLE STRAIGHT	24.00	24.00	0.00	24.00	0	
94	SLEEVE LENGHT	21.00	21.30	0.30	21.00	-0.3	
93	BICEP	22.00	21.50	-0.50	22.00	0.5	PLEASE RESPECT MEASUREMENT!!!
3	CROSS FRONT LINE, 15CM FROM HSP	42.00	42.00	0.00	42.00	0	

Displaying 1 - 14 of 15 results. Units: CM



3.2.1 Specimen 07

SPRINGFIELD MAN		CAMISETA MC		Fit & Style Approval W/Grading Acc	
Season: AW 19-20	Supplier(s): PADMA TEXTILES LTD	Designer: isabel.garciamegino@spf.com			
Collection: LICENCIAS	Patron: 1456598	Technician:			
Code: KISS	Received: ✓	Graphic:			
6TF070	✓	http://cosmos.grupocortefiel.com/cosmos/V000443/SPFM/T6			
Sizes: XS, S, M, L, XL, XXL, XXXL					
Modified: 13/03/2019, 2:54 PM					



Properties




Description

Comments

Main Materials DISCHARGE WASH, PIGMENT PRINT, 6-HT, 5, JERSEY, COLLAR TAPE, LICENSERS SPECIAL HANG TAG, PRINT MAIN LABEL, 2X2 RIB

Sample Deadline

SPRINGFIELD MAN		CAMISETA MC		Size Chart Review	
State: REVISED	Revision: 4	Parent: 6TF070	Season: AW 19-20	Full Business / Register Name: PADMA TEXTILES LTD	
Type:	Size Chart Review: Size Chart Review	Parent Name: KISS	Brand Code: SPFM	Parent Patron: 1456598	
	State Modified Date: 13/03/2019, 2:54 PM	Collection: LICENCIAS	Received: ✓	Bought: ✓	
Sample Deadline:					
Revision Modified: 13/03/2019, 2:54 PM					



WORKMANSHIP

- 1X1 RIB COLLAR: IT IS OK, PLEASE FOLLOW THE SAME QUALITY FOR ALL T-SHIRT WITH RIB 1X1.
- HEM AND CUFFS: 2 NEEDLES : OK
- ARMHOLE AND SHOULDERS NO STITCHES: OK
- SELF FABRIC COLLAR TAPE: OK
- OVERALL QUALITY LOOKS OK

ACCESSORIES

MAIN PRINT:
 PRINT POSITION: 16 CM OK
 PRINT WIDTH: 23.5 CM. IS OK
 TECHNIQUE NOT OK: PRINT MUST BE DISTRESS SCREEN, LOOK MUST BE MORE WEARED!!!!!!
 INDICATIONS REQUESTED DON'T REPECTED.

CUFF PRINT:
 PRINT WIDTH: 5 CM
 POSITION: 1.5 CM FROM STITCHING. PLEASE LOW THE POSITION 5 MM.
 COLORS: OK

FABRIC/ WASHING LABELING

FABRIC WEIGH: 160 GSM. IT IS OK.

PRINTED MAIN LABEL:
 POSITION: 1.5 CM PROM BACK COVER SEAM. NOT OK. PLEASE GO UP, POSTION. IT MUST BE TO 1 CM FROM COLLAR'S SEAM.
 WIDTH: OK 5 CM. IS OK
 COLOR: OK. FOLOW IN THIS WAY ON PRODUCTION.

FITTING

PLEASE MAKE SURE TO FOLLOW ALL MEASUREMENTS

EXTRA INFO


REQUIRED:

- 1-PLEASE MAKE A DISTRESS SCREEN TO GET A MUCH A VINTANGE, MORE WEARED !!!!!!!.
- 2-SEND US PRINT STRIKE OFF TO VALUE THE LOOK'S PRINT.
3. ONCE PRINT STRIKE OFF HAS BEEN APPROVED, PLEASE SEND US PP SAMPLE WITH PRINT APPROVED.

MAKE SURE ALL IS APPROVED BY THE LICENSSER.



SPRINGFIELD MAN		CAMISETA MC		Size Chart Review	
State: REVISED	Revision: 4	Parent: 6TF070	Season: AW 19-20	Full Business / Register Name: PADMA TEXTILES LTD	
Type:	Size Chart Review: Size Chart Review	Parent Name: KISS	Brand Code: SPFM	Parent Patron: 1456598	
	State Modified Date: 13/03/2019, 2:54 PM	Collection: LICENCIAS	Received: ✓	Bought: ✓	
Sample Deadline:					
Revision Modified: 13/03/2019, 2:54 PM					



Measurements


Code	Measurement	L				Amend To Be	Review Comment
		Size Chart Review					
		Target	Actual	Difference	Final Required		
2	SHOULDER	47.00	47.00	0.00	47.00	0	
1	LENGHT FROM HSP	75.00	75.00	0.00	75.00	0	
8	BACK NECK DROP	1.50	1.50	0.00	1.50	0	
96	CUFF DEPTH*	2.00	2.00	0.00	2.00	0	
91	COLLAR DEPTH AT CB (seam to collar edge)	1.50	1.50	0.00	1.50	0	
6	BOTTOM WIDTH	55.00	55.00	0.00	55.00	0	
95	CUFF WIDTH AT BOTTOM	17.00	17.00	0.00	17.00	0	
5	HALF CHEST (ARMPIT TO ARMPIT)	56.00	56.00	0.00	56.00	0	
9	FROM NECK DROP SEAM TO SEAM	8.50	7.50	-1.00	8.50	1	
7	NECK OPENING (seam to seam)*	19.00	19.00	0.00	19.00	0	
92	ARMHOLE STRAIGHT	24.00	24.50	0.50	24.00	-0.5	PLEASE RESPECT MEASURE
94	SLEEVE LENGHT	21.00	21.00	0.00	21.00	0	
93	BICEP	22.00	22.00	0.00	22.00	0	
3	CROSS FRONT LINE, 15CM FROM HSP	41.00	41.00	0.00	41.00	0	


Displaying 1 - 14 of 15 results. Units: CM



3.2.1 Specimen 08

SPRINGFIELD MAN	CAMISETA MC	Fit & Style Approval W/Grading Acc
Season: SS19	Supplier(s): PADMA TEXTILES LTD	Designer: natalia.gomez@spf.com
Collection: FRANQUICIAS	Patron: 245186	Technician:
Name: LOGO FRANQUICIAS FISH	Received: <input checked="" type="checkbox"/>	Graphic:
STF148	<input checked="" type="checkbox"/>	http://cosmos.grupocortefiel.com/cosmos/000443/SPFM/T5
Sizes: XS, S, M, L, XL, XXXL		
29/10/2018, 11:41 AM		






