



## **Faculty of Engineering**

**Department of Textile Engineering**

*REPORT ON*

# **Investigation on the Comments of Sample Garments**

**Course Title: Project (Thesis)**

**Course Code: TE 4214**

*Submitted By*

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Daffodil International University

This Report Presented in Partial Fulfillment of the Requirements for the Degree of  
Bachelor of Science in Textile Engineering.

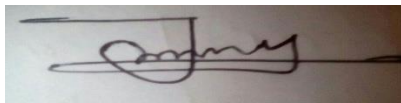
**Advance in Apparel Manufacturing Technology**

**16<sup>th</sup> April, 2018**

## Declaration

We attest that this report is totally our own work, except where we have given fully documented references to the work of others and that the materials contained in this report have not previously been submitted for assessment in any formal course of study. If we do anything, which is going to breach the first declaration, the examiner/supervisor has the right to cancel my report at any point of time.

### **Submitted By:**



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## Faculty of Engineering

### Department of Textile Engineering

### Approval Sheet

This research entitled ‘Investigation on the Comments of Sample Garments’ at **Daffodil International University, April, 2018** prepared and submitted by **Md. Jahed Hossain Jamy (ID#: 142-23-3934) & Md. Masrukh Ahmed (ID#: 142-23-3921)** in partial fulfillment of the requirement for the degree of Bachelor in Science Textile Engineering has been examined and hereby recommended for approval and acceptance.

A handwritten signature in black ink, appearing to read 'Md. Abdullah Al Mamun', is shown within a rectangular frame.

**Md. Abdullah Al Mamun**

**Assistant & Associate Professor**

Supervisor

# Acknowledgement

At first our gratefulness goes to Almighty Creator for giving us strength and ability to complete our report.

Now we wish to take the opportunity to thank a lot of people who have assisted and inspired us in completion of the Project Report.

Firstly, our special thanks go to **Md. Abdullah Al Mamun**, Assistant Professor, Department of textile Engineering, Daffodil Intentional University for his encouragement and valuable suggestions.

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We are indebted to **Md. Fayzul Islam**, Assistant General Manager, (Marketing & Merchandising) **Md.Saiful Islam**, Sr. Merchandiser (MKC), **Md.Saidul Islam**(Asst. Merchandiser) for their valuable teaching, advising, supervising and training during our industrial attachment. We hope their valuable information regarding to production process will help us a lot for our future carrier.

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## **Dedication**

We dedicate this report to our **Parents** who give us chance to study in Textile Engineering and support us all time.

Specially Dedicate this report **Md.Saiful Islam, Sr. Merchandiser (Marketing & Merchandising)** Of Tanzila Textile Ltd. , Tanzila Group and all the people who have helped us in the Tanzila Textile Ltd. , Tanzila Group to complete this report.

## Abstract

Garment sample is merely important and is developed before starting the bulk production. It refers that making a sample of the garment that need to be satisfactory to the buyer. Sampling is one of the prime processes in Garment Industry and it has a significant play to attract the buyers. It is note worthy that the buyers normally places the order after being satisfied with the quality of the Samples. The samples imply the ability of a supplier. The buyer will consider the supplier and the organization nothing but the samples. Whether the samples meet the quality requirement and having reasonable price, generously the buyers are to be attracted to place the order. So it is necessary that the samples having innovative and with up to the quality. By making samples, the supplier can calculate the consumption of yarn to develop the fabric, a clear concept on costing more ever the manufacturing difficulties. Besides by developing sample, the supplier can optimize the processing parameters for bulk production, which helps to avoid all kind of bottlenecks. All these works are conducted by the sample department that deals with the buyer at the frontier

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# **1. Introduction**

Sample section is the branch of a garment manufacturing industry that involves how to make garment better to satisfy the buyer. Sample section is also concerned with developing sample and its making method which attracts the buyer, improves quality of the products.

It is one of the main processes in garment manufacturing and it plays vital role in attracting buyers and confirming the order. It is the most crucial and most important sphere of merchandising. Sample section makes sample relying on the specification and requirement by the buyer. Sampling in merchandising may be defined as "The concept, perception and ideas of fashion designer developed into product samples, in systematic stages of product development, with technical and quality clarity in a development." Though sampling is a difficult and time bound process, it helps the supplier to get order from the buyer. Before placing any order to the factory, the buyer is keen to know whether the factory is capable of producing the styles with the desired quality levels or not. The samples imply the ability of supplier to deal with any given style of garment. The buyer accesses the capability of supplier nothing but the help of sample. If the samples are of good quality naturally the buyers will be willing to place the order to factory. Sampling also work as a bridge between the productions and marketing department, hence it has the influence of both marketing as well as production department. So it is essential that the samples should be innovative and should be manufactured with optimum quality.

## 1.1 Objectives of this thesis:

- To know about the sampling parameters
- To identify the reason of sample fails
- To identify the most tendency for the sample fail
- To have a statistics overview of sample failure

## 1.2 Scope of this thesis:

- Study, measure and improve the individual performance
- Establish a better system to rectify the sample failure percentage
- Specify, Predict and evaluate the works

## 1.3 Limitation of this thesis:

- It is a critical to be accessed
- Complexity in tolerance level



## **2.Literature Review**

## 2.1. Garments Sampling

Garment sampling is very much important process. It is a model of what the bulk production is going to be done. The sampling is quite difficult but it will make the buyers to get attractiveness towards the industry. Because the buyers generally places the order after they are satisfied with the quality of the samples. Garment sampling is a very important task in an apparel manufacturing because it gives the satisfaction of the customer with respect to the product being manufactured. This is in turn important because if the buyer is not satisfied by the samples, this puts the following at risk:

- Placement of the order
- Acceptance of the some or the entire quantity of garments produced.

There may be a separate sampling department in a company. But as the merchandiser is the person who is interacting with the buyers regarding samples and other requirements, this sampling department will work under the guidance Also as the samples are to be made according to the buyers' price ranges and quality levels, merchandiser has to advise.

## 2.2. Purpose of Sampling

- a. To allow the buyer to judge the production capabilities of the manufacturer.
- b. To provide a means for making revisions in the bulk production process.
- c. To let the manufacturer estimate the thread and fabric consumption, and develop cost quotations.

## 2.3 The Details Attached to the Garment Sample

After the confirmation of order, each sample sent to the buyer has the following details attached to it, with the help of a tag. It contains the details of both, what the buyer has demanded and what the supplier fabric/trim etc they have used.

- Ref no.

- Color
- Fabric
- Composition
- Description
- Quantity
- Style no/ Size
- Store

## 2.4 Sampling Process

The process of sample department varies continuously, and the development process will covers a wide range of unique products from new fibers, fiber blends, new yarns, fabric structures ,finishes and surface effects new technology and all types of made up products such as woven , knit wear, hosiery, cut and sewn garments, household products, technical and medical products.

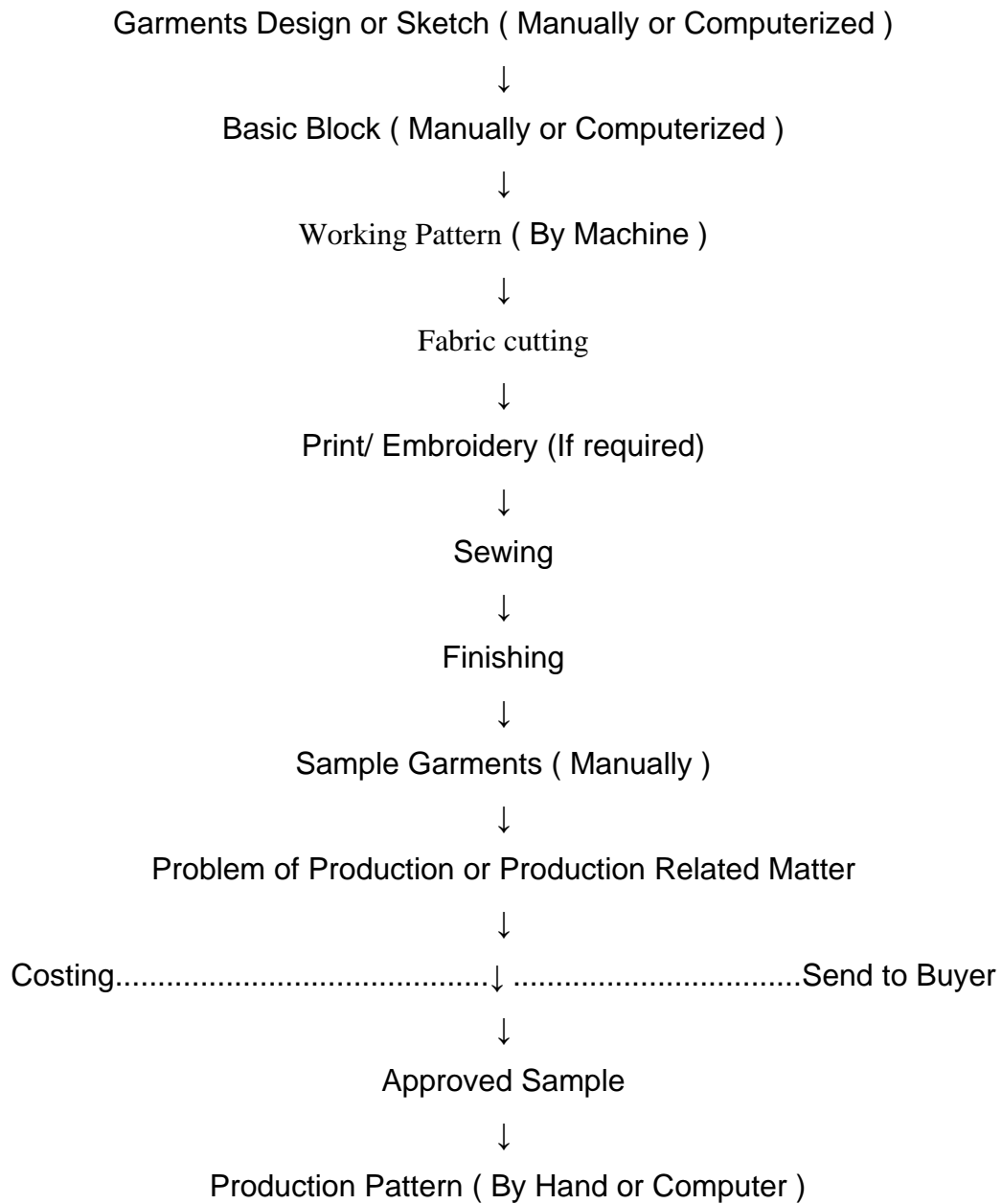
There are different phases of sampling; the first phase covers the development of the initial concept or design idea and getting the approval by the customer.

The second phase covers the process after getting acceptance of the first prototype sample and carry out the functions of sourcing and ordering component, testing the product and carry out trails once the finalized sample specifications has been drawn up.

The third and final phase includes a range of activities that are carried out before large scale or bulk production capacity outside the producer/developers if this is needed.

## 2.5 Flowchart of Sampling

### **Flow Chart of Garment Sample Making**



## 2.6 Sampling Types

They are many types of sample like-

- Proto samples or fit samples
- Photo shoot samples
- Salesmen samples or promotional samples
- Size set samples
- Pre-production samples
- Online sample
- Shipment sample
- Counter samples or reference samples

### 2.6.1 Proto Samples or Fit Samples

These samples are done after getting the new order from the buyer. These samples are needed to check the measurements, style and fit. So they can be made in available similar fabrics but in the actual measurements and specifications given from the buyer.

Some buyers may need these samples if they want to print the photos of garments on packing box, hang tag, in showrooms, etc.,.

After sending the proto samples the buyers will conduct discussion over the samples and they will access the content of the sample and give us comment and reviews.

### 2.6.2 Photo shoot Sample

In this category which deals mainly with the real fitting on garments. The buyers will conduct photoshoot sessions with the samples we have sent. By this we can clearly get the fitting requirements and problems in the measurements. By doing this buyers can give us comments with the photo attachments.

### 2.6.3 Salesman Sample

The buyer needs these samples for getting the orders from their customers. If the buyer is having 7 salesmen in his office, then the buyer will ask us to make 7 samples in each style.

The salesmen will book the orders from their customers, by showing these samples. Buyer will place the order to us according to customer attractness towards the sample.

Sales samples are made with actual fabric and trims and accessories. Buyer pays for salesman samples to the developer.

### 2.6.4 Sizeset Samples

These sample are done after the salesman sample. In SMS we will sent samples in one size only. Hence sizeset samples are are done to check the grading of all sizes are ok and the measurements are quite good.

### 2.6.5 Counter Sample or Reference Sample

These are the sample which are made as same as the other samples. We will sent samples to the buyer and keep one of the same sample for our reference. By getting acceptance from the buyer we can proceed the work according to the reference sample we have with us.

### **2.6.6 Pre-production Samples**

These samples are almost like approval samples. They have to be made in actual production fabric with actual bulk trims. They will represent that the production will be like these samples.

### 2.6.7 Wash Sample

Wash sample is made and submitted to buyer for assessment of feel and handle of fabric after washing of Denim or shirt washing program, hence either at size set stage or PP stage washing sample is sent to buyer for approval and carry forward of washing program. If sample is not approved or approved with comments, factory needs to submit 2nd sample to get approval. After feel assessment buyer may suggest the changes in washing program.

### 2.6.8 Online Sample

Once production is online, few pieces is taken out in the middle of the production. Production pieces are sent to buyer as TOP sample. All buyers do not ask for TOP sample. Purpose is to cross-check whether factory is following PP sample specification or not.

### 2.6.9 Shipment Samples

These samples are to be sent just before shipment. They should be sent in actual packing with all labels, tags, etc. (Generally these samples will not be tested by buyer for anything). And even if we get some comments from buyers like changes in price tag or changes in the assortments we can adopt the changes in the process but it's not the risk for the supplier.

## 2.7 Meeting with Buyers

In this stage designer of a manufacturing house shows their creations, latest designs to buyers. On other hand if buyer already had fixed design of a style and need few changes on it related to fit, fabrics or trims they discuss those thing with the merchandiser of the manufacturing unit.

## 2.8 Development of Initial Samples for the Buyer

In this stage after receiving buyer's concept or instructions on the new style, samples are made with available fabrics and trims.

## 2.9 Development of Fabric Sample, Bit Loom, Print and Embroidery

### Artwork

Fabric is developed as per the buyer requirement. Fabric development means sourcing of customer specific fabric with matching properties, dyed and finished for solid colors. For the solid color lap dip approval is very important process. Until lap dip sample is approved merchants re-submit lap dips. In case of yarn dyed fabrics merchants develop fabric sample with specified design, stripes or checks. These fabric samples called as Bit Loom. Other approvals such as print and embroidery artwork approval and color approval are done. It may be done later stage at time of pre-production.

## 2.10 Costing of Garment (complete cost as well as manufacturing cost)

Merchants prepare cost sheet with details cost break up such as raw material cost, manufacturing cost, overheads and margin. Costing is very a critical stage. Because whether a company will get order or not depends on their costing. If they garment cost is very high then manufacturer may lose the order and on other hand if factory keep their cost low, they will not earn profit from the order. Estimation of the garment cost should be done on data based.