Description

Comments


Main Materials EXTRA LABEL: POLYESTER WOVEN LABEL, HEAVY GARMENT WASH, PIGMENT PRINT, 5-OC-HT, 5-OC-TOP-2A, COLLAR TAPE 100% COTTON, 5-OC-HT-1, S JERSEY

Sample Deadline

Colorway Gallery




12
Code: 12
Colorway: Opt. 2
Color Family:
Color Specification: 12
Color Collection: FRANQUICIAS
Capsule:



99
Code: 99
Colorway: Opt. 4
Color Family:
Color Specification: 99
Color Collection: FRANQUICIAS
Capsule:

SPRINGFIELD MAN	CAMISETA MC	Size Chart Review - Approval Sample
State: REVISADO	Revision: 2	Code: STF148
Type: Approval Sample	Size Chart Review: Size Chart Review - Approval Sample	Season: SS19
	State Modified Date: 29/10/2018, 11:39 AM	Full Business / Register Name: PADMA TEXTILES LTD
		Name: LOGO FRANQUICIAS FISH
		Brand Code: SPFM
		Patron: 245186
		Collection: FRANQUICIAS
		Received: <input checked="" type="checkbox"/>
		Bought: <input checked="" type="checkbox"/>
29/10/2018, 11:41 AM		



WORKMANSHIP

-SELF FABRIC COLLAR: 1 CM. IT IS OK.

-BACK COVER SEAM (SELF FABRIC): 1 CM. IT IS OK

FABRIC/ WASHING

FABRIC WEIGHT:

C/12:159 GSM.

C/99:168 GSM.

PLEASE RESPECT WEIGHT ON PP SAMPLES AND ON PRODUCTION.

EXTRA INFO

REQUIRED:

1. PLEASE SEND US PRINT STRIKE OFF WITH TECHNIQUE CORRECT.

2. ONCE PRINT STRIKE OFF HAVE BEEN APPROVED, PLEASE SEND US PP SAMPLES.

ACCESORIES

DISCHARGED AND PIGMENT PRINT:

-POSITION: 17.5 CM. IT IS OK.

-WIDTH: 29.5 CM. IT IS OK.

COLOR 16-51243 TPX. IT IS OK.

TECHNIQUE: IS NOT A DISCHARGED PRINT. PLEASE SEND US PRINT STRIKE OFF WITH TECHNIQUE CORRECT.

LABELING

-MAIN LABEL SIS MISSING

-THE FRANCHISE LABEL: IS OK

-EXTRA LABEL IS MISSING.

FITTING

PLEASE MAKE SURE ALL MEASUREMENTS ARE RESPECTED ON PP SAMPLES AND PRODUCTION.


Code	Measurement	L				Amend To Be	Review Comment	Actions
		Target	Actual	Difference	Final Required			
2	SHOULDER	47.00	48.00	1.00	47.00	-1	PLEASE RESPECT MEASURE	
1	LENGHT FROM HSP	75.00	75.00	0.00	75.00	0		
8	BACK NECK DROP	1.50	1.50	0.00	1.50	0		
96	CUFF DEPTH	2.00	2.00	0.00	2.00	0		
91	COLLAR DEPTH AT CB (seam to collar edge)	2.00	1.00	-1.00	2.00	1		
6	BOTTOM WIDTH	55.00	54.50	-0.50	55.00	0.5	PLEASE RESPECT MEASURE	
95	CUFF WIDTH AT BOTTOM	17.00	17.50	0.50	17.00	-0.5	PLEASE RESPECT MEASURE	
5	HALF CHEST (ARMPIT TO ARMPIT)	56.00	56.00	0.00	56.00	0		
9	FROM NECK DROP SEAM TO SEAM	8.50	7.50	-1.00	8.50	1	PLEASE RESPECT MEASURE	

Displaying 15 result(s). Units: CM




3.2.1 Specimen 09

SPRINGFIELD MAN		CAMISETA MC		Fit & Style Approval W/Grading Acc	
Season: AW 19-20	Supplier(s): PADMA TEXTILES LTD	Designer: isabel.garciamegino@spf.com			
Collection: LICENCIAS	Patron: 1456520	Technician:			
Code: NG MANU 1	Received: ✓	Graphic:			
6TF072	✓	http://cosmos.grupocortefiel.com/cosmos/V000443/SPFM/T6			
Sizes: XS, S, M, L, XL, XXL, XXXL		Modified: 07/03/2019, 9:57 AM			



Properties




Description

Comments

Main Materials EXTRA LABEL: POLYESTER WOVEN LABEL, LICENSER/ SPECIAL HANG TAG, S-WARNING, 1X1 RIB, S-OC-HT, S- JERSEY, PRINTED MAIN LABEL, PHOTOGRAPHIC PRINT, HIGH DENSITY, GARMENT WASH, S-OC-HT-1, COLLAR T

Sample Deadline

SPRINGFIELD MAN		CAMISETA MC		Size Chart Review	
State: REVISED	Revision: 4	Parent: 6TF072	Season: AW 19-20	Full Business / Register Name: PADMA TEXTILES LTD	
Type:	Size Chart Review; Size Chart Review	Parent Name: NG MANU 1	Brand Code: SPFM	Parent Patron: 1456520	
	State Modified Date: 07/03/2019, 9:55 AM	Collection: LICENCIAS	Received: ✓	Bought: ✓	
Sample Deadline:					
Revision Modified: 07/03/2019, 9:57 AM					



WORKMANSHIP

1X1 RIB COLLAR: OK FOR QUALITY AND CONSTRUCTION AS ON SAMPLE / STITCHING 0,3 CM FROM SEAM: OK

SEL FABRIC COLLAR TAPE: OK

ARMHOLE AND SHOULDER NO STITCHING: OK

CUFFS AND HEM: 2 NEEDLES TONE TO TONE OK

OVERALL CONSTRUCTION IS OK

FABRIC/ WASHING

LAB DIP NEEDS TO BE C/99 FROM AW19/20 SAMPLE HAS BEEN RECEIVED IN C/96,

WE NEED TO RECEIVE BULK FABRIC**

LABELING

PRINTED MAIN LABEL: OK, BUT PLEASE RISE TO 1 CM FROM COLLAR TAPE SEAM

REMEMBER THAT LABELLING MUST BE RECONSIDER

EXTRA INFO

WE NEED TO RECEIVE NEW SAMPLES (1 FOR LICENSER AND EXTRA 4 FOR MARKETING) WITH:

-CORRECT BACKGROUND C/99 COLOR FORM AW19/20.