# **3.Methodology**

Article Description	Kinder Mädchen Rock / Kids Girls Skirt
Date: 12.02.2018 Page: 1/7	<b>from: Sun Fortune - Quality Control Dept.</b>

### 3.1. SAMPLE COMMENT OF PO. 10034092

<b>type of sample:</b>	fitting sample	
	size set sample	revised sample
	x preproduction sample	
	production/shipment	

accepted  
yes no                      S = Substitute

style	S		M	M = Missing	Comments
<b>fitting</b>	X				We found some measurements deviations to size chart : Size 110/116 122/128 Body length from center front --- +1cm Height of 2nd frill -0.5cm +0.5cm Width attach bottom frill +1.5 cm +1c m 1/2bottom round measurement +1.5 cm +3c m
<b>workmanship</b>					Please recheck pattern as mentioned measurements points are border of tolerance, please follow measurement chart exactly
<b>material/quality</b>					All the gathering s/b regular, pleat not allow.
<b>colour</b>					Take care bow measurement, for safety issue.
1) 15-2215TCX					Bow position from Side seam Size 98/104, 110/116 5cm and 122/128,134/140 s/b 6cm.
2) 17-2034TCX					Print position S/B from Side seam Size 98/104, 110/116 4cm and 122/128,134/140 s/b 5cm.
3)					Skirt height uneven not OK, Its s/b all round even.
4)					Weight we found 174 GSM in tolerance.
5)					
<b>accessories</b>					Bow Colour
<b>embroidery</b>					Body colour
<b>application</b>	X				
<b>print</b>	X				
<b>woven-label</b>	X				
<b>hangtag</b>					
<b>size-label</b>					
<b>care-label</b>					
<b>price-label</b>	X				
<b>size-spec.</b>					
<b>washtest</b>					
<b>revised sample</b>	X				
<b>general remarks</b>	X				
	X				
	X				
	X				
	X				

to:  
 Supplier: Tanzila Textile Ltd.  
 Order No. 10034092  
 Article description Kinder Mädchen Rock / Kids Girls Skirt

Date: 12.02.2018  
 Page: 2/7

from: **Sun Fortune - Quality Control Dept.**

Sun Fortune Limited  
 Concord I-K Tower (5th Floor),  
 Plot #2  
 Block # CEN (A), North

### 3.1. SAMPLE COMMENT OF PO. 10034092

type of sample:	fitting sample	
	size set sample	revised sample
	x preproduction sample	
	production/shipment	

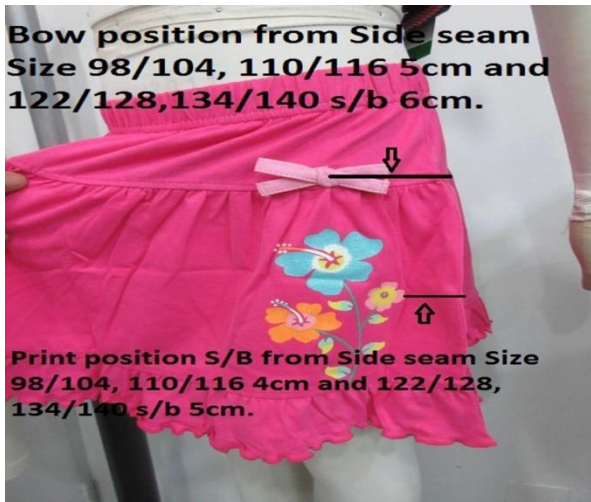


Fig. 3.1. Defect of PO 10034092



Fig 3.2. Defect of PO 10034092



Fig 3.3 Defect of PO 10034092

to:  
 Supplier: Tanzila Textile Ltd.  
 Order No. 10034092  
 Article description Kinder Mädchen Rock / Kids Girls Skirt

Date: 12.02.2018  
 Page: 3/7

from: **Sun Fortune - Quality Control Dept.**

Sun Fortune Limited  
 Concord I-K Tower (5th Floor),  
 Plot #2  
 Block # CEN (A), Nor

**3.1.SAMPLE COMMENT OF PO. 10034092**

Fax: ---

<b>type of sample:</b>	fitting sample	
	size set sample	revised sample
	x preproduction sample	
	production/shipment	



Fig 3.4 Front, Back, Side View of PO 10034092

With best regards

to:  
 Supplier: Tanzila Textile Ltd.  
 Order No. 10035568  
 Article description Kinder Mädchen Kleid / Kids Girls  
 Dress

Sun Fortune Limited  
 Concord I-K Tower (5th Floor),  
 Plot #2  
 Block # CEN (A), North

Date: 11.01.20

from: Sun Fortune - Quality Control Dept.

3.28 SAMPLE COMMENT OF PO. 10035568

Page: 1/8

type of sample:	fitting sample	
	size set sample	revised sample
	x preproduction sample	
	production/shipment	

accepted  
 yes no S = Substitute

style	accepted		S	M	M = Missing	Comments
	yes	no				
fitting	x					We found some measurement out of tolerance from our m.c.  Size 110/116 122/128 1/2bottom -1.5cm -2cm Across shoulder -1cm --- Body length +1cm --- Frill attachment seam from hsp +1cm --- mesh bottom layer width visible --- +0.5cm
workmanship		x				Please follow our m.c exactly.  Waist frill seam gathering uneven not OK, its s/b all round even gathering.  Frill attachment seam stitching tension too tight not ok, its s/b loose more stretchable.  Sleeve head gathering uneven not on its s/b both side even  balance. Flower position.: 3.5cm from c.f neck edge and from armhole seam size's 98/104, 110/116 s/b 4.5cm and 122/128, 134/140 s/b 5.5cm.
material/quality	x					Weight we found AOP 179 GSM and solid 183 GSM in tolerance.
colour						
1) AOP	x					
2) 16-4530TCX	x					Body colour
3) 17-4440TCX	x					Skirt colour
4)	x					Mash colour
5)						
accessories						
embroidery	x					
application						
print						
woven-label						
hangtag	x					
size-label						
care-label				x		shell fabric 80% cotton, 20% polyester, cuff 75% cotton, 20% viscose, 5% elastane, sleeve 100% cotton
price-label						
size-spec.						
washtest	x					
revised sample	x					
general remarks		x				Type: till:

Please improve all the point on PP Meeting.

Date: 11.01.2018	<b>from: Sun Fortune - Quality Control Dept.</b>
Page: 2/8	

### 3.2. SAMPLE COMMENT OF PO. 10035568

<b>type of sample:</b>	fitting sample	
	size set sample	revised sample
	x preproduction sample	
	production/shipment	

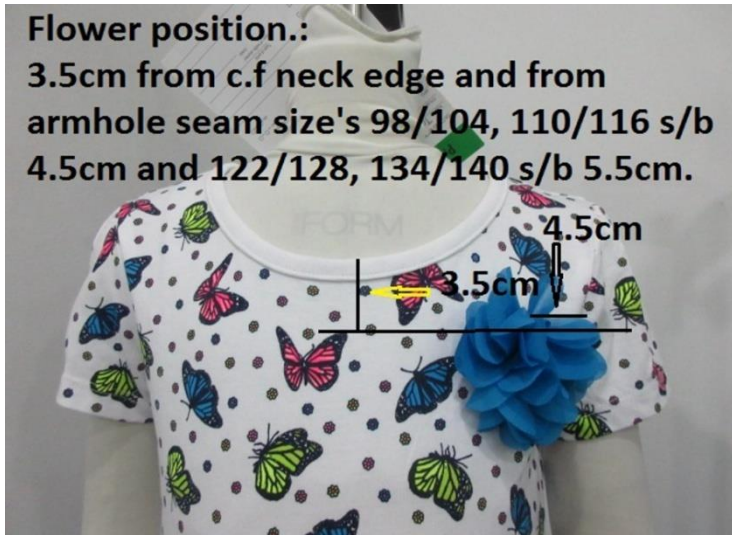


Fig 3.5 Defect of PO 10035568

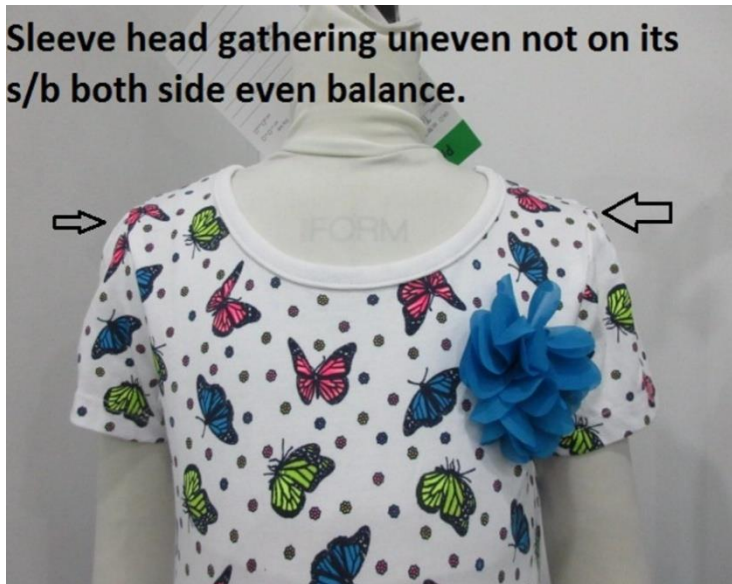


Fig 3.7 View of PO 10035568



Fig 3.6 Defect of PO 10035568

to:  
 Supplier: Tanzila Textile Ltd.  
 Order No. 10035568  
 Article description Kinder Mädchen Kleid / Kids Girls Dress



Date: 11.01.2018  
 P

from: **Sun Fortune - Quality Control Dept.**

Sun Fortune Limited  
 Concord I-K Tower (5th Floor),  
 Plot #2  
 Block # CEN (A), North

3.2. SAMPLE COMMENT OF PO. 10035568  
 Page: 5/8

type of sample:	fitting sample	
	size set sample	revised sample
	Xpreproduction sample	
	production/shipment	



Fig 3.8 Front, Back , Side View Of PO. 10035568

to: Supplier: Tanzila Textile Ltd. Order No. 10035568 Articledescription Kinder Jungen T-Shirt / Kids Boys T-Shirt
from: <b>Sun Fortune - Quality Control Dept.</b>



Date: 16.01.2018  
Page: 1/7

### 3.3. SAMPLE COMMENT OF PO. 10035330

<b>type of sample:</b>	fitting sample	
	size set sample	revised sample
	x preproduction sample	
	production/shipment	

accepted  
yes no      S = Substitute

style	accepted yes	accepted no	S	M	M = Missing	Comments
<b>fitting</b>	X					We found measurement in tolerance from our m/c. Size 110/116 122/128
<b>workmanship</b>		X				Front armhole shape both side balance Uneven not OK, Both side s/b balances symmetrical. Neck cuff seam and top stitching tension too tight not OK, Its s/b loose more stretchable.
<b>material/quality</b>						Chest print position from C.F neck seam all size's 5cm.
<b>colour</b>	X					Weight we found 176 GSM in tolerance.
1) 19-4028TCX	X					
2) 18-4538TCX	X					body colour
3)	X					neck tape colour
4)						
5)						
<b>accessories</b>						
<b>embroidery</b>	X					
<b>application</b>						
<b>print</b>						
<b>woven-label</b>	X					the rubber print optic looks „dirty“ & it should be clean during production (see the photo)
<b>hangtag</b>	X					
<b>size-label</b>						
<b>care-label</b>	X					
<b>price-label</b>	X					
<b>size-spec.</b>						
<b>washtest</b>	X					
<b>revised sample</b>	X					
<b>general remarks</b>		X				<b>Type:</b> <b>till:</b>
Please improve all the point on PP Meeting.						



to:  
 Supplier: Tanzila Textile Ltd.  
 Order No. 10035568  
 Article description Kinder Jungen T-Shirt / Kids Boys T-Shirt



Sun Fortune Limited  
 Concord I-K Tower (5th Floor),  
 Plot #2  
 Block # CEN (A), North

Date: 16.01.2018  
 Page: 2/7  
**from: Sun Fortune - Quality Control Dept.**

### 3.3. SAMPLE COMMENT OF PO. 10035330

<b>type of sample:</b>	fitting sample	
	size set sample	revised sample
	x preproduction sample	
	production/shipment	

Chest print position from C.F neck seam all size's 5cm.

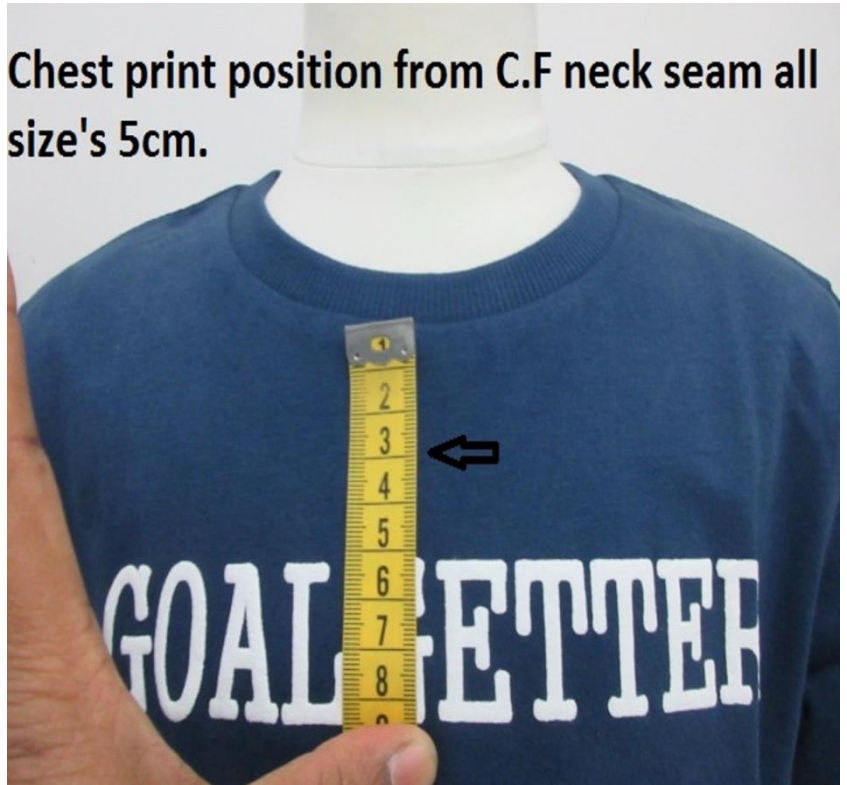


Fig 3.9 Defect of PO. 10035330

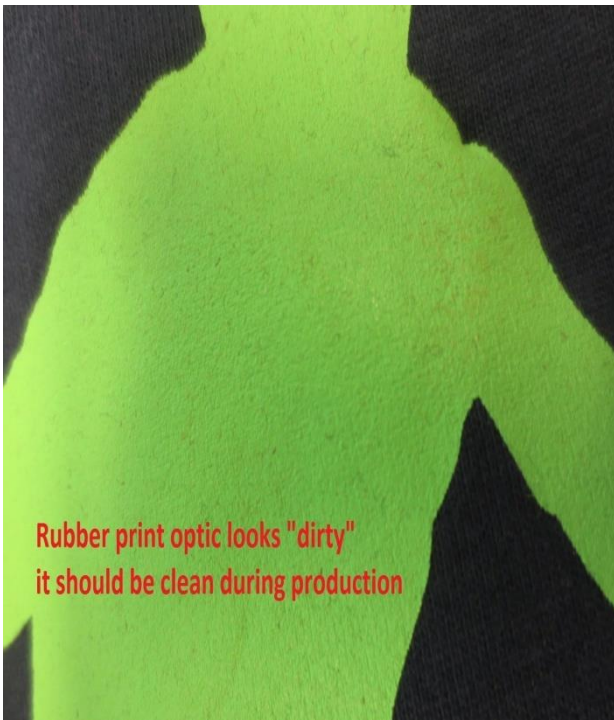


Fig 3.10 Defect Of PO 10035330

to:  
 Supplier: Tanzila Textile Ltd.  
 Order No. 10035568  
 Article description Kinder Jungen T-Shirt / Kids Boys T-Shirt



Sun Fortune Limited  
 Concord I-K Tower (5th Floor),  
 Plot #2  
 Block # CEN (A), North

Date: 16.01.2018  
 Page:  
**from: Sun Fortune - Quality Control Dept.**

**3.3. SAMPLE COMMENT OF PO. 10035330**

type of sample:	fitting sample	
	size set sample	revised sample
	x preproduction sample	
	production/shipment	



Fig 3.11 Front , Back , Side View Of PO. 10035330

With best regards



to:  
 Supplier: Tanzila Textile Ltd.  
 Order No. 10035330  
 Articledescription Kinder Jungen Bermuda / Kids Boys

Date: 02.02.2018  
 Page: 1/7

from: **Sun Fortune - Quality Control Dept.**

Sun Fortune Limited  
 Concord I-K Tower (5th Floor),  
 Plot #2  
 Block # CEN (A), North

### 3.4. SAMPLE COMMENT OF PO. 10035284

<b>type of sample:</b>	fitting sample	
	size set sample	revised sample
	x preproduction sample	
	production/shipment	

accepted  
 yes no S = Substitute

style		S	M	M = Missing	Comments
fitting	X				We found some measurements deviations to size chart :  Size 110/116 122/128 1/2 Waist relax +1.5cm +1cm Front rise inc. waist -1cm -0.5cm Back rise inc. waist -1cm --- Pocket opening at side -0.5cm -1.5cm Pocket below waist ----- - -0.5cm Pocket length front -0.5cm -0.5cm Pocket width --- -0.5cm Max. visible str
		X			Please recheck pattern as mentioned measurements points are border of tolerance, please follow measurement chart exactly
workmanship			X		The string ending box quality too poor not OK. Please improve.  W/B elastic gathering uneven not OK. Its s/b all round even gathering. Back pocket opening slanted not OK. Its s/b straight.  Inner contrast w/b visible from out side not OK, Its s/b can't visible from out side. Inner contrast w/b s/b 2mm from w/b edge inside.
	material/quality				
colour	X				Weight we found 188 GSM is too less not OK, We can accept +-5%
1) 19-4024TCX	X				
2) 16-1462TCX	X				
3)			X		Body colour
4)					Color 16-1462 TCX looks too dirty, please improve to like pantone color.
5)					
accessories					
embroidery	X				
application					
print					
woven-label					
hangtag	X				
size-label					
care-label	X				



to:  
 Supplier: Tanzila Textile Ltd.  
 Order No. 10035330  
 Article description Kinder Jungen Bermuda / Kids Boys

from: **Sun Fortune - Quality Control Dept.**

Date: 02.02.2018  
 Page: 2/7

Sun Fortune Limited  
 Concord I-K Tower (5th Floor),  
 Plot #2  
 Block # CEN (A), North

**3.4. SAMPLE COMMENT OF PO. 10035284**

<b>type of sample:</b>	fitting sample	
	size set sample	revised sample
	x preproduction sample	
	production/shipment	

accepted  
 yes no S = Substitute

**revised sample**

S M M = Missing

Comments

**general remarks**

**Type:**  **till:**   
 send us reference PP sample with all improvement (size 110/116 - 02 PCS & 122/128 - 02 PCS). Also send photo sample to NKD, Germany.