-CORRECT PRINT FOLLOWING STRIKE OFF AND REMOVING # SYMBOL

* I AM SORRY THAT WE HAVE TO REQUESTE NEW SAMPLES, BUT THEY ARE OF NO USE IF THEY ARE NOT OK**

**ALSO PLEASE NOTE THAT ONCE WE RECEIVE THIS NEW SAMPLES, WE WILL SEND ONE TO LICENSER TO BE APPROVED, SO PLEASE WAIT UNTIL WE GIVE YOU THE OK FOR PRODUCTION*

****PLEASE NOTE THAT TODAY WE HAVE SENT ARTWORK FOR HANG TAGS (SEE DETAILS) AND SEND THE ASAP.****

SPRINGFIELD MAN		CAMISETA MC		Size Chart Review	
State: REVISED	Revision: 4	Parent: 6TF072	Season: AW 19-20	Full Business / Register Name: PADMA TEXTILES LTD	
Type:	Size Chart Review: Size Chart Review	Parent Name: NG MANU 1	Brand Code: SPFM	Parent Patron: 1456520	
	State Modified Date: 07/03/2019, 9:55 AM	Collection: LICENCIAS	Received: ✓	Bought: ✓	
Sample Deadline:					
Revision Modified: 07/03/2019, 9:57 AM					

PP SAMPLE

**APPROVED STRIKE OFF
DATED ON 06/02**

SPRINGFIELD MAN		CAMISETA MC		Size Chart Review	
State: REVISED	Revision: 4	Parent: 6TF072	Season: AW 19-20	Full Business / Register Name: PADMA TEXTILES LTD	
Type:	Size Chart Review: Size Chart Review	Parent Name: NG MANU 1	Brand Code: SPFM	Parent Patron: 1456520	
	State Modified Date: 07/03/2019, 9:55 AM	Collection: LICENCIAS	Received: ✓	Bought: ✓	
Sample Deadline:					
Revision Modified: 07/03/2019, 9:57 AM					

HANG TAG 1

HANG TAG 2

OPTION 1

OPTION 2

PLEASE DEVELOP BOTH OPTIONS AND WE WILL CHOOSE ONE OF THEM

REMEMBER THAT THIS HANG TAG MUST BE IN RECYCLED CARDBOARD 360 GSM

Isabel Garcia 06/03/2019, 4:01 PM

PLEASE NOTE THAT LICENSER IS REQUESTING 2 HANG TAGS;

1)BLACK ONE: COATED CARDBOARD 360 GSM.


2)RECYCLED CARDBOARD (PRINTED ON 2 SIDES) IN WHICH WE HAVE SENT **2 OPTIONS TO BE DEVELOPED**. AS SOON AS WE RECEIVE BOTH OPTIONS WE WILL CHOOSE WHICH ONE STAYS FOR PRODUCTION.

****PLEASE DONT FORGET TO ADD OUR OWN RECONSIDER LABELLING: 6-OC-HT, 6-OC-HT-1****



3.2.2 Specimen 10


CORTEFIEL MAN		FLEECE		Size Chart Review	
State: REVISED	Revision: 4	Parent: 6FE104	Season: AW 19-20	Full Business / Register Name: PADMA TEXTILES LTD	
Type:	Size Chart Review: Size Chart Review	Parent Name: 6CTF-15	Brand Code: CTFM	Parent Patron: 4516621	
	State Modified Date: 23/01/2019, 1:45 PM		Received: ✓	Bought: ✓	
Sample Deadline:					
WORKMANSHIP	CHEST LOGO VOLUME HAS TO BE IMPROVED. THERE ARE A LOT OF IRREGULARITIES. PLEASE IMPROVE IT. MISSING HALF MOON. PLEASE, ADD.	FABRIC/ WASHING LABELING	FABRIC AND COLOR APPROVAL HAS TO BE GIVEN SEPARATELY. PLEASE PUT A HANDLOOM IN THE GARMENT AND LOCATE THE WOVEN LABEL AT 2,5CM FROM THE LINE OF THE COLLAR.	FITTING	THERE ARE SOME DISCREPANCIES BETWEEN YOUR SAMPLE AND OUR SIZE REQUIREMENTS. PLEASE IMPROVE ALL THE MEASUREMENTS MARKED WITH THE TEXT " ADJUST THIS MEASURE" AND SEND ME A NEW SAMPLE FOR APPROVAL.
ACCESORIES	RUBBER LABEL HAS TO BE ALL IN NAVY. PLEASE SEE THE NEW LOCATION IN THE SIZE REQUIREMENTS.			EXTRA INFO	IT IS NECESSARY TO CHANGE ALSO THE MEASUREMENTS OF THE RIBS, NOT ONLY IN THE CUFFS BUT ALSO IN THE BOTTOM.



Code	Measurement	M Size Chart Review 6CTF-15 22-01-19-M				Amend To Be	Review Comment
		Target	Actual	Difference	Final Required		
	HALF CHEST	54.00	54.00	0.00	54.00	0	
	ARMOLE STRAIGHT	27.00	27.00	0.00	27.00	0	
	BICEP	19.00	19.50	0.50	19.00	-0.5	
	1/2 CUFF WIDTH	10.00	10.20	0.20	10.00	-0.2	
	CUFF HEIGHT	8.00	8.00	0.00	6.00	-2	CHANGED MEASURE. PLEASE, ADJUST
	FOREARM FROM 22CM TO HEM CUFF	15.00	14.00	-1.00	15.00	1	ADJUST THIS MEASURE

Displaying 1 - 6 of 23 results. Units: CM

CORTEFIEL MAN		FLEECE		Size Chart Review	
State: REVISED	Revision: 4	Parent: 6FE105	Season: AW 19-20	Full Business / Register Name: PADMA TEXTILES LTD	
Type:	Size Chart Review: Size Chart Review	Parent Name: 6CTF-16	Brand Code: CTFM	Parent Patron: 4516648	
	State Modified Date: 28/01/2019, 4:57 PM		Received: ✓	Bought: ✓	
Sample Deadline:					





Code	Measurement	M Size Chart Review 6CTF-16...28/JAN/2019-M				Amend To Be	Review Comment
		Target	Actual	Difference	Final Required		
	FORWARD SHOULDER	2.00	1.50	-0.50	2.00	0.5	
	BOTTOM WIDTH (2 cm above rib)	52.00	51.00	-1.00	52.00	1	PLEASE REVIEW AND ADJUST!
	BOTTOM WIDTH (1/2 RIB)	47.00	49.50	2.50	47.00	-2.5	PLEASE REVIEW AND ADJUST!
	WAISTBAND HEIGHT	6.00	6.00	0.00	6.00	0	
	BACK NECK WIDTH, SEAM TO SEAM	20.00	20.50	0.50	20.00	-0.5	
	BACK NECK DROP	1.50	2.00	0.50	1.50	-0.5	
	FROM SHOULDER TO SHOULDER	48.00	48.50	0.50	48.00	-0.5	
	CROSS FRONT	42.50	42.00	-0.50	42.50	0.5	
	CROSS BACK	44.00	43.50	-0.50	44.00	0.5	
	SLEEVE LENGTH	84.00	85.00	1.00	84.00	-1	PLEASE REVIEW AND ADJUST!
	FRONT BODY LENGTH HPS	70.00	71.00	1.00	70.00	-1	PLEASE REVIEW AND ADJUST!
	WAIST	52.00	51.50	-0.50	52.00	0.5	
	EDGE EMBROIDERY from H.P.S.	18.00	18.50	0.50	18.00	-0.5	
	HALF MOON WIDTH	18.00	19.00	1.00	18.00	-1	PLEASE REVIEW AND ADJUST!

Displaying 8 - 21 of 24 results. Units: CM




3.2.2 Specimen 11

CORTEFIEL MAN		RUGBY		Size Chart Review			
State: REVISED	Revision: 2	Parent: 6RB041	Season: AW 19-20	Full Business / Register Name: PADMA TEXTILES LTD			
Type:	Size Chart Review: Size Chart Review	Parent Name: 6CTF-08	Brand Code: CTFM	Parent Patron: 4516591			
	State Modified Date: 22/01/2019, 6:15 PM		Received: ✓	Bought: ✓			
Sample Deadline:							
							
WORKMANSHIP	COLLAR IS EXTREMELY HARD. PLEASE USE A SOFTER INTERLINING. THIS COLLAR IS SO HARD THAT IT IS REALLY UNCOMFORTABLE. QUALITY OF THE RIB IS NOT COMPACT ENOUGH AND IT NEEDS MORE ELASTANE. WHEN YOU STRETCH IT, IT DOESNT RECOVER THE INITIAL SHAPE AGAIN.	FABRIC/ WASHING	FABRIC HAS TO BE APPROVED SEPARATELY.	EXTRA INFO	I AM VERY WORRIED ABOUT THIS SAMPLE. MAIN FABRIC IS TOO SOFT AND IT LOOKS LIKE A PYJAMA. PLEASE MAKE A NEW SAMPLE AND IMPROVE THE QUALITY BECAUSE THE QUALITY THAT YOU HAVE USED FOR THIS SAMPLE IS NEARLY TRANSPARENT.		
ACCESORIES	THERE IS NO HALF MOON IN THE SAMPLE AND IT IS NECESSARY TO HAVE IT. BUTTONS ARE NOT OK. PLEASE SEND ME THE BUTTONS SEPARATELY FOR APPROVAL.	LABELING	THERE IS NO LABEL IN THIS SAMPLE. PLEASE USE THE REQUIRED LABELS IN THE COMMING SAMPLE.				
		FITTING	THERE ARE SOME DISCREPANCES BETWEEN YOUR SAMPLE AND OUR SIZE REQUIREMENTS. PLEASE REVIEW ALL THE MEASUREMENTS MARKED WITH THE TEXT "ADJUST THIS MEASURE" AND SEND ME A NEW SAMPLE FOR APPROVAL.				
Measurements							
Code	Measurement	M Size Chart Review 6CTF-08 18-01-19-M				Amend To Be	Review Comment
		Target	Actual	Difference	Final Required		
	HALF CHEST	53.00	53.00	0.00	53.00	0	
	FRONT BODY LENGTH HPS	70.00	70.50	0.50	70.00	-0.5	
Displaying 1 - 2 of 28 results.						Units: CM	


CORTEFIEL MAN		RUGBY		Size Chart Review			
State: REVISED	Revision: 2	Parent: 6RB041	Season: AW 19-20	Full Business / Register Name: PADMA TEXTILES LTD			
Type:	Size Chart Review: Size Chart Review	Parent Name: 6CTF-08	Brand Code: CTFM	Parent Patron: 4516591			
	State Modified Date: 22/01/2019, 6:15 PM		Received: ✓	Bought: ✓			
Sample Deadline:							
							
Measurements							
Code	Measurement	M Size Chart Review 6CTF-08 18-01-19-M				Amend To Be	Review Comment
		Target	Actual	Difference	Final Required		
	BACK BODY LENGTH HPS	72.00	72.50	0.50	72.00	-0.5	
	ARMOLE STRAIGHT	23.00	23.00	0.00	23.00	0	
	BICEP	18.00	18.60	0.60	18.00	-0.6	ADJUST THIS MEASURE
	1/2 CUFF WIDTH	9.00	9.50	0.50	9.00	-0.5	
	CUFF HEIGHT	5.00	5.00	0.00	5.00	0	
	FOREARM FROM 22CM TO HEM CUFF	15.00	13.90	-1.10	15.00	1.1	ADJUST THIS MEASURE
	FRONT NECK DROP from H.P.S.	9.50	9.00	-0.50	9.50	0.5	
	PLACKET WIDTH	4.00	4.00	0.00	4.00	0	
	PLACKET LENGHT	14.00	14.30	0.30	14.00	-0.3	
	COLLAR SPREAD	10.00	10.00	0.00	10.00	0	
	COLLAR POINT	6.50	6.00	-0.50	6.50	0.5	
	COLLAR BAND HEIGHT	2.50	2.50	0.00	2.50	0	
	BACK COLLAR HEIGHT	4.50	4.50	0.00	4.50	0	
	BOTTOM WIDTH	52.00	53.00	1.00	52.00	-1	ADJUST THIS MEASURE
Displaying 3 - 16 of 28 results.						Units: CM	