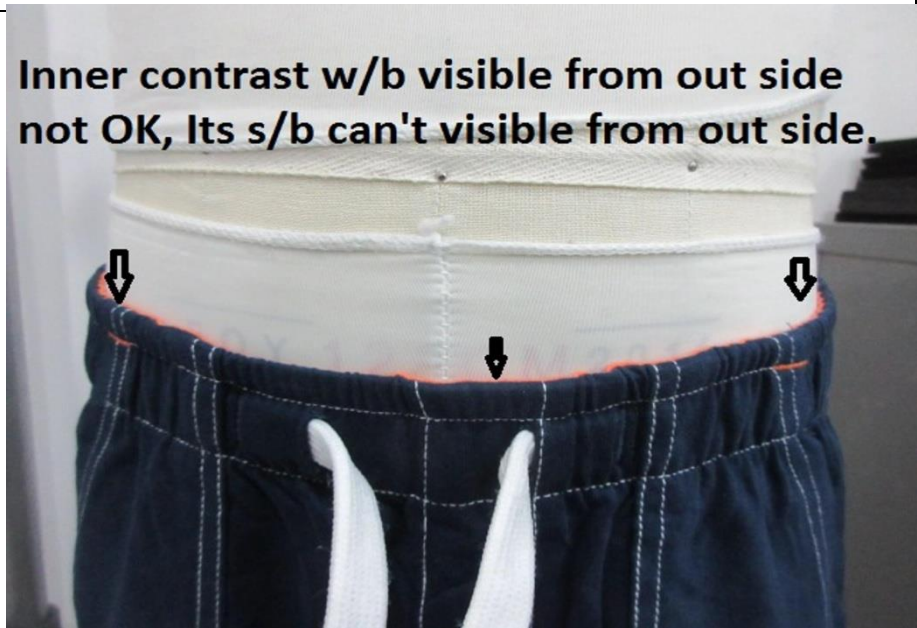


Fig 3.12 Defect Of PO. 10035284



Fig 3.13 Defect Of PO. 10035284

to:  
 Supplier: Tanzila Textile Ltd.  
 Order No. 10035330  
 Article description Kinder Jungen Bermuda / Kids Boys



Sun Fortune Limited  
 Concord I-K Tower (5th Floor),  
 Plot #2  
 Block # CEN (A), North

Date: 02.02.2018  
 Page: 3/7  
**from: Sun Fortune - Quality Control Dept.**

### 3.4 SAMPLE COMMENT OF PO. 10035284

<b>type of sample:</b>	fitting sample	
	size set sample	revised sample
	x preproduction sample	
	production/shipment	



Fig 3.14 Front, Back , Side View of PO. 10035284

With best regards

to:  
 Supplier: Tanzila Textile Ltd.  
 Order No. 10035284  
 Article description Kinder Mädchen jumpsuit / Kids Girls



Sun Fortune Limited  
 Concord I-K Tower (5th Floor),  
 Plot #2  
 Block # CEN (A), North

Date: 07.02.2018  
 Page: 1/6

from: **Sun Fortune - Quality Control Dept.**

**3.5 SAMPLE COMMENT OF PO. 10035315**

<b>type of sample:</b>	fitting sample	
	size set sample	revised sample
	x preproduction sample	
	production/shipment	

accepted  
 yes no  
 S = Substitute

style	accepted		S	M	M = Missing	Comments
	yes	no				
<b>fitting</b>	X					We found some measurement out of tolerance from our m/c. Size 110/116 122/128 1/2 Armhole straight - 0.5cm -1cm Body len Dart length ---- +0.5cm Back rise -1cm --- Pocket opening at side +0.5cm ---  Please follow our m/c exactly. Please recheck your pattern above mention out of tolerance point and adjust the pattern as per our m/c.
<b>workmanship</b>		X				Front armhole shape both side balance Uneven not OK, Both side s/b balances symmetrical.  Both side shoulder hi-low not OK, Its s/b both side symmetrical.  Armhole and neck cuff seam stitching tension too tight not OK, Its s/b loose more stretchable.  W/B tunnel elastic gathering uneven not OK, Its s/b all round even Gathering.  C.F neck seam gathering uneven not OK, Its s/b even gathering.
<b>material/quality</b>						Weight we found 181 GSM in tolerance.
<b>colour</b>	X					binding colour
<b>1) white</b>	X					Body colour
<b>2) AOP</b>	X					
<b>3)</b>	X					
<b>4)</b>						
<b>5)</b>						
<b>accessories</b>						
<b>embroidery</b>	X					
<b>application</b>						Pls. use DTM colour elastic at back neck bow
<b>print</b>						
<b>woven-label</b>						
<b>hangtag</b>	X					
<b>size-label</b>						
<b>care-label</b>	X					
<b>price-label</b>				X		
<b>size-spec.</b>						
<b>washtest</b>	X					
<b>revised sample</b>	X					
		X				
			<b>Type:</b>			

till:

to:  
 Supplier: Tanzila Textile Ltd.  
 Order No. 10035284  
 Article description Kinder Mädchen jumpsuit / Kids Girls



Sun Fortune Limited  
 Concord I-K Tower (5th Floor),  
 Plot #2  
 Block # CEN (A), North

Date: 07.02.2018  
 Page: 2/6  
**from: Sun Fortune - Quality Control Dept.**

3.5 SAMPLE COMMENT OF PO. 10035315

type of sample:	fitting sample	
	size set sample	revised sample
	x preproduction sample	
	production/shipment	

accepted  
 yes no S = Substitute

general remarks	Please improve all the points on PP meeting.	Comments
-----------------	--	----------



Fig 3.15 Defect of PO. 10035315

to:  
 Supplier: Tanzila Textile Ltd.  
 Order No. 10035284  
 Article description Kinder Mädchen jumpsuit / Kids Girls



Date: 07.02.2018  
 Page: 3/6

from: **Sun Fortune - Quality Control Dept.**

Sun Fortune Limited  
 Concord I-K Tower (5th Floor),  
 Plot #2  
 Block # CEN (A), North

### 3.5 SAMPLE COMMENT OF PO. 10035315

<b>type of sample:</b>	fitting sample	
	size set sample	revised sample
	x preproduction sample	
	production/shipment	



Fig 3.16 Front , Back, Side View of PO. 10035315





to:	Supplier: Tanzila Textile Ltd.
	Order No. 10035315
	Articledescription Kids Jungen Bermuda / Kids Boys
Date: 07.02.2018	<b>from: Sun Fortune - Quality Control Dept.</b>
Page: 1/8	

### 3.6 SAMPLE COMMENT OF PO. 10035570

<b>type of sample:</b>	fitting sample	
	size set sample	revised sample
	x preproduction sample	
	production/shipment	

accepted  
 yes no S = Substitute

style	accepted		S	M	M = Missing	Comments
	yes	no				
<b>fitting</b>	X					Check matching like as PP sample We found some measurement out of tolerance from our m/c. Size 110/116 122/128 1/2Waist relaxed --- +1cm 1/2Hip -0.5cm -1cm Back rise +1.5cm +1.5cm W/B height -0.5cm -0.5cm Maximum visible string +1cm --- Please follow our m/c exactly.
<b>workmanship</b>		X				W/B top edge stripe wavy not OK. Back part stripe too much deep shape not OK. S/B like as TP. Front pocket facing stripe not match not OK, Its s/b matching on front part.
<b>material/quality</b>						
<b>colour</b>	X					Weight we found 199 GSM in tolerance.
<b>1) AOP</b>	X					
<b>2)</b>	X					Body colour
<b>3)</b>						
<b>4)</b>						
<b>5)</b>						
<b>accessories</b>						
<b>embroidery</b>	X					
<b>application</b>						
<b>print</b>						
<b>woven-label</b>						
<b>hangtag</b>	X					
<b>size-label</b>						
<b>care-label</b>	X					
<b>price-label</b>	X					
<b>size-spec.</b>						
<b>washtest</b>	X					
<b>revised sample</b>	X					
<b>general remarks</b>		X	<b>Type:</b>		<b>till:</b>	

Please improve all the point and send us ref PPS from PP meeting. Size 110/116, 122/128.

to:  
 Supplier: Tanzila Textile Ltd.  
 Order No. 10035315  
 Article description Kids Jungen Bermuda / Kids Boys



Date: 07.02.2018  
 Page: 2/8

from: **Sun Fortune - Quality Control Dept.**

Sun Fortune Limited  
 Concord I-K Tower (5th Floor),  
 Plot #2  
 Block # CEN (A), North

### 3.6 SAMPLE COMMENT OF PO. 10035570

<b>type of sample:</b>	fitting sample	
	size set sample	revised sample
	x preproduction sample	
	production/shipment	



Fig 3.17 Defect of PO 10035570

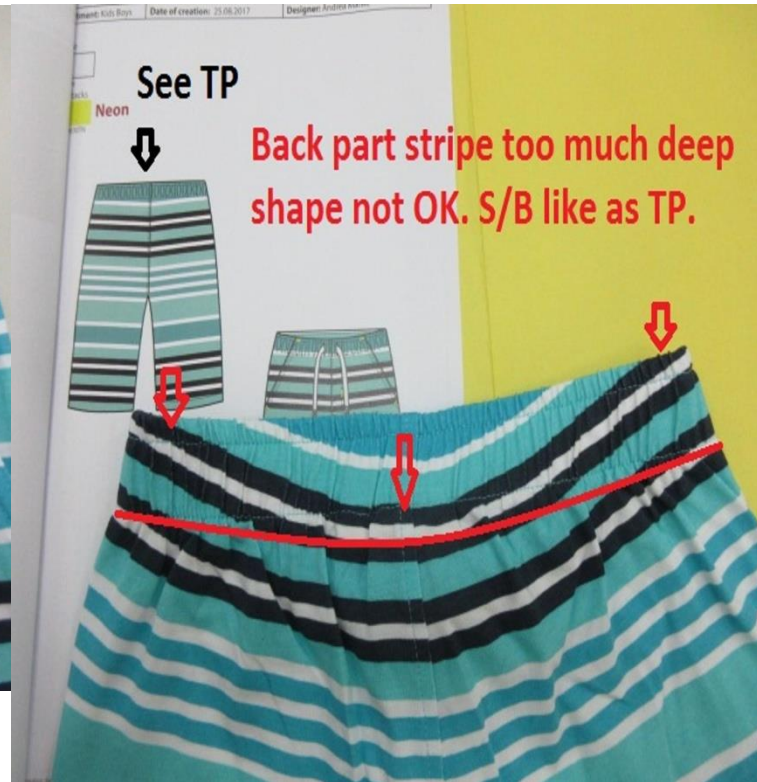


Fig 3.18 Defect of PO 10035570



Fig 3.19 Defect of PO 10035570

to:  
 Supplier: Tanzila Textile Ltd.  
 Order No. 10035315  
 Article description Kids Jungen Bermuda / Kids Boys



Date: 07.02.2018  
 Page: 3/8  
**from: Sun Fortune - Quality Control Dept.**

Sun Fortune Limited  
 Concord I-K Tower (5th Floor),  
 Plot #2  
 Block # CEN (A), North

**3.6 SAMPLE COMMENT OF PO. 10035570**

<b>type of sample:</b>	fitting sample	
	size set sample	revised sample
	x preproduction sample	
	production/shipment	



Fig 3.20 Front , Back, Side View of PO. 10035570

With best regards



to:  
 Supplier: Tanzila Textile Ltd.  
 Order No. 10035570  
 Article description Kinder Jungen T-Shirt / Kids Boys T-Shirt

Date: 07.02.2018  
 Page: 1/5  
**from: Sun Fortune - Quality Control Dept.**

Sun Fortune Limited  
 Concord I-K Tower (5th Floor),  
 Plot #2  
 Block # CEN (A), North

**3.7 SAMPLE COMMENT OF PO. 10035280**

<b>type of sample:</b>	fitting sample	
	size set sample	revised sample
	x preproduction sample	
	production/shipment	

accepted  
 yes no S = Substitute

style	accepted		S	M	Comments
	yes	no			
<b>fitting</b>	X				<p>We found some measurement out of tolerance from our m/c. Size</p> <p>0/116 11</p> <p>2/128 12</p> <p>Sleeve length +1cm +0.5cm</p> <p>Across shoulder -0.5cm -1cm</p> <p>Body length -1cm ---</p>
<b>workmanship</b>		X			<p>Please follow our m/c exactly.          Please recheck your pattern above mention out of tolerance point and adjust the pattern as per our m/c.</p> <p>Front armhole shape both side balance Uneven not OK, Both side s/b balances symmetrical.</p> <p>Both side shoulder hi-low not OK, Its s/b both side symmetrical. Before wash chest print sticky.</p>
<b>material/quality</b>					Chest print position from c.f neck seam all size 4cm
<b>colour</b>					
1) 18-4247TCX					Bottom and sleeve two needle top stitching tension too tight not OK, Its s/b loose more stretchable.
2) 13-0630TN					
3)	X				
4)	X				
5)	X				
<b>accessories</b>	X				
<b>embroidery</b>					
<b>application</b>					
<b>print</b>					
<b>woven-label</b>	X				
<b>hangtag</b>					
<b>size-label</b>					
<b>care-label</b>	X				
<b>price-label</b>	X				
<b>size-spec.</b>					
<b>washtest</b>	X				
<b>revised sample</b>	X				
<b>general remarks</b>					
	X				
	X				

to:  
 Supplier: Tanzila Textile Ltd.  
 Order No. 10035570  
 Article description Kinder Jungen T-Shirt / Kids Boys T-Shirt



Sun Fortune Limited  
 Concord I-K Tower (5th Floor),  
 Plot #2  
 Block # CEN (A), North

Date: 07.02.2018  
 Page: 2/5  
**from: Sun Fortune - Quality Control Dept.**

**3.7SAMPLE COMMENT OF PO. 10035280**

<b>type of sample:</b>	fitting sample	
	size set sample	revised sample
	x preproduction sample	
	production/shipment	



Fig 3.21 Front , Back, Side View of PO. 10035280

With best regards



to:  
 Supplier: Tanzila Textile Ltd.  
 Order No. 10035280  
 Articledescription Kinder Mädchen Top / Kids Girls Top

Date: 12.02.2018  
 Page: 1/8

from: **Sun Fortune - Quality Control Dept.**

Sun Fortune Limited  
 Concord I-K Tower (5th Floor),  
 Plot #2  
 Block # CEN (A), North

### 3.8 SAMPLE COMMENT OF PO. 10035283

type of sample:	fitting sample	
	size set sample	revised sample
	x preproduction sample	
	production/shipment	

accepted  
 yes no  
 S = Substitute

style	accepted		S		M		M = Missing	Comments
	yes	no						
fitting	X							We found some measurements deviations to size chart : Size: 110/116 122/128 1/2 Waist -0.5cm +1cm Body length ----- +1cm Neck opening se 1/2 armhole straight -1cm -----
workmanship		X						Please recheck pattern as mentioned measurements points are border or out of tolerance, please follow measurement chart exactly. -Print position not OK size 122/128, print going to inside neck and armhole also print slanted, print position please follow from bottom edge( just above fringes). -The print color shade on glitter area, not OK. All the garments s/b same shade. Please improve. -Too much puckering ar binding area, not OK. Please avoid the puckering on production. -Shoulder width and both side armhole shape must be even.
material/quality	X							
colour								
1) White	X							Required weight 160 GSM found 172 GSM heigh +7.5%, we can accept +/-5%
2)	X							Please improve the fabric and check all the roll before going to bulk.
3)								
4)								
5)								
accessories								Body colour
embroidery	X							
application								
print								
woven-label	X							
hangtag	X							
size-label								
care-label	X							
price-label	X							
size-spec.								
washtest	X							

to:  
 Supplier: Tanzila Textile Ltd.  
 Order No. 10035280  
 Article description Kinder Mädchen Top / Kids Girls Top



Date: 12.02.2018  
 Page: 2/8

from: **Sun Fortune - Quality Control Dept.**

Sun Fortune Limited  
 Concord I-K Tower (5th Floor),  
 Plot #2  
 Block # CEN (A), North

**3.8 SAMPLE COMMENT OF PO. 10035283**

type of sample:	fitting sample	
	size set sample	revised sample
	x preproduction sample	
	production/shipment	

accepted  
 yes no S = Substitute

general remarks	Please improve all the position ppm	Comments
-----------------	-------------------------------------	----------

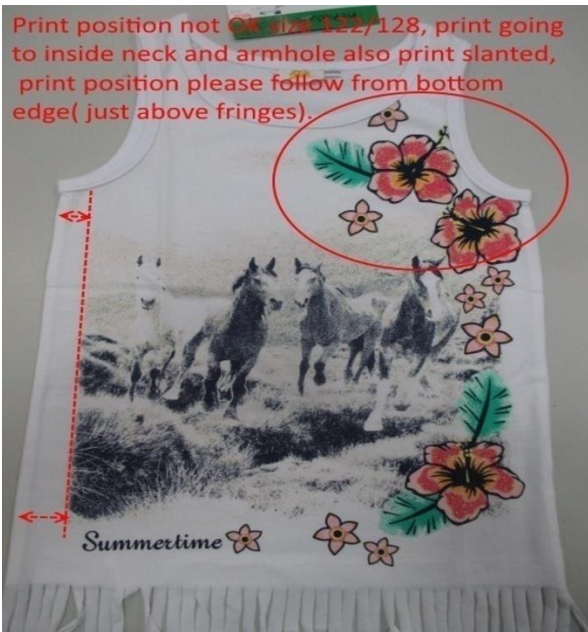


Fig 3.22 Defect of PO 10035283



Fig 3.24 Defect of PO 10035283



Fig 3.23 Defect of PO 10035283

to:  
 Supplier: Tanzila Textile Ltd.  
 Order No. 10035280  
 Article description Kinder Mädchen Top / Kids Girls Top



Sun Fortune Limited  
 Concord I-K Tower (5th Floor),  
 Plot #2  
 Block # CEN (A), North

Date: 12.02.2018  
 Page: 3/8  
**from: Sun Fortune - Quality Control Dept.**

**3.8 SAMPLE COMMENT OF PO. 10035283**

<b>type of sample:</b>	fitting sample	
	size set sample	revised sample
	x preproduction sample	
	production/shioment	



Fig 3.25 Front, Back, Side View of PO. 10035283

With best regards





to:  
 Supplier: Tanzila Textile Ltd.  
 Order No. 10035316  
 Articledescription Kinder Jungen Bermuda / Kids Boys

Date: 12.02.2018  
 Page: 1/9  
**from: Sun Fortune - Quality Control Dept.**

Sun Fortune Limited  
 Concord I-K Tower (5th Floor),  
 Plot #2  
 Block # CEN (A), North

### 3.9 SAMPLE COMMENT OF PO. 10035316

type of sample:	fitting sample	
	size set sample	revised sample
	x preproduction sample	
	production/shipment	

accepted  
 yes no  
 S = Substitute

style	X		S	M	M = Missing	Comments																														
fitting						<p>We found some measurement out of tolerance from our m/c.</p> <table border="1"> <tr> <td>Size</td> <td>110/116</td> <td>122/128</td> </tr> <tr> <td>1/2Waist relaxed</td> <td>+1cm</td> <td>+0.5cm</td> </tr> <tr> <td>Pocket opening at side</td> <td>-0.5cm</td> <td>-0.5cm</td> </tr> <tr> <td>Pocket width front</td> <td>---</td> <td>-0.5cm</td> </tr> <tr> <td>Pocket length front</td> <td>---</td> <td>-0.5cm</td> </tr> <tr> <td>inseam</td> <td>-0.7cm</td> <td>-0.7cm</td> </tr> <tr> <td>Max. Visible string length</td> <td>+2cm</td> <td>---</td> </tr> <tr> <td>Pocket length back</td> <td>-0.5cm</td> <td>-0.7cm</td> </tr> <tr> <td>Back pocket position from rise</td> <td>-0.5cm</td> <td>-0.5cm</td> </tr> <tr> <td>Back pocket position from w/b edge</td> <td>-0.5cm</td> <td>-1cm</td> </tr> </table> <p>Please follow our m/c exactly.</p>	Size	110/116	122/128	1/2Waist relaxed	+1cm	+0.5cm	Pocket opening at side	-0.5cm	-0.5cm	Pocket width front	---	-0.5cm	Pocket length front	---	-0.5cm	inseam	-0.7cm	-0.7cm	Max. Visible string length	+2cm	---	Pocket length back	-0.5cm	-0.7cm	Back pocket position from rise	-0.5cm	-0.5cm	Back pocket position from w/b edge	-0.5cm	-1cm
Size	110/116	122/128																																		
1/2Waist relaxed	+1cm	+0.5cm																																		
Pocket opening at side	-0.5cm	-0.5cm																																		
Pocket width front	---	-0.5cm																																		
Pocket length front	---	-0.5cm																																		
inseam	-0.7cm	-0.7cm																																		
Max. Visible string length	+2cm	---																																		
Pocket length back	-0.5cm	-0.7cm																																		
Back pocket position from rise	-0.5cm	-0.5cm																																		
Back pocket position from w/b edge	-0.5cm	-1cm																																		
workmanship						<p>Inner contrast w/b too much edge on w/b not OK, Its s/b 2mm inside from w/b edge.</p> <p>Please put additional bar tack on pocket opening top edge 0.5cm from w/b stitch.</p> <p>W/B elastic gathering uneven not OK, Its s/b all round even.</p> <p>Inner contrast w/b visible from out side not OK. Its can't visible from out side.</p>																														
material/quality	x					Weight we found 190 GSM is border tolerance must be improve on Bulk fabric.																														
colour	x																																			
1) 13-0630TN	x																																			
2) 18-4247TCX melange	x					Lining colour																														
3)						Body colour																														
4)																																				
5)																																				
accessories	x																																			
embroidery																																				
application																																				
print																																				
woven-label	x																																			
hangtag																																				
size-label	x																																			
care-label	x																																			
price-label																																				
size-spec.	x																																			
washtest	x																																			
revised sample																																				

to:  
 Supplier: Tanzila Textile Ltd.  
 Order No. 10035316  
 Article description Kinder Jungen Bermuda / Kids Boys



Sun Fortune Limited  
 Concord I-K Tower (5th Floor),  
 Plot #2  
 Block # CEN (A), North

Date: 12.02.2018  
 Page: 2/9  
**from: Sun Fortune - Quality Control Dept.**

### 3.9 SAMPLE COMMENT OF PO. 10035316

<b>type of sample:</b>	fitting sample	
	size set sample	revised sample
	x preproduction sample	
	production/shipment	

accepted  
 yes no      S = Substitute

<b>general remarks</b>	Please improve all the points on PP meeting.	Comments
------------------------	--	----------



Fig 3.27 Defect of PO 10035316

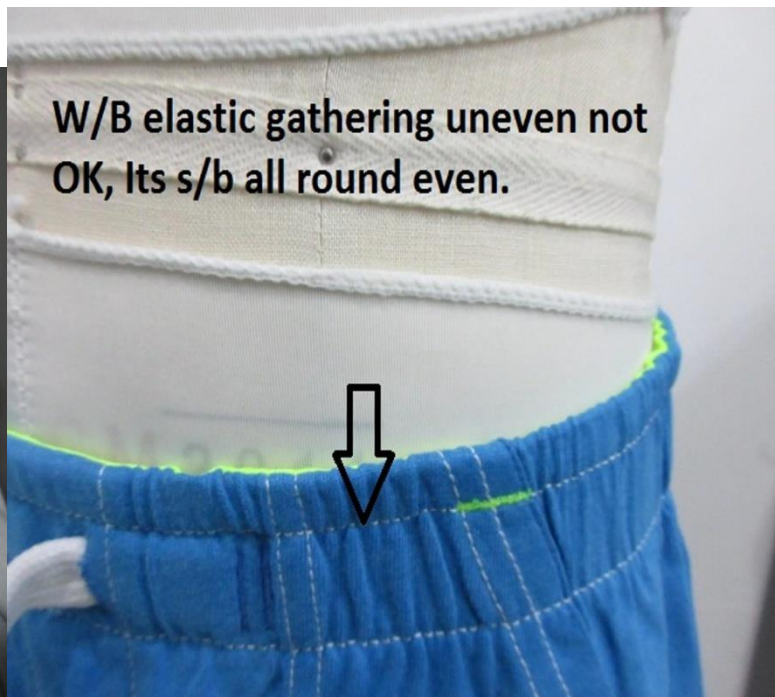


Fig 3.26 Defect of PO 10035316

to:  
 Supplier: Tanzila Textile Ltd.  
 Order No. 10035316  
 Article description Kinder Jungen Bermuda / Kids Boys



Sun Fortune Limited  
 Concord I-K Tower (5th Floor),  
 Plot #2  
 Block # CEN (A), North

Date: 12.02.2018	<b>from: Sun Fortune - Quality Control Dept.</b>
Page: 3/9	

### 3.9 SAMPLE COMMENT OF PO. 10035316

<b>type of sample:</b>	fitting sample	
	size set sample	revised sample
	x preproduction sample	
	production/shipment	

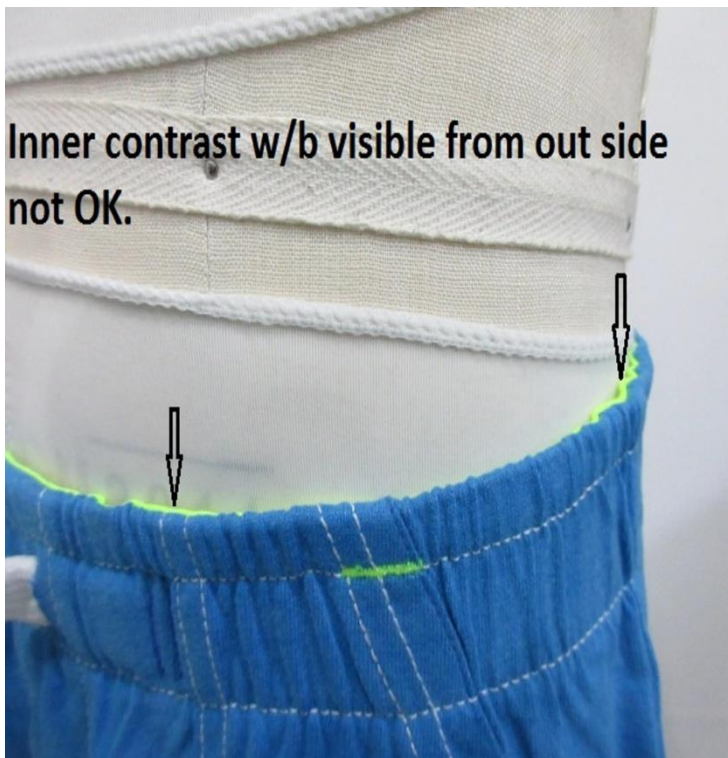


Fig 3.28 Defect of PO 1003531

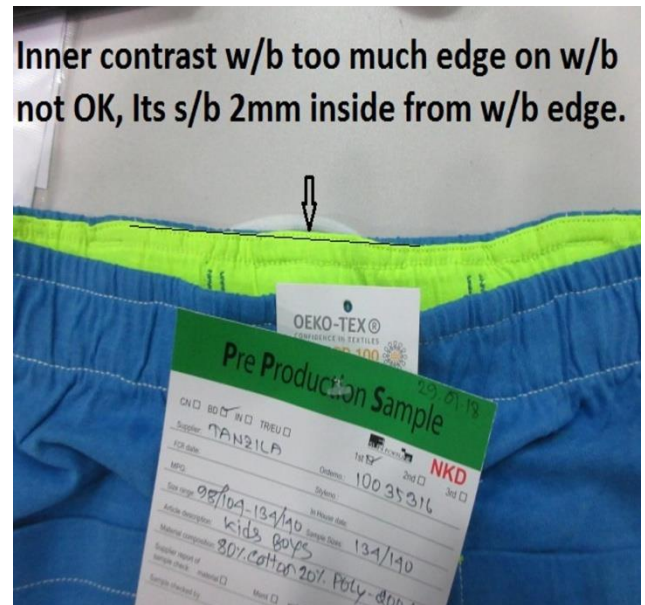


Fig 3.29 Defect of PO 10035316

to:  
 Supplier: Tanzila Textile Ltd.  
 Order No. 10035316  
 Articledescription Kinder Jungen Bermuda / Kids Boys



Sun Fortune Limited  
 Concord I-K Tower (5th Floor),  
 Plot #2  
 Block # CEN (A), North

Date: 12.02.2018  
 Page: 4/9  
**from: Sun Fortune - Quality Control Dept.**

**3.9 SAMPLE COMMENT OF PO. 10035316**

<b>type of sample:</b>	fitting sample	
	size set sample	revised sample
	x preproduction sample	
	production/shipment	



Fig 3.30 Front , Back, Side View of PO 10035316

With best regards



to:  
 Supplier: Tanzila Textile Ltd.  
 Order No. 10035319  
 Articledescription Kinder Jungen Bermuda / Kids Boys

Date: 12.02.2018  
 Page: 1/9  
**from: Sun Fortune - Quality Control Dept.**

Sun Fortune Limited  
 Concord I-K Tower (5th Floor),  
 Plot #2  
 Block # CEN (A), North

### 3.10 SAMPLE COMMENT OF PO. 10035319

<b>type of sample:</b>	fitting sample	
	size set sample	revised sample
	x preproduction sample	
	production/shipment	

style	accepted		S	M	Comments																		
	yes	no																					
<b>fitting</b>	X				<p>We found some measurement out of tolerance from our m/c.</p> <table border="1"> <tr> <td>Size</td> <td>110/116</td> <td>122/128</td> </tr> <tr> <td>Pocket opening at side</td> <td>-0.5cm</td> <td>-1cm</td> </tr> <tr> <td>Pocket width</td> <td>---</td> <td>-1cm</td> </tr> <tr> <td>Pocket length back</td> <td>-0.5cm</td> <td>-0.5cm</td> </tr> <tr> <td>Back pocket position from rise</td> <td>-0.5cm</td> <td>-0.5cm</td> </tr> <tr> <td>Back pocket position from w/b edge</td> <td>-0.5cm</td> <td>-1cm</td> </tr> </table> <p>Please follow our m/c exactly.</p>	Size	110/116	122/128	Pocket opening at side	-0.5cm	-1cm	Pocket width	---	-1cm	Pocket length back	-0.5cm	-0.5cm	Back pocket position from rise	-0.5cm	-0.5cm	Back pocket position from w/b edge	-0.5cm	-1cm
Size	110/116	122/128																					
Pocket opening at side	-0.5cm	-1cm																					
Pocket width	---	-1cm																					
Pocket length back	-0.5cm	-0.5cm																					
Back pocket position from rise	-0.5cm	-0.5cm																					
Back pocket position from w/b edge	-0.5cm	-1cm																					
<b>workmanship</b>		X			<p>Inner contrast w/b too much edge on w/b not OK, Its s/b 2mm inside from w/b edge.</p> <p>Please put additional bar tack on pocket opening top edge 0.5cm from w/b stitch.</p> <p>W/B elastic gathering uneven not OK, Its s/b all round even.</p> <p>Inner contrast w/b visible from out side not OK.</p>																		
<b>material/quality</b>	X				<p>Weight we found 182 GSM is too less not OK, We can accept +5%.</p>																		
<b>colour</b>	X																						
1) 13-0630TN	X				<p>Lining colour</p>																		
2) 14-0340TCX melange	X																						
3)																							
4)																							
5)																							
<b>accessories</b>	X																						
<b>embroidery</b>																							
<b>application</b>																							
<b>print</b>																							
<b>woven-label</b>	X																						
<b>hangtag</b>																							
<b>size-label</b>	X																						
<b>care-label</b>	X																						
<b>price-label</b>																							
<b>size-spec.</b>	X																						
<b>washtest</b>	X																						
<b>revised sample</b>		X			<b>till:</b>																		
<b>general remarks</b>	Please improve all the point on PP meeting.																						

to:  
 Supplier: Tanzila Textile Ltd.  
 Order No. 10035319  
 Article description Kinder Jungen Bermuda / Kids Boys



Sun Fortune Limited  
 Concord I-K Tower (5th Floor),  
 Plot #2  
 Block # CEN (A), North

Date: 12.02.2018 Page: 2/9	<b>from: Sun Fortune - Quality Control Dept.</b>
-------------------------------	--

### 3.10 SAMPLE COMMENT OF PO. 10035319

<b>type of sample:</b>	fitting sample	
	size set sample	revised sample
	x preproduction sample	
	production/shipment	