CORTEFIEL MAN		RUGBY		Size Chart Review			
State: REVISED	Revision: 2	Parent: 6RB041	Season: AW 19-20	Full Business / Register Name: PADMA TEXTILES LTD			
Type:	Size Chart Review: Size Chart Review	Parent Name: 6CTF-08	Brand Code: CTFM	Parent Patron: 4516591			
	State Modified Date: 22/01/2019, 6:15 PM		Received: ✓	Bought: ✓			
Sample Deadline:							
							
Measurements							
Code	Measurement	M Size Chart Review 6CTF-08 18-01-19-M				Amend To Be	Review Comment
		Target	Actual	Difference	Final Required		
	CROSS VENT	4.00	4.00	0.00	4.00	0	
	BACK NECK WIDTH, SEAM TO SEAM	18.00	17.00	-1.00	18.00	1	ADJUST THIS MEASURE
	FROM SHOULDER TO SHOULDER	45.00	45.30	0.30	45.00	-0.3	
	CROSS FRONT	41.00	41.00	0.00	41.00	0	
	CROSS BACK	43.00	42.50	-0.50	43.00	0.5	
	SLEEVE LENGTH	85.00	85.00	0.00	85.00	0	
	NECK OPENING(mid Btn to mid Btnhole)	41.00	41.60	0.60	41.00	-0.6	
	EMB position (from HPS to edge of emb)	20.00	21.00	1.00	20.00	-1	ADJUST THIS MEASURE
	EMB position (from edge of plkt to edge of emb)	5.50	7.50	2.00	7.00	-0.5	MEASURE CHANGED. PLEASE,ADJUST
	HALF MOON WIDTH	17.00	0.00	-17.00	17.00	17	
	HALF MOON HEIGHT	9.50	0.00	-9.50	9.50	9.5	
	DISTANCE FIRST EDGE CHEST BAND TO EDGE PLACKET	2.00	3.20	1.20	2.00	-1.2	ADJUST THIS MEASURE
Displaying 17 - 28 of 28 results.						Units: CM	



3.2.2 Specimen 12

CORTEFIEL MAN		RUGBY		Size Chart Review			
State: REVISED	Revision: 4	Parent: 6RBD43	Season: AW 19-20	Full Business / Register Name: PADMA TEXTILES LTD			
Type:	Size Chart Review: Size Chart Review	Parent Name: 6CTF-26	Brand Code: CTFM	Parent Patron: 4516605			
	State Modified Date: 21/01/2019, 9:24 AM		Received: ✓	Bought: ✓			
Sample Deadline:							
							
WORKMANSHIP	PLEASE MAKE THE STITCHINGS PERFECTLY STRAIGHT BUTTONHOLES HAS TO BE PERFECTLY CENTRATED IN THE PLACKET AND THEY HAS TO BE PERFECTLY STRAIGHT.	FABRIC/ WASHING	FABRIC IS OK. WASHING IS OK. COLOR IS TOO PALE. PLEASE SEND ME THE LAB DIPS FOR APPROVAL.	FITTING	THERE ARE SOME DISCREPANCES BETWEEN YOUR SAMPLE AND OUR SIZE REQUIREMENTS. PLEASE IMPROVE ALL THE MEASUREMENTS MARKED WITH THE TEXT: "PLEASE ADJUST" AND SEND ME A SAMPLE FOR APPROVAL.		
ACCESORIES	CTF INYECTED LOGO WORKMANSHIP IS OK.BUT PLEASE BE SURE THAT YOU MAKE IT PERFECTLY CLEANAT THE EDGES AND LOCATE IT PERFECTLY STRAIGHT.	LABELING	LABEL IS OK.	EXTRA INFO			
Measurements							
Code	Measurement	M Size Chart Review 6CTF-26 18-01-19-M				Amend To Be	Review Comment
		Target	Actual	Difference	Final Required		
	HALF CHEST	54.00	54.00	0.00	54.00	0	
	BODY LENGTH HPS	72.00	73.00	1.00	72.00	-1	
	BOTTOM WIDTH	53.00	53.00	0.00	53.00	0	
	SLEEVE LENGTH	84.00	84.50	0.50	84.00	-0.5	
	ARMOLE STRAIGHT	23.00	23.00	0.00	23.00	0	
	BICEP	18.00	18.40	0.40	18.00	-0.4	
Displaying 1 - 6 of 21 results.						Units: CM	

CORTEFIEL MAN		RUGBY		Size Chart Review			
State: REVISED	Revision: 4	Parent: 6RBD43	Season: AW 19-20	Full Business / Register Name: PADMA TEXTILES LTD			
Type:	Size Chart Review: Size Chart Review	Parent Name: 6CTF-26	Brand Code: CTFM	Parent Patron: 4516605			
	State Modified Date: 21/01/2019, 9:24 AM		Received: ✓	Bought: ✓			
Sample Deadline:							
							
Measurements							
Code	Measurement	M Size Chart Review 6CTF-26 18-01-19-M				Amend To Be	Review Comment
		Target	Actual	Difference	Final Required		
	CUFF WIDTH	12.00	12.00	0.00	12.00	0	
	FOREARM FROM 22CM TO HEM CUFF	14.50	14.50	0.00	14.50	0	
	FRONT NECK DROP from H.P.S.	10.50	10.00	-0.50	10.50	0.5	
	BACK NECK WIDTH, SEAM TO SEAM	20.00	21.00	1.00	19.00	-2	PLEASE, CHANGE & ADJUST
	BACK NECK DROP	2.00	1.40	-0.60	1.50	0.1	MEASURE CHANGED
	FROM SHOULDER TO SHOULDER	44.00	44.50	0.50	44.00	-0.5	
	CROSS FRONT	39.00	40.00	1.00	39.00	-1	
	CROSS BACK	41.00	41.50	0.50	41.00	-0.5	
	HOOD WIDTH	26.00	25.00	-1.00	26.00	1	PLEASE, ADJUST
	HOOD LENGTH	37.00	37.00	0.00	37.00	0	
	CENTER EMBROIDERY from H.P.S.	20.00	21.50	1.50	20.00	-1.5	PLEASE, ADJUST
	CENTER EMBROIDERY from center	10.00	12.00	2.00	10.00	-2	PLEASE, ADJUST
	PLACKET LENGHT	14.50	14.30	-0.20	14.50	0.2	
	PLACKET WIDTH	3.00	3.00	0.00	3.00	0	
Displaying 7 - 20 of 21 results.						Units: CM	