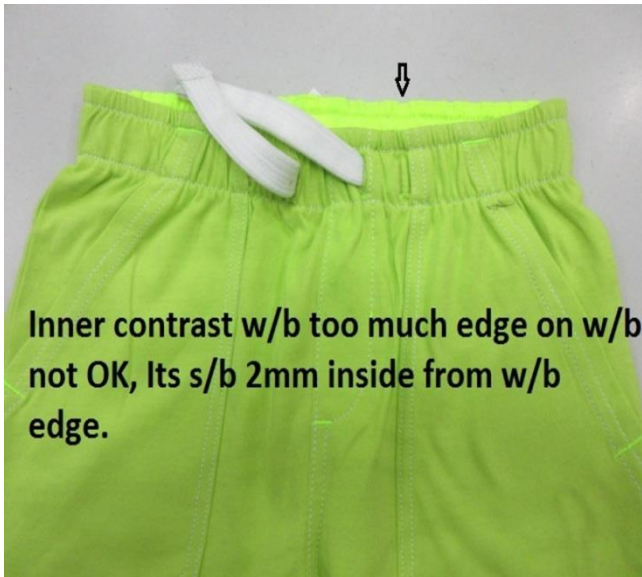
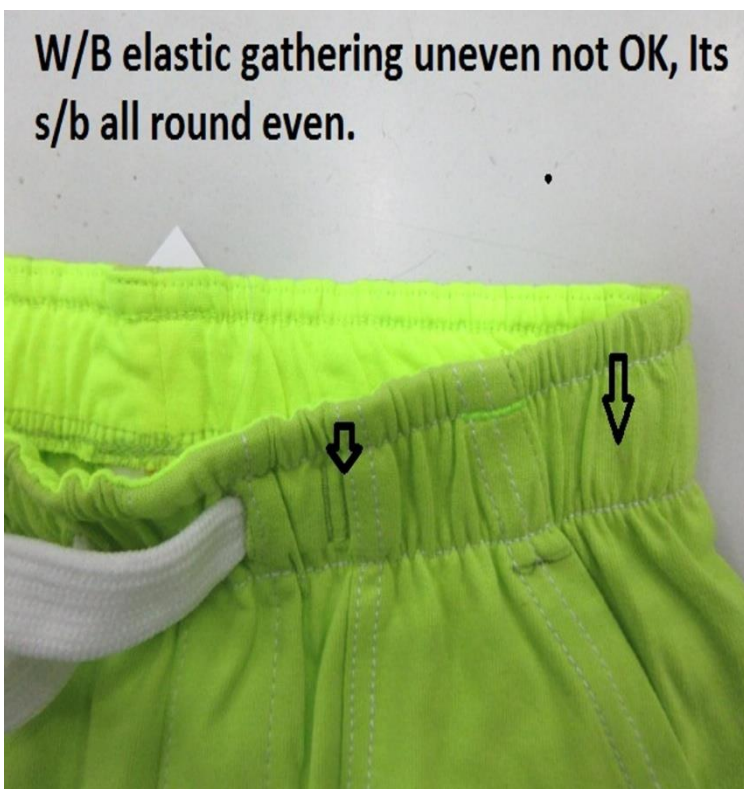


Fig 3.31 Defect of PO 10035319



to: Supplier: Tanzila Textile Ltd.  
 Order No. 10035319  
 Article description Kinder Jungen Bermuda / Kids Boys



Sun Fortune Limited  
 Concord I-K Tower (5th Floor),  
 Plot #2  
 Block # CEN (A), North

Date: 12.02.2018  
 Page: 3/9

from: **Sun Fortune - Quality Control Dept.**

3.10 SAMPLE COMMENT OF PO. 10035319

<b>type of sample:</b>	fitting sample	
	size set sample	revised sample
	x preproduction sample	
	production/shipment	



Please put additional bar tack on pocket opening top edge 0.5cm from w/b stitch.

Fig 3.33 Defect of PO 10035319



Inner contrast w/b visible from out side not OK.

Fig 3.34 Defect of PO 10035319

to:  
 Supplier: Tanzila Textile Ltd.  
 Order No. 10035319  
 Article description Kinder Jungen Bermuda / Kids Boys



Date: 12.02.2018  
 Page: 4/9

from: **Sun Fortune - Quality Control Dept.**

Sun Fortune Limited  
 Concord I-K Tower (5th Floor),  
 Plot #2  
 Block # CEN (A), North

**3.10 SAMPLE COMMENT OF PO. 10035319**

<b>type of sample:</b>	fitting sample	
	size set sample	revised sample
	x preproduction sample	
	production/shipment	

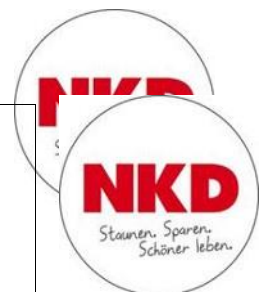


Fig 3.35 Defect of PO 10035319



With best regards  
Sun Fortune - Quality Control

to:  
Supplier: Tanzila Textile Ltd.  
Order No. 10035320  
Article description: Kinder Jungen Top / Kids Boys Top



Sun Fortune Limited  
Concord I-K Tower  
(5th Floor), Plot #2  
Block # CEN (A), North

Date: 12.02.2018  
Page: 1/9

from: Sun Fortune - Quality Control Dept.

### 3.11 SAMPLE COMMENT OF PO. 10035320

type of sample:	fitting sample	
	size set sample	revised sample
	x preproduction sample	
	production/shipment	

accepted  
yes no S = Substitute

style	accepted		S	M	Comments
	yes	no			
fitting	X				We found some measurements deviations to size chart : Size: 110/116 122/128 ½ Chest -1cm ----- ½ armhole straight +0.5cm +1cm Body length from hsp ----- -1cm  Please recheck pattern as mentioned measurements points are border or out of tolerance, please follow measurement chart exactly.
workmanship		X			-Print position 4cm below from neck seam for all size. -Armhole and neck cuff width uneven, not OK. width s/b even. -The armhole end stretched out, not OK. s/b even . please improve. -The side flat lock stitching width uneven, not OK. width s/b even.
material/quality	X				Required weight 160 GSM found 151 GSM less -5.62%, Please improve the fabric and check all the roll before going to bulk.
colour	X				
1) 19-4024TCX	X				
2) 16-1462TCX	X				
3) 16-4725TCX	X				
4)	X				
5)					
accessories					
embroidery	X				
application					
print	X				Puff should be clean & cute as like submitted print strike off. We need same puff height in whole production and wavy puff not acceptable.
woven-label	X				
hangtag	X				
size-label					
care-label	X				
price-label	X				
size-spec.					
washtest	X				
revised sample		X			After wash shrinkage -5.68% at length.
general remarks		X	Type:		till:

Please improve all the point on ppm.

to:  
 Supplier: Tanzila Textile Ltd.  
 Order No. 10035320  
 Articledescription Kinder Jungen Top / Kids Boys Top



Concord I-K Tower (5th Floor),  
 Plot #2  
 Block # CEN (A), North

Date: 12.02.2018  
 Page: 2/9

**from: Sun Fortune - Quality Control Dept.**

3.11 SAMPLE COMMENT OF PO. 10035320

<b>type of sample:</b>	fitting sample	
	size set sample	revised sample
	x preproduction sample	
	production/shipment	



Print position 4cm below from neck seam for all size.

Fig 3.36 Defect of PO 10035320



Armhole and neck cuff width uneven, not OK. width s/b even

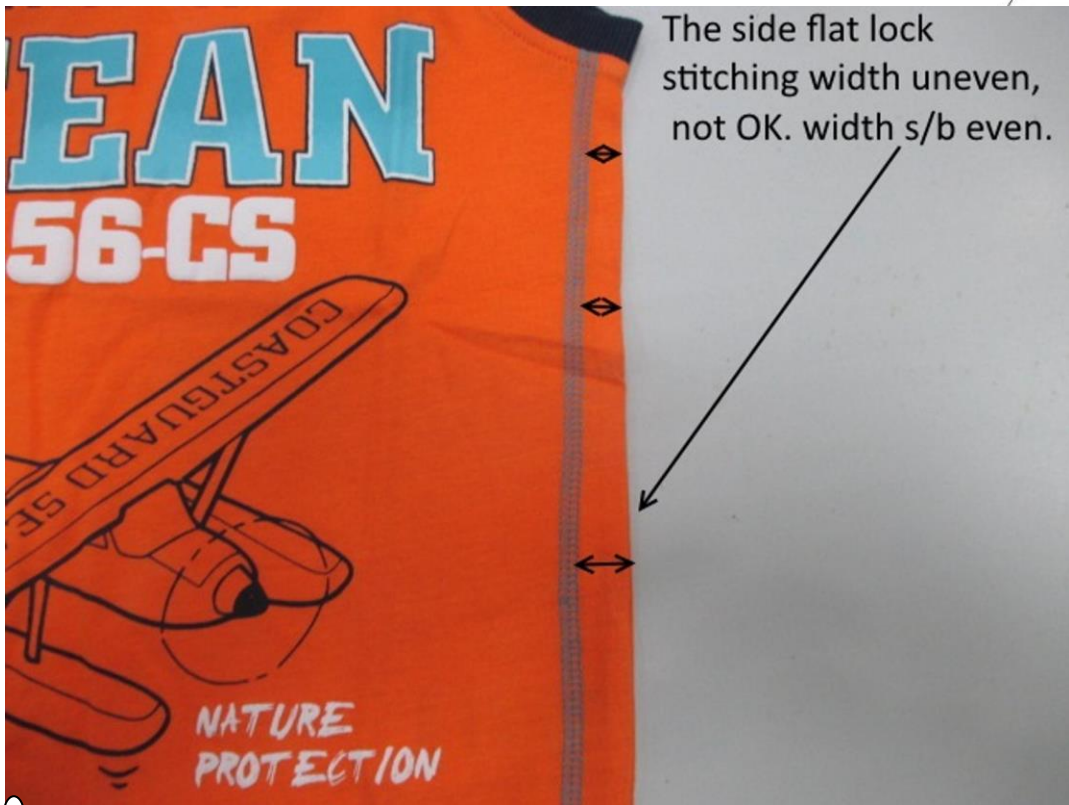
Armhole and neck cuff width uneven, not OK. width s/b even.



The armhole end stretched out, not OK. s/b even . please improve.

The armhole end stretched out, not OK. s/b even . please improve.

Fig 3.37 Defect of PO 10035320



The side flat lock stitching width uneven, not OK. width s/b even.



On the dummy fitting size 122/128

Fig 3.38 Defect of PO 10035320



On the dummy fitting size 122/128



On the dummy fitting size 122/128

Fig 3.39 Defect of PO 10035320



Fig 3.40 Front View of PO 10035320

to: Supplier: Tanzila Textile Ltd.  
 Order No. 10035321  
 Article description Kids Jungen Bermuda / Kids Boys  
 Sun Fortune Limited  
 Concord I-K Tower (5th Floor), Plot #2



Date: 12.02.2018  
 Page: 1/7  
**from: Sun Fortune - Quality Control Dept.**

3.12 SAMPLE COMMENT OF PO. 10035321

type of sample	fitting sample	
	size set sample	Revised sample
	x preproduction sample	
	production/shipment	

accepted  
 yes no  
 S = Substitute

style	accepted		S	M	M = Missing	Comments
	yes	no				
fitting	X					We found some measurements deviations to size chart:  Size 110/116 122/128 1/2 Waist relax +1.5cm +1cm 1/2 Hip --- +1cm zipfly stitch length +1cm --- Front rise inc. waist ---cm -1cm  Please recheck pattern as mentioned measurements points are border or out of tolerance, please follow measurement chart exactly.
workmanship		X				-Print defect not OK. Please avoid on production.
material/quality						required weight 200, weight we found 212 +6%
colour	X					
1) AOP	X					
2)	X					Body colour
3)						
4)						
5)						
accessories						
embroidery	X					
application						
print						
woven-label						
hangtag	X					
size-label						
care-label	X					
price-label	X					
size-spec.						
washtest	X					
revised sample		X				After wash color bleed from print at string also shrinkage -6.45% at length. not OK. Please improve.
general remarks		X	Type:		till:	

Please improve the AOP

to:  
 Supplier: Tanzila Textile Ltd.  
 Order No. 10035321  
 Article description Kids Jungen Bermuda / Kids Boys



Sun Fortune Limited  
 Concord I-K Tower (5th Floor),  
 Plot #2  
 Block # CEN (A), North

Date: 12.02.2018  
 Page: 2/7  
**from: Sun Fortune - Quality Control Dept.**

3.12 SAMPLE COMMENT OF PO. 10035321

<b>type of sample:</b>	fitting sample	
	size set sample	revised sample
	x preproduction sample	
	production/shipment	



Fig 3.41 Defect of PO 10035321



Fig 3.42 Defect of PO 10035321



to:  
 Supplier: Tanzila Textile Ltd.  
 Order No. 10035321  
 Article description Kids Jungen Bermuda / Kids Boys



Date: 12.02.2018  
 Page: 3/7

from: **Sun Fortune - Quality Control Dept.**

Sun Fortune Limited  
 Concord I-K Tower (5th Floor),  
 Plot #2  
 Block # CEN (A), North

3.12 SAMPLE COMMENT OF PO. 10035321

type of sample:	fitting sample	
	size set sample	revised sample
	x preproduction sample	
	production/shipment	



Fig 3.43 Front , Back , Side View of PO 10035321

With best regards



to:  
 Supplier: Tanzila Textile Ltd.  
 Order No. 10035326  
 Articledescription Kinder Jungen Top / Kids Boys Top

Date: 12.02.2018  
 Page: 1/8  
**from: Sun Fortune - Quality Control Dept.**

Sun Fortune Limited  
 Concord I-K Tower (5th Floor),  
 Plot #2  
 Block # CEN (A), North

### 3.13 SAMPLE COMMENT OF PO. 10035326

<b>type of sample:</b>	fitting sample	
	size set sample	revised sample
	x preproduction sample	
	production/shipment	

style	accepted		S	M	Comments
	yes	no			
<b>fitting</b>	X				<p>We found some measurements deviations to size chart : Size: 110/116 122/128            1/2 Chest +1cm +1cm</p> <p>Please recheck pattern as mentioned measurements points are border or out of tolerance, please follow measurement chart exactly.</p>
<b>workmanship</b>		X			<p>-Print position 3.5cm below from neck seam for all size.</p> <p>-Shiny mark, not OK. Please avoid shiny mark.</p> <p>-Print crocked at puff area, not OK. Please take care on production.</p> <p>-Armhole and neck cuff width uneven, not OK. width s/b even.</p> <p>-The armhole end stretched out, not OK. s/b even . please improve.</p>
<b>material/quality</b>					<p>-The side flat lock stitching width uneven, not OK. width s/b even.</p>
<b>colour</b>					<p>Required weight 160 GSM found 172 GSM heigh +7.5%, we can accept +/-5%</p>
1) 19-4024TCX	X				Please improve the fabric and check all the roll before going to bulk.
2) 18-4247TCX					
3) 13-0630TN					
4)	X				
5)	X				
<b>accessories</b>	X				Rib colour
<b>embroidery</b>	X				Body colour
<b>application</b>	X				Neck tape colour
<b>print</b>					
<b>woven-label</b>	X				
<b>hangtag</b>					
<b>size-label</b>					
<b>care-label</b>	X				We need same puff height in whole production and wavy puff not acceptable.
<b>price-label</b>	X				
<b>size-spec.</b>					
<b>washtest</b>	X				
<b>revised sample</b>				X	
<b>general remarks</b>					
	X				
	Y				

to:  
 Supplier: Tanzila Textile Ltd.  
 Order No. 10035326  
 Article description Kinder Jungen Top / Kids Boys Top



Sun Fortune Limited  
 Concord I-K Tower (5th Floor),  
 Plot #2  
 Block # CEN (A), North

Date: 12.02.2018  
 Page: 2/8  
**from: Sun Fortune - Quality Control Dept.**

### 3.13 SAMPLE COMMENT OF PO. 10035326

<b>type of sample:</b>	fitting sample	
	size set sample	revised sample
	x preproduction sample	
	production/shipment	



Fig 3.44 Defect of PO 10035326



Fig 3.45 Defect of PO 10035326

to:  
 Supplier: Tanzila Textile Ltd.  
 Order No. 10035326  
 Article description Kinder Jungen Top / Kids Boys Top



Date: 12.02.2018  
 Page: 5/8

from: **Sun Fortune - Quality Control Dept.**

Sun Fortune Limited  
 Concord I-K Tower (5th Floor),  
 Plot #2  
 Block # CEN (A), North

### 3.13 SAMPLE COMMENT OF PO. 10035326

<b>type of sample:</b>	fitting sample	
	size set sample	revised sample
	x preproduction sample	
	production/shipment	



On the dummy fitting size 122/128



Fig 3.46 Defect of PO 10035326



Fig 3.47 Defect of PO 10035326



On the dummy fitting size 122/128

Fig 3.48 Side View of PO 10035326

to:  
 Supplier: Tanzila Textile Ltd.  
 Order No. 10035326  
 Article description Kinder Jungen Top / Kids Boys Top



Sun Fortune Limited  
 Concord I-K Tower (5th Floor),  
 Plot #2  
 Block # CEN (A), North

Date: 12.02.2018  
 Page: 7/8  
**from: Sun Fortune - Quality Control Dept.**

3.13 SAMPLE COMMENT OF PO. 10035326

<b>type of sample:</b>	fitting sample	
	size set sample	revised sample
	x preproduction sample	
	production/shipment	



On the dummy fitting size 122/128

Fig 3.49 Back of PO 10035326

With best regards



to:  
 Supplier: Tanzila Textile Ltd.  
 Order No. 10035277  
 Articledescription Kinder Mädchen jumpsuit / Kids Girls

Date: 13.02.2018  
 Page: 1/11  
**from: Sun Fortune - Quality Control Dept.**

Sun Fortune Limited  
 Concord I-K Tower (5th Floor),  
 Plot #2  
 Block # CEN (A), North

**3.14 SAMPLE COMMENT OF PO. 10035277**

type of sample:	fitting sample	
	size set sample	revised sample
	x preproduction sample	
	production/shipment	

accepted  
 yes no S = Substitute

style	accepted		S	M	M = Missing	Comments																					
	yes	no																									
fitting	X					<p>We found some measurement out of tolerance from our m.c.</p> <table border="0"> <tr> <td>Size</td> <td>110/116</td> <td>122/128</td> </tr> <tr> <td>1/2Chest</td> <td>---</td> <td>+1.5cm</td> </tr> <tr> <td>Body length HSP to w/b attachment seam</td> <td>-0.5cm</td> <td>-</td> </tr> <tr> <td>1.5cm Back width at bow center</td> <td>+1cm</td> <td></td> </tr> <tr> <td></td> <td>+0.5cm</td> <td></td> </tr> <tr> <td>1/2Waist crimped</td> <td>+1cm</td> <td>+0.5cm</td> </tr> <tr> <td>Inseam length</td> <td>+0.5cm</td> <td>+0.5cm</td> </tr> </table> <p>pls follow our m.c exactly.</p> <p><b>-Elastic at bow area s/b DTM</b></p> <p><b>-Needle hole at back rise. Please use the ball point needle on production</b></p> <p>-The print slanted at print leg, also print body part too down, s/b 1cm up. Please follow the TP and adjust the print position.</p>	Size	110/116	122/128	1/2Chest	---	+1.5cm	Body length HSP to w/b attachment seam	-0.5cm	-	1.5cm Back width at bow center	+1cm			+0.5cm		1/2Waist crimped	+1cm	+0.5cm	Inseam length	+0.5cm	+0.5cm
Size	110/116	122/128																									
1/2Chest	---	+1.5cm																									
Body length HSP to w/b attachment seam	-0.5cm	-																									
1.5cm Back width at bow center	+1cm																										
	+0.5cm																										
1/2Waist crimped	+1cm	+0.5cm																									
Inseam length	+0.5cm	+0.5cm																									
workmanship		X				<p><b>Print position from neck edge</b></p> <p>6cm for Size 92,            98/104 7.0cm for            Size 110/116            6cm for Size 122/128 to 134/140</p> <p>-The waist band sharing slanted, not OK. sharing s/b straight.</p> <p>-Bar take missing at pocket corner also inside crotch point , please add bar tack.</p> <p>-Looseness, crimp at strap area, not OK. Please take care on finishing area.</p> <p>-Binding rib too thick, hard not OK. Please less the gsm of rib</p>																					
material/quality																											
colour	X																										
1) 17-2034TCX	X																										
2)	X																										
3)																											
						Weight in tolerance																					



Sun Fortune Limited  
 Concord I-K Tower (5th Floor),  
 Plot #2  
 Block # CEN (A), North

to:  
 Supplier: Tanzila Textile Ltd.  
 Order No. 10035277  
 Article description Kinder Mädchen jumpsuit / Kids Girls

Date: 13.02.2018  
 Page: 2/11  
**from: Sun Fortune - Quality Control Dept.**

3.14 SAMPLE COMMENT OF PO. 10035277

<b>type of sample:</b>	fitting sample	
	size set sample	revised sample
	x preproduction sample	
	production/shipment	

accepted  
 yes no

S = Substitute

S M M = Missing

Comments

<b>type of sample:</b>	fitting sample	
	size set sample	revised sample
	x preproduction sample	
	production/shipment	





File Name: PO 10035277

Fig 3.52 Defect of PO 10035277

to:	Tanzila Textile Ltd.
Supplier:	10035277
Order No.	Kinder Mädchen Jumpsuit / Kids Girls
Articledescription	
<b>from:</b>	<b>Sun Fortune - Quality Control Dept.</b>
Date: 13.02.2018	
Page: 4/11	

Sun Fortune Limited  
 Concord I-K Tower (5th Floor),  
 Plot #2  
 Block # CEN (A), North

3.14 SAMPLE COMMENT OF PO. 10035277

type of sample:	fitting sample	
	size set sample	revised sample
	x preproduction sample	
	production/shipment	

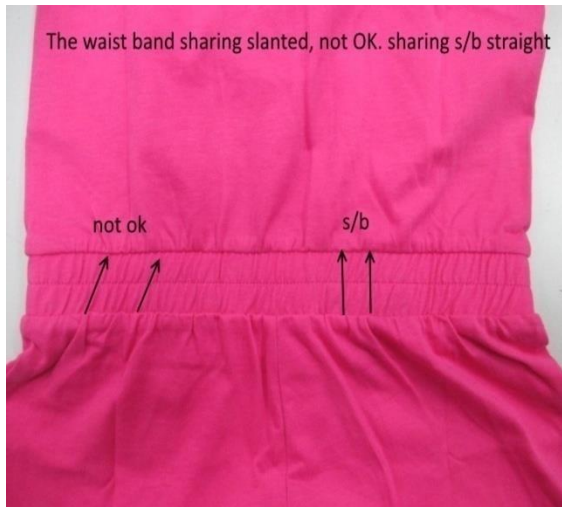


Fig 3.53 Defect of PO 10035277



Fig 3.54 Defect of PO 10035277

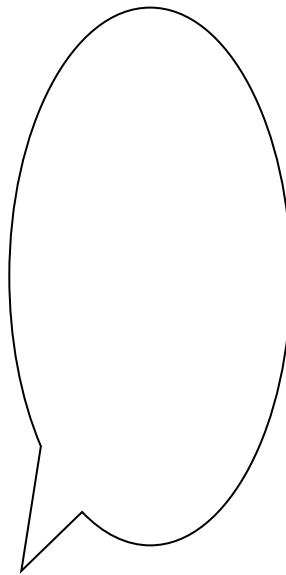


Fig 3.55 Defect of PO 10035277

to:  
 Supplier: Tanzila Textile Ltd.  
 Order No. 10035277  
 Article description Kinder Mädchen jumpsuit / Kids Girls



Sun Fortune Limited  
 Concord I-K Tower (5th Floor),  
 Plot #2  
 Block # CEN (A), North

Date: 13.02.2018  
 Page: 5/11  
**from: Sun Fortune - Quality Control Dept.**

3.14 SAMPLE COMMENT OF PO. 10035277

<b>type of sample:</b>	fitting sample	
	size set sample	revised sample
	x preproduction sample	
	production/shipment	



Fig 3.56 Front, Back , Side View of PO 10035277

With best regards

to: Supplier: Tanzila Textile Ltd.  
 Order No. 10036384  
 Article description Kinder Mädchen Kleid / Kids Girls Dress



Sun Fortune Limited  
 Concord I-K Tower (5th Floor),  
 Plot #2  
 Block # CEN (A), North

Date: 15.02.2018  
 Page: 1/8

from: **Sun Fortune - Quality Control Dept.**

**3.15 SAMPLE COMMENT OF PO. 10036384**

<b>type of sample:</b>	fitting sample		
	size set sample	X	revised sample
	X preproduction sample		
	production/shipment		

accepted  
 yes no S = Substitute

style	S		M	M = Missing	Comments																														
	X																																		
<b>fitting</b>		X			<p>We found some measurements deviations to size chart:</p> <table border="0"> <tr> <td>Size</td> <td>110/116</td> <td>122/128</td> </tr> <tr> <td>1/2Chest</td> <td>---</td> <td>+1.5cm</td> </tr> <tr> <td>HSP to cut &amp; sewn</td> <td>-1cm</td> <td>-</td> </tr> <tr> <td>-- 1/2Waist attachment seam relaxed</td> <td>-0.5cm</td> <td></td> </tr> <tr> <td></td> <td>+1cm</td> <td></td> </tr> <tr> <td>1/2 Bottom</td> <td>-1cm</td> <td>-1cm</td> </tr> <tr> <td>1/2 Armhole</td> <td>+1cm</td> <td>+1cm</td> </tr> <tr> <td>Body length from hsp</td> <td>-1cm</td> <td>-1cm</td> </tr> <tr> <td>Belt length</td> <td>-1cm</td> <td>---</td> </tr> <tr> <td>Belt width</td> <td>-0.3cm</td> <td>-0.3cm</td> </tr> </table> <p>Please recheck pattern as mentioned measurements points are border or out of tolerance, please follow measurement chart exactly.</p>	Size	110/116	122/128	1/2Chest	---	+1.5cm	HSP to cut & sewn	-1cm	-	-- 1/2Waist attachment seam relaxed	-0.5cm			+1cm		1/2 Bottom	-1cm	-1cm	1/2 Armhole	+1cm	+1cm	Body length from hsp	-1cm	-1cm	Belt length	-1cm	---	Belt width	-0.3cm	-0.3cm
Size	110/116	122/128																																	
1/2Chest	---	+1.5cm																																	
HSP to cut & sewn	-1cm	-																																	
-- 1/2Waist attachment seam relaxed	-0.5cm																																		
	+1cm																																		
1/2 Bottom	-1cm	-1cm																																	
1/2 Armhole	+1cm	+1cm																																	
Body length from hsp	-1cm	-1cm																																	
Belt length	-1cm	---																																	
Belt width	-0.3cm	-0.3cm																																	
<b>workmanship</b>		X			<p>Waist cut &amp; sewn gathering uneven not OK, Its s/b all round even gathering. Chest smoke stitching tension too loose not OK, Pls improve.</p> <p>Bottom baby lock stitching too flat not OK, Its s/b more wavy affect.</p> <p>Visible under skirt at bottom height uneven not OK, Its s/b all round even 4cm</p>																														
<b>material/quality</b>																																			
<b>colour</b>	X				Weight we found 193 GSM is to high we can accept +-5%.																														
<b>1) AOP</b>	X																																		
<b>2) 12-0740TCX</b>	X				Body colour																														
<b>3)</b>	X				contrast tie belt colour																														
<b>4)</b>																																			
<b>5)</b>																																			
<b>accessories</b>																																			
<b>embroidery</b>	X																																		
<b>application</b>																																			
<b>print</b>																																			
<b>woven-label</b>																																			
<b>hangtag</b>	X																																		
<b>size-label</b>																																			
<b>care-label</b>	X																																		
<b>price-label</b>	X																																		
<b>size-spec.</b>																																			
<b>washtest</b>	X																																		
<b>revised sample</b>	X																																		
<b>general remarks</b>	X																																		

Please improve all the point on PP meeting.

till:

to:  
 Supplier: Tanzila Textile Ltd.  
 Order No. 10036384  
 Articledescription Kinder Mädchen Kleid / Kids Girls Dress



Sun Fortune Limited  
 Concord I-K Tower (5th Floor),  
 Plot #2  
 Block # CEN (A), North

Date: 15.02.2018  
 Page: 2/8  
**from: Sun Fortune - Quality Control Dept.**

**3.15 SAMPLE COMMENT OF PO. 10036384**

<b>type of sample:</b>	fitting sample		
	size set sample	X	revised sample
	X preproduction sample		
	production/shipment		



Fig 3.57 Defect Of PO 10036384



Fig 3.58 Defect Of PO 10036384

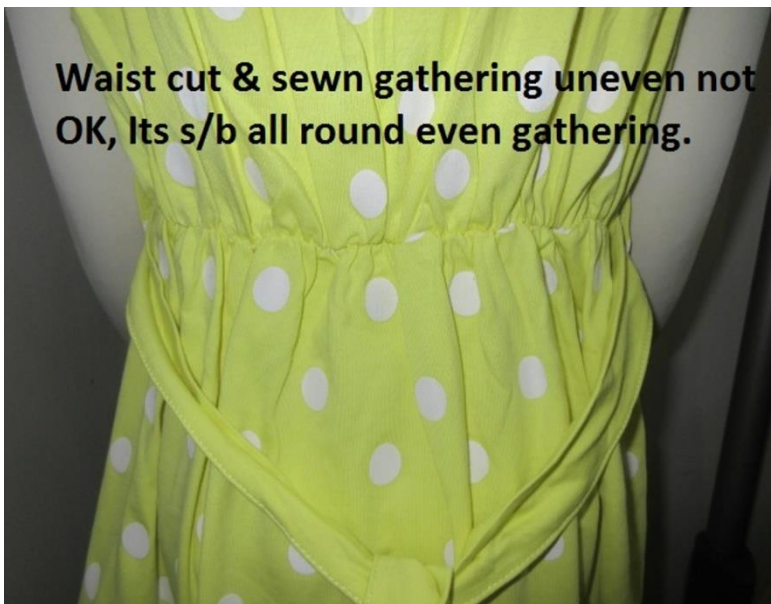


Fig 3.59 Defect Of PO 10036384

to:  
 Supplier: Tanzila Textile Ltd.  
 Order No. 10036384  
 Articledescription Kinder Mädchen Kleid / Kids Girls Dress



Sun Fortune Limited  
 Concord I-K Tower (5th Floor),  
 Plot #2  
 Block # CEN (A), North

Date: 15.02.2018  
 Page: 3/8  
**from: Sun Fortune - Quality Control Dept.**

**3.15 SAMPLE COMMENT OF PO. 10036384**

<b>type of sample:</b>	fitting sample		
	size set sample	X	revised sample
	Xpreproduction sample		
	production/shipment		



Fig 3.60 Front, Back, Side View Of PO 10036384

With best regards



to:  
 Supplier: Tanzila Textile Ltd.  
 Order No. 10033953  
 Articledescription Kinder Jungen Bermuda Set / Kids Boys

Date: 15.02.2018  
 Page: 1/7

from: **Sun Fortune - Quality Control Dept.**

Sun Fortune Limited  
 Concord I-K Tower (5th Floor),  
 Plot #2  
 Block # CEN (A), North

### 3.16 SAMPLE COMMENT OF PO. 10033953

type of sample:	fitting sample	
	size set sample	revised sample
	x preproduction sample	
	production/shipment	

accepted  
 yes no

S = Substitute

style	accepted		S M		M = Missing	Comments															
	yes	no																			
<b>fitting</b>	X					<p>We found some measurements deviations to size chart :</p> <table border="1"> <tr> <td>Size</td> <td>110/116</td> <td>122/128</td> </tr> <tr> <td>½ Waist relax</td> <td>+1cm</td> <td>+1cm</td> </tr> <tr> <td>½ Hip straight</td> <td>-1cm</td> <td>---</td> </tr> <tr> <td>Back rise</td> <td>-1cm</td> <td>-0.5cm</td> </tr> <tr> <td>Visible string length</td> <td>-----</td> <td>-1.5cm</td> </tr> </table> <p>Please recheck pattern as mentioned measurements points are border of tolerance, please follow measurement chart exactly.</p>	Size	110/116	122/128	½ Waist relax	+1cm	+1cm	½ Hip straight	-1cm	---	Back rise	-1cm	-0.5cm	Visible string length	-----	-1.5cm
Size	110/116	122/128																			
½ Waist relax	+1cm	+1cm																			
½ Hip straight	-1cm	---																			
Back rise	-1cm	-0.5cm																			
Visible string length	-----	-1.5cm																			
<b>workmanship</b>		X				<p>W/B elastic gathering gathering uneven not OK, Its s/b all round even.</p> <p>Inner contrast w/b too much distance from edge not OK, Its s/b even 2cm from top edge.</p> <p>Blue color: Back pocket print position from w/b edge Size's 98/104,110/116 8.5cm and 122/128, 134/140 10.5cm.          And from side seam Size's 98/104,110/116 2.5cm and 122/128, 134/140 3.5cm.</p> <p>Grey Colo: Print position from bottom edge all side 5cm from bottom edge and 2cm from side seam.</p>															
<b>material/quality</b>																					
<b>colour</b>	X					Weight we found Grey 177 GSM and Blue 181 GSM in tolerance.															
1) greymelange	X																				
2) 19-4024TCX	X					Body colour															
3) 18-4247TCX	X					Body colour															
4)	X					inside waist colour															
5)																					
<b>accessories</b>																					
<b>embroidery</b>	X																				
<b>application</b>																					
<b>print</b>																					
<b>woven-label</b>	X																				
<b>hangtag</b>	X																				
<b>size-label</b>																					
<b>care-label</b>	X																				
<b>price-label</b>	X																				
<b>size-spec.</b>						New selling price 4,99 € (refer to see our e-mail on 20/10/2017)															
<b>washtest</b>	X					66															
<b>revised sample</b>	X																				
<b>general remarks</b>	X		<b>Type:</b>		<b>till:</b>																

Please improve all the point on PP Meeting.