CHAPTER__04

RESULTS & ARGUMENTS



4.0. Results & Arguments

4.1. Each Amount of Research Detail Analysis _

Num berin g.	Buyers Name	Faults							
		Measure ment Problem	Shade Variation & Dyeing Problem	Sewin g Proble m	Print Proble m	Fitting Proble m	Access ories Proble m	Fabric Constri ction Proble m	Work man ship Proble m
01	SPRING FIELD	F		F			F		F
		F	F				F		
		F	F				F	F	F
		F				F			F
		F			F		F		
		F			F		F		
		F							
		F			F				
		F							
02	CORTEFIEL	F				F			F
		F							
		F				F	F		F



Total Defects	12	2	1	4	3	7	1	5
Percentage %	34.29%	5.71%	2.85%	11.43%	8.75%	20%	2.85%	14.29%

Table 4.1

4.2 Calculation

Percentage of fault/problem = (No. of fault/problem \times 100) \div Total No. of Fault



4.3. Neglect for the Sample Failure

Serial No.	Neglect	No. of Sample Failure
01	Measurement Problem	12
02	Shade Variation & Dyeing Problem	2
03	Sewing Problem	1
04	Print Problem	4
05	Fitting Problem	3
06	Accessories Problem	7
07	Fabric Constriction Problem	1
08	Workman ship Problem	5
Total		35



4.4. Graphical Perspective on Sample Failure Information

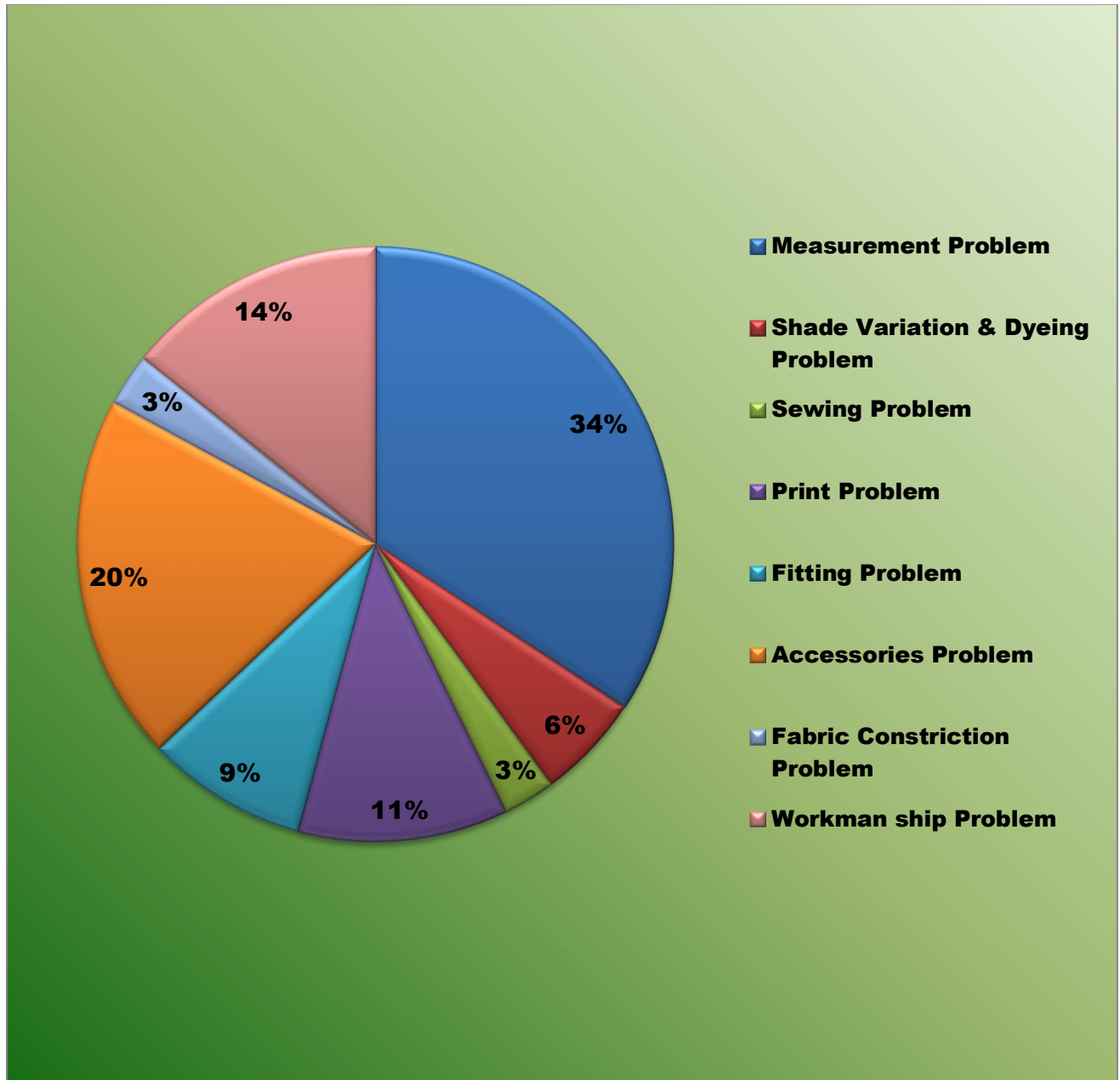


Fig. 4.1.

4.5.1. Measurement Problem (34.29%)



Fig. 4.2. Measurement Problem

Causes:

- Bad length strength
- Insufficient material modification
- Wrong joining

Remedies:

- Proper calculation scan
- Scanning all part properly

4.5.2. Shade Variation & Dyeing Problem (5.71%)

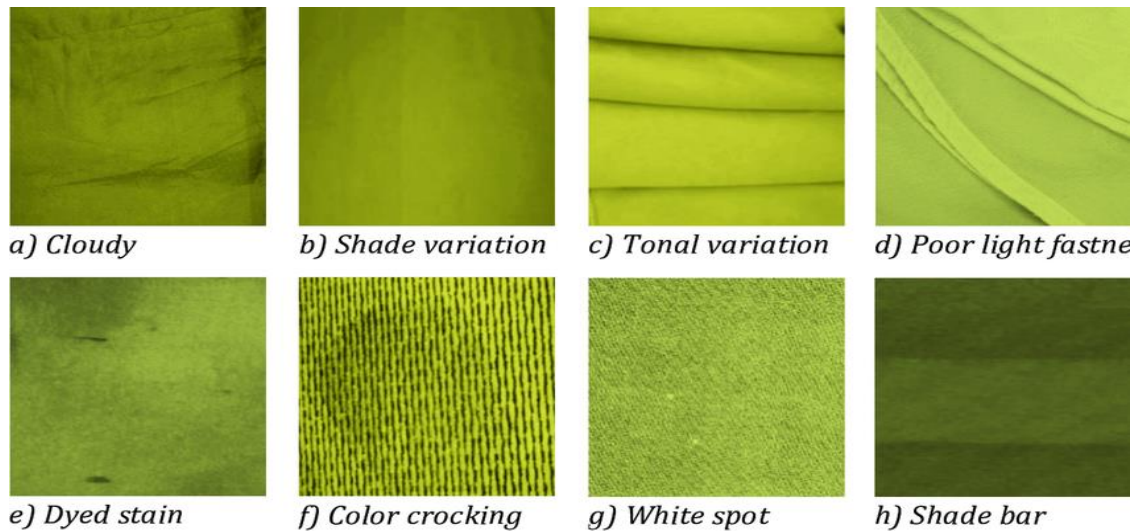


Fig. 4.3

Causes:

- Chemical application in various doses
- Not apply color at a proportional rate
- Inefficiency of work
- Time varies

Remedies:

- Apply the right amount of chemical
- The right amount of color needs to be applied
- It is much valuable to keep the cycle time right



4.5.3. Stitch Problem (2.85%)

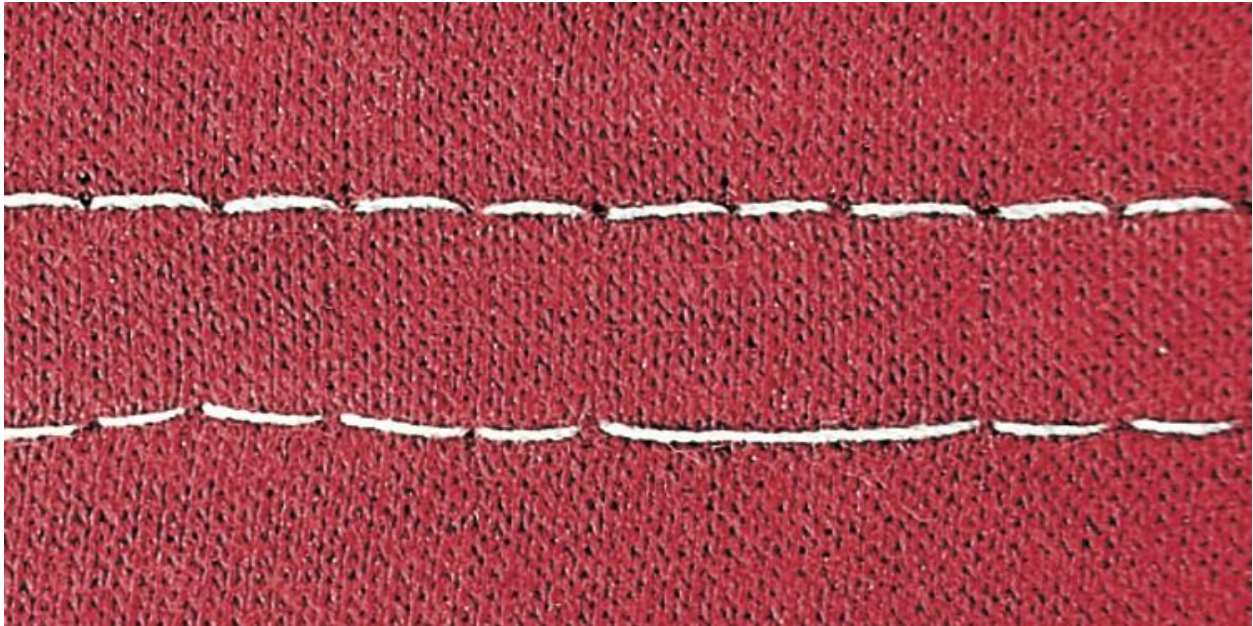


Fig. 4.4.

Slipped stitch: Lack on interlacing/interloping threads from up to down

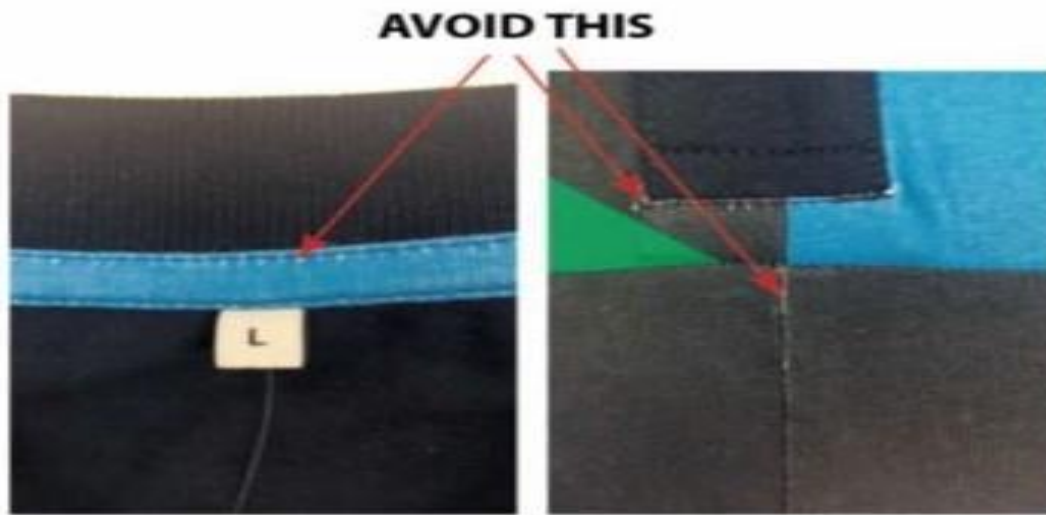
Causes:

- ✓ Towards uneven stress thread
- ✓ Towards the turning of needle
- ✓ Short for needle string

Remedies:

- ✓ Appropriate needle positioning and looper positioning or hook placement
- ✓ Protection of correct stress
- ✓ Can be adjusted to needle