to:  
 Supplier: Tanzila Textile Ltd.  
 Order No. 10033953  
 Article description Kinder Jungen Bermuda Set / Kids Boys



Date: 15.02.2018  
 Page: 2/7  
**from: Sun Fortune - Quality Control Dept.**

Sun Fortune Limited  
 Concord I-K Tower (5th Floor),  
 Plot #2  
 Block # CEN (A), North

**3.16 SAMPLE COMMENT OF PO. 10033953**

<b>type of sample:</b>	fitting sample	
	size set sample	revised sample
	x preproduction sample	
	production/shipment	

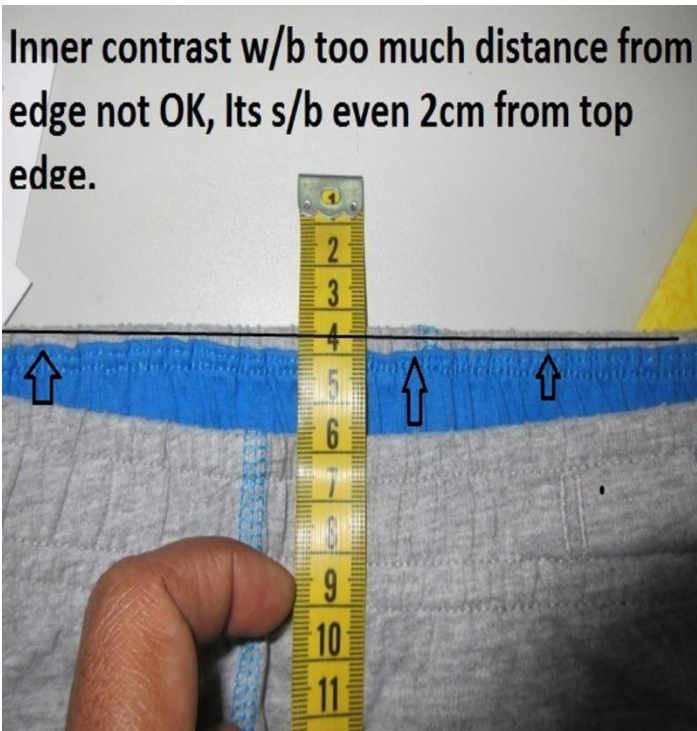


Fig 3.61 Defect Of PO 10033953



Fig 3.62 Defect Of PO 10033953



to:  
 Supplier: Tanzila Textile Ltd.  
 Order No. 10033953  
 Article description Kinder Jungen Bermuda Set / Kids Boys



Sun Fortune Limited  
 Concord I-K Tower (5th Floor),  
 Plot #2  
 Block # CEN (A), North

Date: 15.02.2018  
 Page: 3/7  
**from: Sun Fortune - Quality Control Dept.**

**3.16 SAMPLE COMMENT OF PO. 10033953**

<b>type of sample:</b>	fitting sample	
	size set sample	revised sample
	x preproduction sample	
	production/shipment	



Fig 3.63 Front , Back, Side View Of PO 10033953

With best regards



to:	Supplier: Tanzila Textile Ltd.
	Order No. 10035287
	Articledescription Kinder Jungen T-Shirt / Kids Boys T-Shirt
Date: 19.02.2018	<b>from: Sun Fortune - Quality Control Dept.</b>
Page: 1/10	

Sun Fortune Limited  
 Concord I-K Tower (5th Floor),  
 Plot #2  
 Block # CEN (A), North

### 3.17 SAMPLE COMMENT OF PO. 10035287

type of sample:	fitting sample	
	size set sample	revised sample
	x preproduction sample	
	production/shipment	

accepted  
 yes no      S = Substitute

style	X	S	M	Comments																					
fitting	X			<p>We found some measurement out of tolerance from our m/c.</p> <table border="1"> <tr> <td>Size</td> <td>110/116</td> <td>122/128</td> </tr> <tr> <td>1/2Chest</td> <td>-1cm</td> <td>-0.5cm</td> </tr> <tr> <td>1/2Bottom</td> <td>-1cm</td> <td>-0.5cm</td> </tr> <tr> <td>1/2Armhole straight</td> <td>+1cm</td> <td>+0.5cm</td> </tr> <tr> <td>Sleeve length</td> <td>+1cm</td> <td>+0.5cm</td> </tr> <tr> <td>Across shoulder</td> <td>-1.5cm</td> <td>-1cm</td> </tr> <tr> <td>Body length</td> <td>-1cm</td> <td>---</td> </tr> </table> <p>Please follow our m/c exactly.            Please recheck your pattern above mention out of tolerance point and adjust the pattern as per our m/c.  <b>Front armhole shape too straight not OK. Its s/b round like as photo</b></p>	Size	110/116	122/128	1/2Chest	-1cm	-0.5cm	1/2Bottom	-1cm	-0.5cm	1/2Armhole straight	+1cm	+0.5cm	Sleeve length	+1cm	+0.5cm	Across shoulder	-1.5cm	-1cm	Body length	-1cm	---
Size	110/116	122/128																							
1/2Chest	-1cm	-0.5cm																							
1/2Bottom	-1cm	-0.5cm																							
1/2Armhole straight	+1cm	+0.5cm																							
Sleeve length	+1cm	+0.5cm																							
Across shoulder	-1.5cm	-1cm																							
Body length	-1cm	---																							
workmanship	X			<p>Front armhole shape both side balance Uneven not OK, Both side s/b balances symmetrical.</p> <p>Both side shoulder hi-low not OK, Its s/b both side symmetrical. Sleeve visible layer height uneven not OK , Its s/b even.</p>																					
material/quality																									
colour																									
1) white				Chest Print position from c.f neck seam all size's 5cm.																					
2) 13-0630TN	X			Weight we found 168 gsm is too less not OK , We can accept +5%																					
3) 14-0340TCX	X																								
4)	X			Layer colour																					
5)	X			Neck tape colour																					
accessories	X			Body colour																					
embroidery																									
application																									
print	X																								
woven-label																									
hangtag																									
size-label	X																								
care-label	X																								
price-label																									
size-spec.	X																								
washtest	X																								
revised sample				69																					
general remarks	X			After wash flock print on dust not OK. Please improve.																					
	X																								
		Type:		till:																					

Please improve all the point's and send us ref PPS from PP Meeting. Size 110/116 , 122/128.

to:  
 Supplier: Tanzila Textile Ltd.  
 Order No. 10035287  
 Article description Kinder Jungen T-Shirt / Kids Boys T-Shirt



Sun Fortune Limited  
 Concord I-K Tower (5th Floor),  
 Plot #2  
 Block # CEN (A), North

Date: 19.02.2018  
 Page: 2/10  
**from: Sun Fortune - Quality Control Dept.**

**3.17 SAMPLE COMMENT OF PO. 10035287**

<b>type of sample:</b>	fitting sample	
	size set sample	revised sample
	x preproduction sample	
	production/shipment	

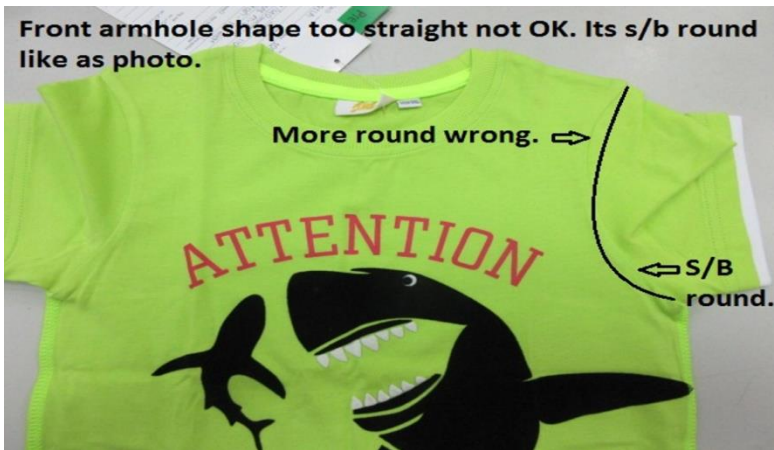


Fig 3.64 Defect of PO 10035287

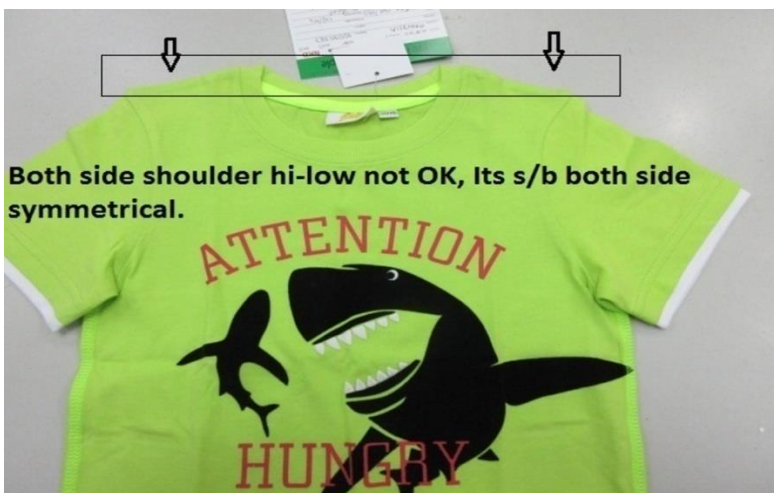


Fig 3.65 Defect of PO 10035287

to:  
 Supplier: Tanzila Textile Ltd.  
 Order No. 10035287  
 Articledescription Kinder Jungen T-Shirt / Kids Boys T-Shirt



Date: 19.02.2018  
 Page: 3/10

from: **Sun Fortune - Quality Control Dept.**

Sun Fortune Limited  
 Concord I-K Tower (5th Floor),  
 Plot #2  
 Block # CEN (A), North

**3.17 SAMPLE COMMENT OF PO. 10035287**

type of sample:	fitting sample	
	size set sample	revised sample
	x preproduction sample	
	production/shipment	

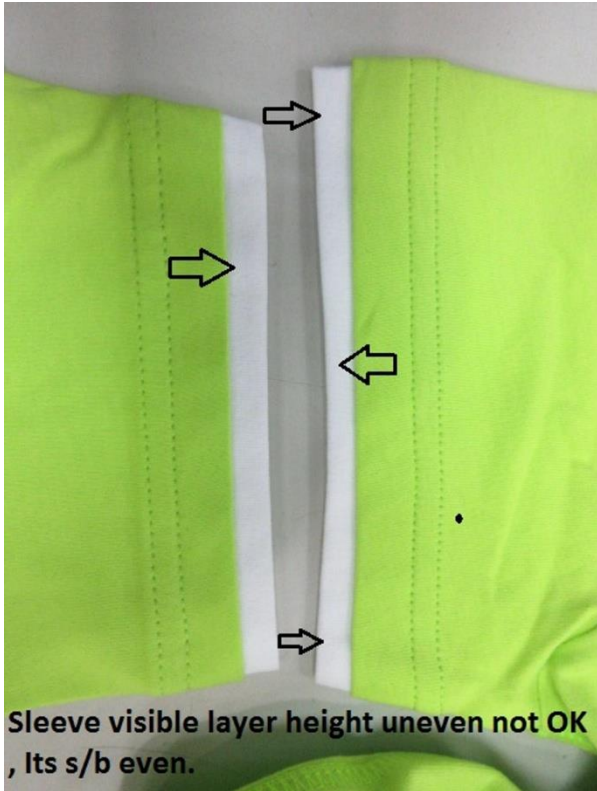


Fig 3.66 Defect of PO 10035287



Fig 3.67 Defect of PO 10035287



Fig 3.68 Defect of PO 10035287

to:  
 Supplier: Tanzila Textile Ltd.  
 Order No. 10035287  
 Article description Kinder Jungen T-Shirt / Kids Boys T-Shirt



Sun Fortune Limited  
 Concord I-K Tower (5th Floor),  
 Plot #2  
 Block # CEN (A), North

Date: 19.02.2018  
 Page: 4/10  
**from: Sun Fortune - Quality Control Dept.**

### 3.17 SAMPLE COMMENT OF PO. 10035287

<b>type of sample:</b>	fitting sample	
	size set sample	revised sample
	x preproduction sample	
	production/shipment	



Fig 3.69 Defect of PO 10035287

With best regards



to:  
 Supplier: Tanzila Textile Ltd.  
 Order No. 10034089  
 Article description Kinder Mädchen Jumpsuit / Kids Girls

Date: 26.01.2018  
 Page: 1/14  
**from: Sun Fortune - Quality Control Dept.**

Sun Fortune Limited  
 Concord I-K Tower (5th Floor),  
 Plot #2  
 Block # CEN (A), North

### 3.18 SAMPLE COMMENT OF PO. 10034089

type of sample:	fitting sample	
	size set sample	revised sample
	x preproduction sample	
	production/shipment	

accepted  
 yes no      S = Substitute

style	S		M		Comments
	X				
fitting	X				<p>workmanship of zig zag stitching not o.k., pls. check with artwork;</p> <p>We found some measurement out of tolerance from our m/c. Size 110/116 122/128</p> <p><b>Sleeve seam front</b> -2cm -1cm  <b>Sleeve seam back</b> -1,5cm -1,5cm  <b>Sleeve Length</b> -0.5cm  <b>length from HSP to waist attach.</b> +1cm Body -1cm -  <b>1cm Neck drop front</b> --- -  <b>0.5cm Back neck drop</b> -0.5cm -  <b>1cm 1/2Waist attachment seam relaxed</b> +1.5cm  <b>+1.5cm Zipper stitching length</b> --- -  <b>1cm 1/2Hip</b> -2cm -1.5cm  <b>1/2Thigh</b> -2cm -1.5cm            Leg opening relaxed +0.5cm +1cm            Back pocket opening width --- -0.5cm</p>
workmanship		X			<p>Please follow our m/c exactly.            Dummy fitting armhole area too much tight not OK,            Please recheck your pattern above mention out of tolerance point and adjust the pattern as per our m/c.</p> <p><b>Smoke stitching edge not secured.</b></p> <p>Smoke stitching quality not OK, Its s/b like as photo.</p> <p>Pocket opening edge bartack too much closed to seam not OK, Its s/b 0.5cm from seam.</p> <p>Neck , sleeve and chest area baby lock stitching height too much width not OK, Its s/b maximum 2mm.</p> <p>Both side sleeve opening elastic gathering uneven not OK, Its s/b all round even gathering and both side even balance.</p> <p>Waist cut &amp; sewn seam gathering uneven not OK, Its s/b all round even gathering.</p>
material/quality					
colour	X				
1) AOP	X				
2)	X				
3)					
4)					
5)					
accessories	X				



to:  
 Supplier: Tanzila Textile Ltd.  
 Order No. 10034089  
 Article description Kinder Mädchen jumpsuit / Kids Girls

Date: 26.01.2018  
 Page: 2/14  
**from: Sun Fortune - Quality Control Dept.**

Sun Fortune Limited  
 Concord I-K Tower (5th Floor),  
 Plot #2  
 Block # CEN (A), North

### 3.18 SAMPLE COMMENT OF PO. 10034089

type of sample:	fitting sample	
	size set sample	revised sample
	x preproduction sample	
	production/shipment	

accepted  
 yes no  
 S = Substitute  
 S M M = Missing

Comments

embroidery application						
print						
woven-label	X					
hangtag						
size-label	X					
care-label	X					
price-label						
size-spec.	X					follow adjust m.c.
washtest	X					
revised sample	X					
general remarks	Please improve all the point and send us rev PPS.					



Leg opening elastic gathering uneven not OK, Its s/b all round even gathering both side balance.

Fig 3.70 Defect Of PO 10034089



Neck, sleeve and chest area baby lock stitching height too much width not OK, Its s/b maximum 2mm.