Needle mark:



Causes:

- ✓ Twisted or bent needle hooks
- ✓ Heavily running needle
- ✓ Damage needle hooks
- ✓ Damage another parts of sewing machine

Remedies:

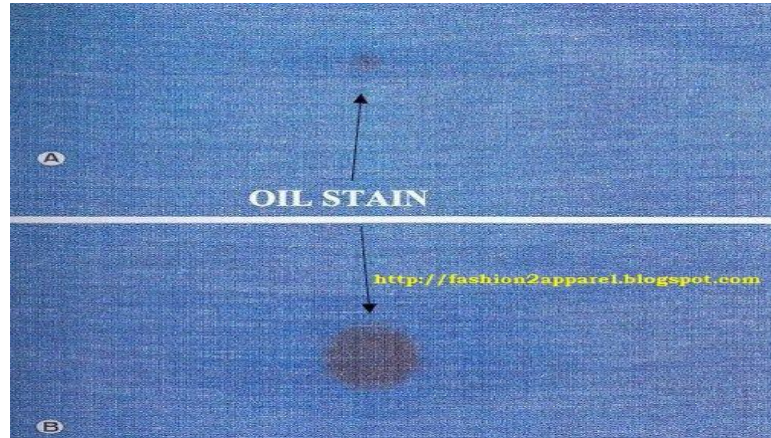
- Count must always be consistent with the gauge of the sewing machine
- Must be right size of stitch
- Have to check if all the part of sewing machine

4.5.4. Print Problem (11.43%)

Printing Defects:

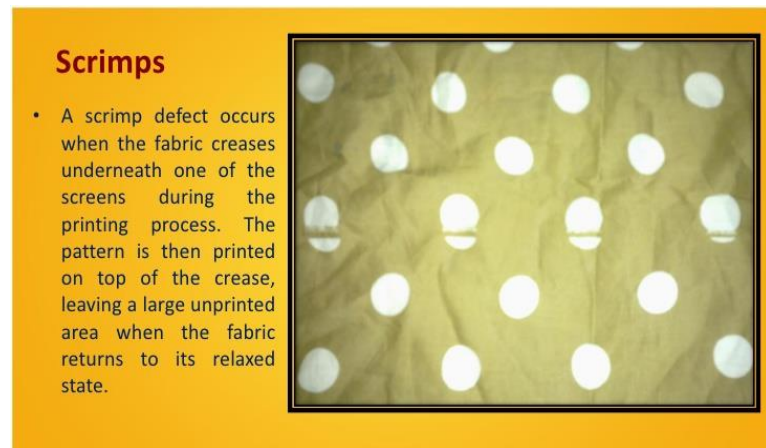
Stains:

- ✓ There are a number of factors which can cause the stains or oil stain on the fabric. The printer can over-empowered by his shading or folders can suffer a java catastrophe or milk can lack a little machine oil during the sewing process.



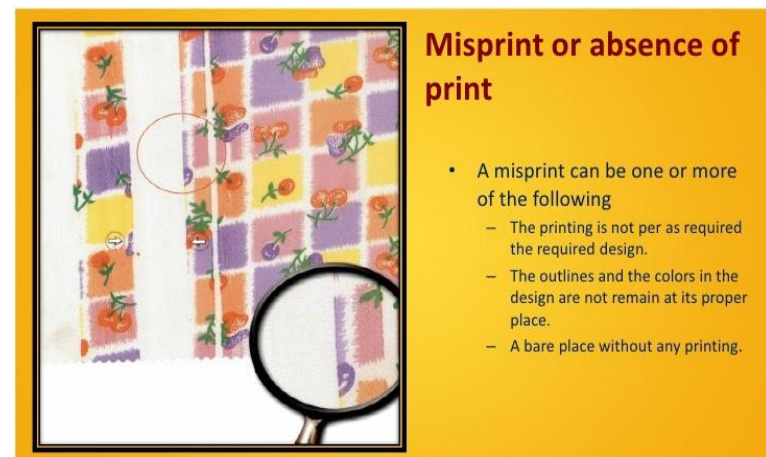
Scrimps:

If the cloth is wrinkled under the screen during printing, do not print on the wrinkled area.



Misprint print:

- Print does not fit according to the size
- Color & shape draft just did not fit
- There are some blank spaces on the fabric where print is not read



4.5.5. Fitting Problem (8.75%)



Fig. 4.6.

Causes:

- If there is a problem when measuring
- If you are not careful while cutting
- If you miss any layout process
- Imperfect seam line

Remedies:

- Make size the size is always right
- Be careful when cutting
- Process layout needs to be well monitored
- Care should be taken so that there are no defect in sewing

4.5.6 Accessories Problem (20%)



Fig. 4.7.

Causes:

- Not being careful when attaching accessories to garments
- Buttons grow smaller
- Labels are not in place

Remedies:

- Be careful when attaching accessories garments
- Button fitted evenly
- Attaching labels in the right place



4.5.7. Fabric Constriction Problem (2.85%)

Causes:

- GSM is not perfect
- If there is a noodle mark on the fabric surface
- Tension of the yarn is not right

Remedies:

- Keep GSM always all right
- Do the fabric inspection appropriately
- Tension of the yarn is always right

4.5.8. Workmanship problem (14.29%)

Causes:

- Being careless in finishing process
- Not being able to deliver the goods on schedule
- Lack of supervision in work

Cures of workmanship issue:

- Be much careful in finishing process works
- Timely goods delivery
- Strictly monitor the layout of finishing process



CHAPTER__05

CONCLUSION



5.1 Conclusion

Specimen is a segment garments production first stage. All things depends on formation of specimen. For mass production high quality specimen require high quality design, appearance, good trader who create all spread. I contract with specimen with client. Evaluation is sizeable matter. Various industry make various specimen for different purpose for clients. If there is a fault for produce this, the industry loss their valuable time & money. They also loss their reputation. We work 2 world class client specimen.in this specimen we review 12 sample report we detect 15 fault & we will try to solve this.

Now I will try our best for good quality specimen. I hope will be get more client in future & they will be very satisfied for our product quality.



5.2. References

Specimen attached__ **PADMA TEXTILES LIMITED**

- ✓ <https://textilelearner.blogspot.com/>
- ✓ <https://www.textileschool.com/>
- ✓ <https://www.onlineclothingstudy.com/>
- ✓ <https://www.xerox.com/>



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