Fig 3.71 Defect Of PO 10034089

to:  
 Supplier: Tanzila Textile Ltd.  
 Order No. 10034089  
 Article description Kinder Mädchen jumpsuit / Kids Girls



Sun Fortune Limited  
 Concord I-K Tower (5th Floor),  
 Plot #2  
 Block # CEN (A), North

Date: 26.01.2018  
 Page: 3/14  
**from: Sun Fortune - Quality Control Dept.**

**3.18 SAMPLE COMMENT OF PO. 10034089**

<b>type of sample:</b>	fitting sample	
	size set sample	revised sample
	x preproduction sample	
	production/shipment	



Fig 3.73 Defect Of PO 10034089

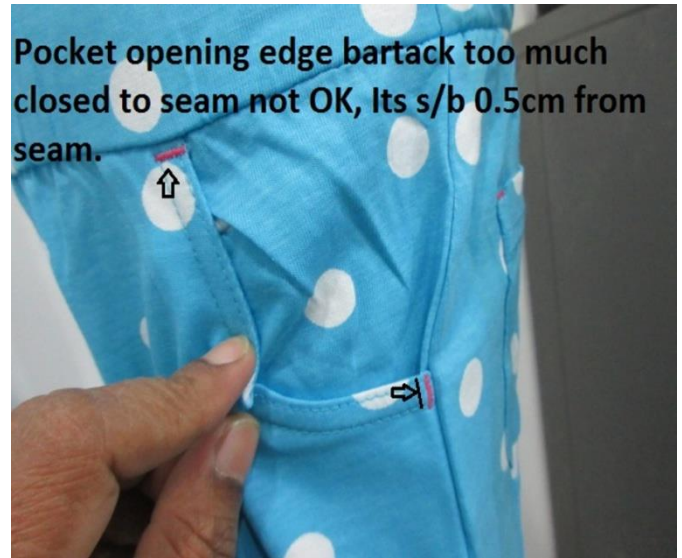


Fig 3.72 Defect Of PO 1003408



Fig 3.74 Defect Of PO 10034089



to:  
 Supplier: Tanzila Textile Ltd.  
 Order No. 10034089  
 Article description Kinder Mädchen jumpsuit / Kids Girls



Sun Fortune Limited  
 Concord I-K Tower (5th Floor),  
 Plot #2  
 Block # CEN (A), North

Date: 26.01.2018	<b>from: Sun Fortune - Quality Control Dept.</b>
Page: 4/14	

3.18 SAMPLE COMMENT OF PO. 10034089

<b>type of sample:</b>	fitting sample	
	size set sample	revised sample
	x preproduction sample	
	production/shipment	



Fig 3.75 Defect Of PO 10034089

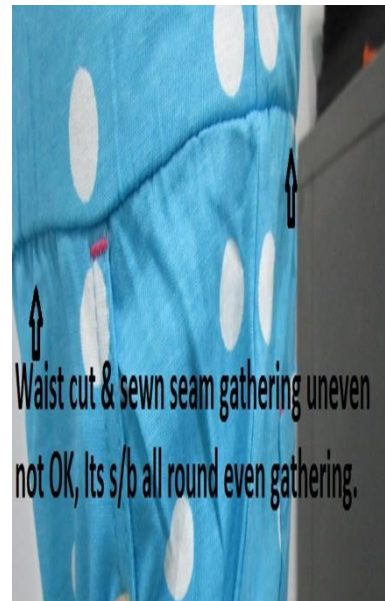


Fig 3.76 Defect Of PO 10034089



Fig 3.77 Defect Of PO 10034089

to:  
 Supplier: Tanzila Textile Ltd.  
 Order No. 10034089  
 Article description Kinder Mädchen jumpsuit / Kids Girls



Date: 26.01.2018  
 Page: 5/14

from: **Sun Fortune - Quality Control Dept.**

Sun Fortune Limited  
 Concord I-K Tower (5th Floor),  
 Plot #2  
 Block # CEN (A), North

### 3.18 SAMPLE COMMENT OF PO. 10034089

<b>type of sample:</b>	fitting sample	
	size set sample	revised sample
	x preproduction sample	
	production/shipment	



Fig 3.78 Front , Back , Side View Of PO 10034089

With best regards

Date: 26.01.2018  
 Page: 1/7

from: **Sun Fortune - Quality Control Dept.** Fortune Limited



### 3.19 SAMPLE COMMENT OF PO. 10034328

type of sample:	fitting sample	
	size set sample	revised sample
	x preproduction sample	
	production/shipment	

accepted  
 yes no S = Substitute

style	accepted		S	M	Comments
	yes	no			
<b>fitting</b>	X				M = Missing workmanship of waistband not o.k., ( not straight) pls. see picture We found some measurement point out of tolerance from our m.c, Size 110/116 122/128 1/2Hip -1cm -0.5cm Front rise +0.5cm +1cm Pocket at side --- -0.5cm Position 1st dart from cross --- +0.5cm Distance between dart --/ -0.5cm--/--  Please follow our m.c exactly.
<b>workmanship</b>		X			W/B elastic gathering wavy not OK, Its s/b all round even straight. Knee dart edge pleats not OK Its s/b flat. Inner contrast w/b too much edge not OK, Its s/b 2mm from edge. W/B seam gathering uneven not OK, Its s/b all round even gathering.
<b>material/quality</b>					
<b>colour</b>	X				Weight we found 207 GSM in tolerance.
<b>1) greymelange</b>	X				
<b>2) 16-4725TCX</b>	X				Body colour
<b>3)</b>	X				contrast lining colour
<b>4)</b>					
<b>5)</b>					
<b>accessories</b>					
<b>embroidery</b>	X				
<b>application</b>					
<b>print</b>					
<b>woven-label</b>					
<b>hangtag</b>	X				
<b>size-label</b>					
<b>care-label</b>	X				
<b>price-label</b>	X				
<b>size-spec.</b>					
<b>washtest</b>	X				Follow adjust m.c incl Back pocket measurement.
<b>revised sample</b>	X				
<b>general remarks</b>		X	<b>Type:</b>		<b>till:</b>

Please improve all the point on PP Meeting.

to:  
 Supplier: Tanzila Textile Ltd.  
 Order No. 10034328  
 Article description Kinder Jungen Bermuda / Kids Boys

Date: 26.01.2018  
 Page: 2/7

from: **Sun Fortune - Quality Control Dept.**

Sun Fortune Limited  
 Concord I-K Tower (5th Floor),  
 Plot #2  
 Block # CEN (A), North

**3.19 SAMPLE COMMENT OF PO. 10034328**

<b>type of sample:</b>	fitting sample	
	size set sample	revised sample
	x preproduction sample	
	production/shipment	

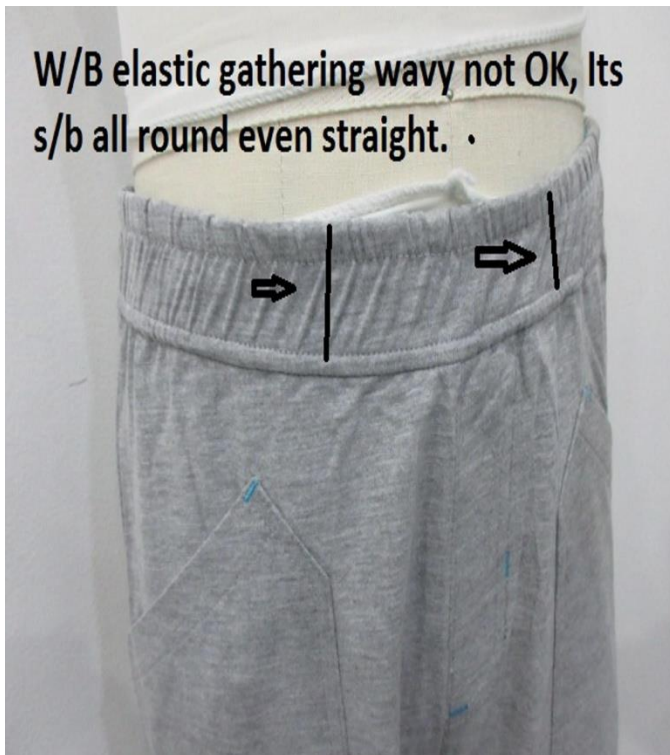


Fig 3.79 Defect of PO 10034328



Fig 3.80 Defect of PO 10034328

to:  
 Supplier: Tanzila Textile Ltd.  
 Order No. 10034328  
 Article description Kinder Jungen Bermuda / Kids Boys

Date: 26.01.2018  
 Page: 3/7

from: **Sun Fortune - Quality Control Dept.**

Sun Fortune Limited  
 Concord I-K Tower (5th Floor),  
 Plot #2  
 Block # CEN (A), North

### 3.19 SAMPLE COMMENT OF PO. 10034328

<b>type of sample:</b>	fitting sample	
	size set sample	revised sample
	x preproduction sample	
	production/shipment	



Fig 3.81 Front , Back, Side View of PO 1003432

With best regards

# **4.Result & Discussion**

## 4.1 Summary of Sample Comments Report

SL	PO	Defects/Faults										
		A	B	C	D	E	F	G	H	I	J	K
1	10034092		X	X	X							
2	10035568		X	X	X	X					X	
3	10035330			X		X	X				X	
4	10035284		X	X	X	X						
5	10035315		X	X		X					X	
6	10035570		X	X	X	X						
7	10035280		X	X								
8	10035283		X	X		X						
9	10035316		X	X	X	X						
10	10035319		X	X	X	X						X
11	10035320		X	X	X						X	X
12	10035321		X	X								X
13	10035326		X	X								
14	10035277		X	X			X					
15	10036384		X	X			X					
16	10033953		X	X			X				X	
17	10035287		X	X	X	X						X
18	10034089		X	X							X	

19	10034328		X	X							X	
	Total	-	18	19	8	9	4	-	-	-	7	4
% of Defects			26%									
Total Defects=69												

Table 4.1 Summary of Sample Comments

Note:

A= Style

B= Fitting

C= Workmanship

D= Materials

E= Color

F= All over Print/ Print

G= Accessories

H= Embroidery

I= Application

J= Care Label , Size Label , Hangtag , Woven Label etc.

K= Wash Test

## 4.2 Comments/Fault Percentage Calculation

Percentage of fault/comments

$$= (\text{No. of Particular Fault} \times 100) \div \text{Total No. of Fault}$$

Example: Fitting Fault Percentage

$$= (18 \times 100) \div 69$$

$$= 27.754 \%$$

$$= 28 \%$$



### 4.3 Comments/Fault Percentage Report

SL.	Defects/Faults	Fault Percentages
1.	Style	0%
2.	Fitting	26%
3.	Workmanship	28%
4.	Material	12%
5.	Color	14%
6.	AOP/ Print	5%
7.	Accessories	0%
8.	Embroidery	0%
9.	Application	0%
10.	Care Label , Size Label , Hangtag , Woven Label etc	10%
11.	Wash Test	5%
	Total	100%

Table 2 : Fault Percentages Report

# Pie Chart

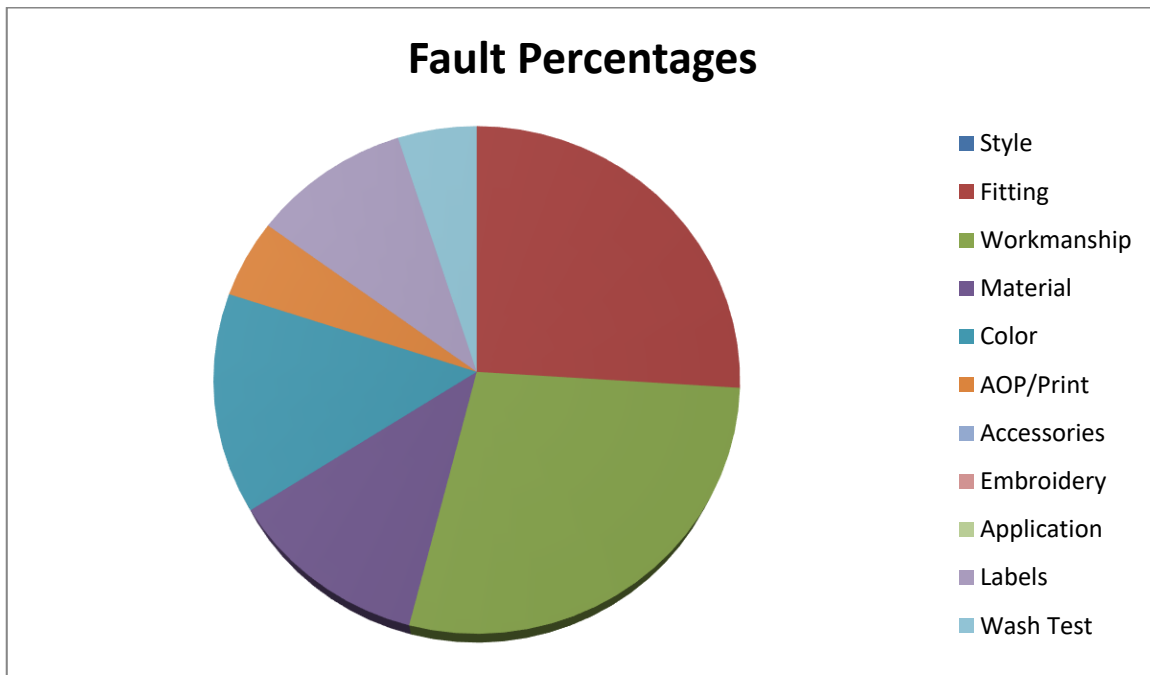


Fig 4.1 Fault Percentages in Pie Chart

## 4.4 Faults / Defects of Samples with Remedies

### 4.4.1 Fitting Problems (%)

Buyer found some measurement out of tolerance from their Inspection

Size	110/116	122/128
1/2bottom	-1.5cm	-2cm
Across shoulder	-1cm	---
Body length	+1cm	---
Frill attachment seam from hsp		+1cm ---
mesh bottom layer width visible	+0.5cm	---



Fig 4.2 Fitting Problem

#### Reasons

- » Less skill of the sample pattern maker
- » Less skill of the sample cutting m
- » Less skill of the sample sewing person
- » Less skill of the sample man to understand the Measurement Sheet

#### Remidies

- » Have to improve the skill of pattern maker
- » Have to improve the skill of sample cutting man

- »Have to improve the skill of sample sewing person
- »Have to improve the skill of the sample man to understand the Measurement Sheet.

#### 4.4.2 Workmanship Problems

Waist frill seam gathering uneven not OK, its s/b all round even gathering.

Frill attachment seam stitching tension too tight not ok, its s/b loose more stretchable.

Sleeve head gathering uneven not on its s/b both side even balance.

Flower position.:

3.5m from c.f neck edge and from armhole seam size's 98/104, 110/116 s/b 4.5cm and 122/128, 134/140 s/b 5.5cm

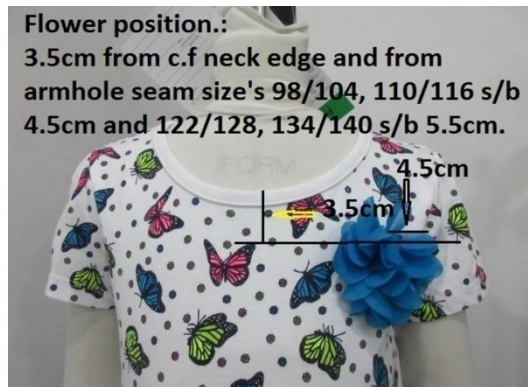


Fig 4.3 Workmanship Problem

#### Reason:

- » Less skill of the sample sewing person
- » Poor type of sewing thread should be used.
- » Sewing m/c miss handling properly

#### Remedies:

- »Have to improve the skill of sample sewing person
- » Good type of sewing thread should be used.
- » Sewing m/c should be handled properly

#### 4.4.3 Material Problem

Weight Buyer found AOP 179 GSM and solid 183 GSM in tolerance.

##### **Reason:**

- » Less skill of the sample Knitting , Dyeing person
- » Poor type of Yarn & Chemical should be used.
- » Knitting , Compactor m/c miss handling properly

##### **Remedies:**

- » Have to improve the skill of Knitting Operators
- » Good type of yarn & chemical should be used.
- » Compactor m/c should be handled properly.

#### 4.4.4 Color Problem

Body color
Skirt color
Mash color

##### **Reason:**

- » Poor workmanship.

##### **Remedy:**

- » Workmanship should be good.

#### 4.4.5 AOP/Printing Problem



Fig 4.4 Printing Problem

**Reason:**

- » Less skill of the Printing person
- » Poor type of Paste should be used.
- » Printing m/c miss handling properly

**Remedies:**

- » Workmanship should be good.
- Good type of paste should be used
- Skilled should be improved



Fig 4.5 Wash Defects

4.4.6 Wash Problems

**Reason:**

- »Poor finishing and poor quality raw material usage.
- »Poor wash technique

**Remedy:**

- »Finishing should be good.
- »Wash technique should be very good
- »Should be used good quality of raw material.

4.4.7 Label Missing

**Reason:**

- » Less skill of the sample sewing person
- » Poor type of sewing thread should be used.
- » Sewing m/c miss handling properly
- Less no. of Label is used

**Remedies:**

- »Label Availability should be ensured
- Have to improve the skill of sample sewing person
- » Good type of sewing thread should be
- » Sewing m/c should be handled properly.

# **5. Conclusion**

Sampling is the heart of any export order processing. The future of any style purely depends on buyer and factory which are adding value to the samples. So it is very important to understand the sample development process to control quality and costs in the initial stage or in the sampling development. Merchandiser plays the central role in sampling process as, the only person between the buyer and factory who understands the buyer specification, technical details and time line of sampling. The process of sampling is about the eventual satisfaction of specific needs. It is about products the company can make or out-source profitably for which there is a market demand. Sampling is the best way to place an order. The purpose of sampling is not only to get bulk order and also it gives some additional benefits to the exporters. The use of technology, computer based designing, as well as innovation and creativity are important tools in driving apparel sampling.

In this report, the finding is that the measurement issue has the most prime key role to sample failure in approx. 28% cases and followed by fitting of garments (26%), Others has the impact of sample failure approx. 46%.



# Reference

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